SORPTION OF TETRACYCLINE ANTIBIOTICS ON NATURAL AND MODIFIED ZEOLITE

by

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ABSTRACT

Antibiotics found in different compartments of environment are classified as emerging pollutants due to their potential for forming resistance and their bacterial toxicity. Animal farming and aquaculture facilities are two potential sources for antibiotic pollution in the environment.

In this study, the adsorption of widely used antibiotic, oxytetracycline (OTC) onto sodium (Na) and hexadecyltrimethylammonium (HDTMA) modified zeolite was investigated. Adsorption studies were carried out at different OTC concentrations, initial solution pH, and adsorbent doses.

The adsorption isotherm data were fitted to the Freundlich model. The adsorption capacities of Na and HDTMA-modified zeolite were found as $2.5 \times 10^{-1} \text{ mg}^{1-n}\text{L}^{n}/\text{g}$ at pH 6.5 and $3\times10^{-1}\text{mg}^{1-n}\text{L}^{n}/\text{g}$ at pH 8, respectively. HDTMA-modified zeolite exhibited stronger pH dependence and 90 per cent antibiotic removal was achieved at pH 8 with 30 mg/L OTC. The adsorption capacity of Na-zeolite did not change significantly in the pH range of 2-10 and it exhibited a maximum OTC adsorption of 88 per cent at pH 6.5. The simplified kinetic models including pseudo-first order, pseudo-second, and intraparticle diffusion equations were selected to determine adsorption model.

The effect of various ions on the adsorption of OTC onto zeolite was also investigated. While the presence of calcium, magnesium, phosphate, chloride, and sulfate ions decreased the sorption of OTC onto Na and HDTMA-modified zeolite, bicarbonate ion promoted the adsorption of OTC on HDTMA-modified zeolite. NH_4^+ and OTC simultaneously removed from water by Na-zeolite.

The obtained results show that both types of zeolites can be considered as a potential adsorbent for tetracycline antibiotics.

ÖZET

Son yıllarda çevrenin birçok kompartımanda bulunan antibiyotikler direnç oluşturma potensiyelleri ve bakteriyel toksisiteleri nedeniyle kirletici olarak sınıflandırılırlar. Hayvan ve su ürünleri yetiştiriciliği çevredeki antibiyotik kirlililiğine neden olan iki potansiyel kaynaktır.

Bu çalışmada hayvancılıkta yaygın bir şekilde kullanılan oksitetrasiklin (OTC) antibiyotiğinin sodyum ve hekzadesiltrimetilammonyum (HDTMA) ile modifiye edilmiş zeolitte adsorpsiyonu incelenmiştir. Adsorpsiyon çalışmaları farklı OTC konsantrasyonları, çözelti pH'ı ve adsorbent dozu ile yapılmıştır.

Adsorpsiyon isoterm verileri Freundlich modeline uygulanmıştır. Na-zeolitin ve HDTMA-zeolitin adsorbsiyon kapasiteleri sırasıyla pH 6.5'da 2.5 x 10^{-1} (mg¹⁻ⁿLⁿ/g) ve pH 8'de $3x10^{-1}$ (mg¹⁻ⁿLⁿ/g) olarak bulunmuştur. HDTMA-zeolit pH'a kuvvetli bir bağlılık göstermiştir ve pH 8'de % 90'lik maksimum antibiyotik giderimi 30 mg/L OTC ile elde edilmiştir. Na-zeolitin adsorpsiyon kapasitesi pH 2 ve 10 arasında çok fazla değişmemiştir ve pH 6.5'da % 88'lik maksimum OTC adsorbsiyonu elde edilmiştir. Yalancı-birinci ve - ikinci derece kinetik modeller ve partiküllerarası difüzyon denklemleri adsorpsiyon modelini tanımlamak için seçilmiştir.

Çeşitli iyonların OTC adsorpsiyonuna etkisi de araştırılmıştır. Kalsiyum, magnezyum, fosfat, klorür, ve sülfat iyonları OTC'nin Na ve HDTMA-zeolitte adsorpsiyonunu azalttırmıştır, bikarbonat iyonları ise OTC'nin HDTMA-zeolitte adsorpsiyonunu arttırmıştır. Amonyum iyonları ve OTC birlikte Na zeolit tarafından sudan giderilmiştir.

Elde edilen sonuçlar, iki tip zeolitin OTC antibiyotiği için potansiyel adsorbent olduğunu göstermektedir.

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LIST OF SYMBOLS/ABBREVIATIONS

Symbol	Explanation	Units used
BCD	Butryl CoA Dehydrogenase	
С	Intercept	
Co	Initial concentration	(mg/L)
Ct	Concentration time t	(mg/L)
CAS	Chemical Abstracts Service	
CEC	Cation Exchange Capacity	
CTC	Chlortetracycline	
DDTMA	Dodecyltrimethylammonium	
DF	Dilution Factor	
ECEC	External Cation Exchange Capacity	
EDAX	Energy Dispersive X-ray spectroscopy	
FTIR	Fourier Transform Infrared	
HDTMA	Hexadecyltrimethylammonium	
ICEC	Internal Cation Exchange Capacity	
K _d	Distribution coefficient	(L/kg)
K_{f}	Freundlich adsorption capacity constant	$(mg^{1-n}L^ng)$
K _L	Energy of adsorption	(L/mg)
K _{oc}	Organic carbon normalized sorption coefficient	(L/kg)
K _{ow}	Octanol water partition coefficient	
k _p	Intraparticle diffusion model rate constant	$(mg/g min^{1/2})$
\mathbf{k}_1	Pseudo-first order model rate constant	(1/min)
k_2	Pseudo-second order model rate constant	(min g/mg)
m	Weighed mass of mineral	(g)
MW	Molecular Weight	(g/mole)
n	Freundlich adsorption intensity	
OECD	Organization for Economic Co-operation and Developm	nent
OTC	Oxytetracycline	
pK _a	Acid dissociation constant	

q _e	Equilibrium adsorbed concentration	(mg/g)
q_t	Adsorbed concentration time t	(mg/g)
R	Correlation coefficient	
SEM	Scanning Electron Microscopy	
$t^{\frac{1}{2}}$	Intraparticle diffusion model plot	(min)
TC	Tetracycline	
UV	Ultraviolet	
V	Volume	(L)
W	Weight	(g)
XRD	X-ray Diffraction	

INTRODUCTION

In recent years, antibiotics in the environment have become an increasing concern due to their impact on public health and the environment. Recent studies have shown that antibiotics were determined at low concentrations in soil (Rabolle and Spliid, 2000), ground water (Hirsch et al., 1999), and surface water (Spaepen et al., 1997). Although antibiotics generally present in low concentrations in the environment their continual input leads to development of antibiotic resistance bacteria (Chee-Sanford et al., 2001) that threats public health. In addition to this, antibiotics are accumulated in some aquatic (Delepee et al., 2004) and terrestrial organisms (Le Bris and Pouliquen, 2004) and exert toxic effects. It has also been reported that antibiotics can be taken up by plants and have adverse effects on plant growth (Batchelder, 1981).

Antibiotics are introduced into environment by different sources. Sewage treatment plant effluents, waste from industrial activities, animal feeding operations, and aquacultural activities constitute the sources. Among them, manure is the major source of antibiotic pollution in environment, as most of the antibiotics used in veterinary medicine end up in manure. It is known that about 75 per cent of antibiotics administered can be excreted in animal feces (Magnussen et al., 1991). Animal manure can be used as fertilizer in agricultural fields. Antibiotics present in the manure may leach into groundwater or surface water via run off depending on their mobility in the soil system and affect terrestrial and aquatic organisms.

In order to eliminate spreading of antibiotics in the environment they should be controlled at source. Adsorption can be used as promising technology for the antibiotics excreted from the animal body, since sorption may ultimately influence the fate of antibiotics in the environment. Zeolite can be used as an adsorbent in pollution control due to their availability, low cost, high cation exchange capacity, and high surface area. In order to enhance the adsorption capacity of zeolite for organic pollutants various surfactants are used for the modification of its surface (Haggerty and Bowman, 1994). Adsorption of a widely used antibiotic, OTC onto raw, Na, and HDTMA-modified zeolite was investigated in this study. In order to evaluate adsorption data, various parameters such as equilibrium time, pH, adsorbent dosage, and initial OTC concentration were investigated. Effect of various ions on OTC sorption was also conducted to indicate the competition between OTC and ions onto zeolite considering their concentrations in natural and polluted water. Identification of crystalline phases of zeolite was characterized by X-ray diffraction pattern. Spectral shifts in characteristic functional groups of zeolite and OTC were determined by FTIR. Surface of zeolite was investigated by SEM.

2. THEORETICAL BACKGROUND

2.1. Occurrence of Antibiotics in the Environment

The occurrence of antibiotics in the environment is of ecotoxicological concern because of potential ecosystem alteration (Kümmerer, 2001). Prolonged exposure to low doses of antibiotics leads to the selective proliferation of resistant bacteria, which could transfer the resistance genes to other bacterial species. Antibiotics have a wide range of uses in both human and veterinary medicine.

From the late 1980s, occurrence of human derived antibiotics in different environmental compartments has been reported. Later, it was found that animal feeding operations and aquaculture facilities are the other sources of antibiotics. Until now, numerous studies have been documented to report occurrence of human used antibiotics in environment and measured concentration was generally less than 1 μ g/L with few exception (Farre et al., 2001; Golet et al., 2002; Heberer, 2002; Miao and Koenig, 2002, Barreiro and Lores, 2003; McArdell et al., 2003; Stamatelatou et al., 2003; Vanderford et al., 2003; Cahill et al., 2004; Gobel et al., 2004; Gross et al., 2004; Kolpin et al., 2004; Wiegel et al., 2004; Glassmeyer et al., 2005). However, significantly higher concentration of veterinary antibiotics up to 46 mg/kg (Martinez-Carbollo et al., 2007) has been detected in manure and thus manure amended soil contains high amount of antibiotics such as 100 μ g/g in soil (Accinelli et al., 2007). Antibiotics are also detected in other natural sources such as 246 μ g/kg in sediment (Lalumera et al., 2004); 20 μ g/L in fauna (Pathak and Gobal, 2005); and 1233 ng/g in plants (Migliore et al., 2003).

2.1.1. Emissions of Antibiotics to the Environment

Antibiotics can enter the environment by a number of different pathways. Effluents of sewage treatment plant and pharmaceutical industry, waste from confined animal feeding operations and manure can be a source for antibiotic pollution (Figure 2.1) (Kuımar et al., 2005).

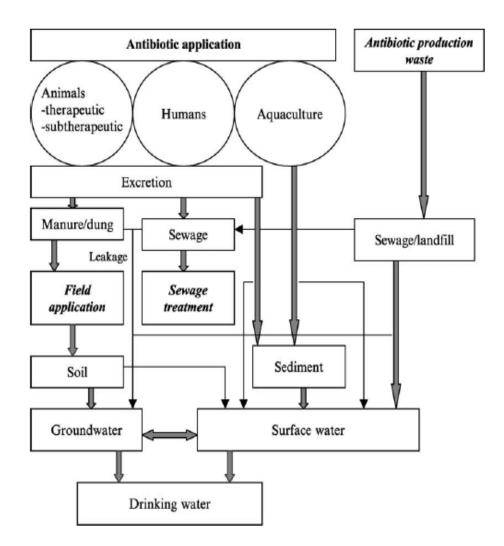


Figure 2.1. Principal routes of antibiotics in the environment (Kumar et al., 2005).

Antibiotics used in human treatment can enter the environment either by excretion or disposal of surplus drugs into sewage system. In general, antibiotics are adsorbed by organism after intake and then subjected to metabolic reactions. However, significant proportion of administered antibiotic is excreted with urine and feces and discharge into sewage treatment plants (Kumar et al., 2005). Several investigations have shown that various antibiotics including tetracycline, sulfamethoxazole, tylosin, and erythromycin are not eliminated completely in sewage treatment plants (Zwiener and Frimmel, 2000; Mc Ardell., et al 2003; Kumar et al., 2005; Batt et al., 2006). Many conventional wastewater treatment plants are not designed and operated to remove very low concentrations of antibiotics. During sewage treatment, it is likely that many organic compounds, including antibiotics are sorbed onto sludge or residues remain in treated effluent. Hence, they may release directly into surface water, sorbed in sediments or leach into groundwater depending upon the physicochemical properties of antibiotics.

Effluents of manufacturing operations and accidental spillage in pharmaceutical industry may also increase concentration of antibiotics in the environment (Boxall et al., 2004).

In the livestock production, large quantities of antibiotics are used to improve animal health care and increase production. A significant portion of the administered antibiotics is excreted in an unmetabolized form. The amount of antibiotics excretion varies with the type of antibiotic, the dosage level, and the age of the administered animal (Sarmah et al., 2006). Animal manure containing excreted antibiotics is frequently applied to agricultural fields, where antibiotics may potentially contaminate environment (Chui et al., 1990; Magnussen et al., 1991; Boxall et al., 2004). It is possible for these antibiotics to leach groundwater from soil amended with manure or reach surface water bodies through surface runoff (Hirsch et al., 1999; Meyer et al., 2000).

In aquaculture facilities, antibiotics enter the environment as a result of leaching from feces and uneaten antibiotic feed. It has been estimated that a minimum 75 per cent of the antibiotics in feed used in aquaculture systems are released to the surrounding environment and accumulate in the sediment (Diaz-Cruz et al., 2003). Presence of antibiotic in sediment favors the development of bacterial resistance which gives rise to infections. Sediments act as a reservoir for both the compounds and resistance bacteria. (Bjorklund and Bylund, 1991; Hustvedt et al., 1991; Bjorklund et al., 1991; Sarter et al., 2007). Presence of residual feed additives may also taken up by wild fish and crustaceans and exert toxic effects (Bjorklund et al., 1990; Samuelsen et al., 1992; Ervik et al., 1994; Capone et al., 1996; Pathak and Gobal, 2005).

2.1.2. Environmental Loads of Antibiotics

In the different environmental compartments some monitoring studies for human and veterinary antibiotics are discussed below. <u>2.1.2.1. Soil</u> Excess use of antibiotics in animal feeding operations inevitably leads to residual concentrations in excrements (Thiele-Bruhn, 2003; Boxall et al., 2004; Martinez-Carbollo et al., 2007). It is not surprising to find residues of antibiotics either as metabolite or parent compound in manure and subsequently in agricultural fields (Hamscher et al., 2002). Generally, tetracyclines are widely used in livestock production and they were detected in the top few centimeters of the soil column. Obtained results indicate that tetracycline is highly sorbed on the soil (Boxall et al., 2004).

<u>2.1.2.2.</u> Surface water As a result of inefficient sewage treatment and intensive livestock production waste treatment, antibiotics are found in surface water. Chlortetracycline was analyzed as 0.5 μ g/L in surface water from areas associated with intensive swine and poultry production (Meyer et al., 2000). Residues of chloramphenicol were detected by German researchers at 0.06-0.56 μ g/L (Hirsch et al., 1999). Eryhtromycin was also detected in surface water in the U.S. (Kolpin et al., 2002) and the maximum reported concentration was 1.7 mg/L.

<u>2.1.2.3. Plants</u> When antibiotics release into environment through manure application, they may end up on arable land and can be taken up by plants. Batchelder (1981) tested the effects of OTC on pinto bean plants in aerated nutrient media and showed that relatively low antibiotic concentrations can effect the plant growth and development. Boxall et al. (2004) showed that bioaccumulation of sulfamethoxine antibiotics by roots and stems of plant species at much higher dose levels (13-2000 mg/kg). In a separate study, Migliore et al. (2003) found that uptake of enrofloxacin on crop plants induce toxic effects on plant roots.

<u>2.1.2.4. Groundwater</u> Groundwater contamination by antibiotics are determined generally as a result of agricultural usage of antibiotics. There are some reports of veterinary antibiotics being detected in groundwater (Hirsch et al., 1999; Lindsey et al., 2001; Sarmah et al, 2006). In an extensive monitoring study conducted in Germany, sulfamethazine concentrations were detected from 0.08 to 0.16 μ g/L (Lindsey et al., 2001)

2.1.2.5. Sediment In order to prevent infections in intensive fish farming antimicrobial agents are distributed directly to the water or added to feed resulting in high local

concentrations in the water compartment and the adjoining sediments. Using tetracycline antibiotics in aquaculture has been extensively researched since it is widely used in aquaculture for treatment diseases (Bjorklund et al., 1990; Coyne et al., 1994; Capone et al., 1996). It has been reported that OTC concentration detected from 0.05 to16 μ g/g on Baltic Sea sediment (Bjorklund et al., 1990). Capone et al. (1996) reported the presence of OTC residues ranging from 0.2 to 2 μ g/g on subsurface sediments. OTC has also been found in wild fauna such as 0.1 μ g/g in oysters (Bjorklund et al., 1990; Capone et al., 1990; Capone et al., 1996) and 30 μ g/L in fish liver (Pathak and Gopal, 2005).

2.2. Environmental Fate of Antibiotics

Once antibiotics released into the environment, they can be transported and distributed among the major environmental compartments (soil, surface waters, sediment and biota). The resulting concentration in these compartments can be described by a number of factors and processes including dosage of the compounds, the physicochemical properties of substances, degradation in manure and slurry, environmental conditions including soil type and climatic factors (Samuelsen, 1989). Persistence of antibiotics in the terrestrial environment is a key factor in determining their adverse environmental impact and depends on its photostability, its binding and adsorption capacity, its degradation rate, and leaching in water. While strongly sorbing antibiotics tend to accumulate in soil or sediment, highly mobile antibiotics tend to leach into groundwater and be transported with groundwater, drainage water, and surface water (Kumar et al., 2005). Sorption of antibiotics in soil is characterized by distribution coefficients and the sorption coefficient of many neutral hydrophobic organic chemicals has been shown to vary, depending on the organic carbon content of the sorbent (Schawarzenbach et al., 1993). For such compounds, organic carbon-normalized sorption coefficient, Koc, is recommended. Another consideration that favors the use of K_{oc} as a measure of the sorption in environmental risk assessment is the strong correlation between this coefficient and the octanol water partition coefficient (Jacobsen and Berglind, 1988). Data are available on the sorption behavior of antibiotics in soils and sediments (Table 2.1).

Compound	Test matrix	* K _d (L/kg)	** K _{oc} (L/kg)	References
Tetracycline	Soil organic	1620	-	Sithole and Guy
	matter			(1987b)
	Clay loam soil	>400	40,000	Tolls (2001)
Oxytetracycline	Marine sediment	0.3	17	Pouliquen and Le-
				Bris (1996)
	Sandy loam soil	1,030	93,300	Rabolle and Spliid
				(2000)
Floroquinoline	Sandy loam soil	285	40,714	Nowara et al.(1997)
Metronidazole	Sandy loam soil	0.67	42	Rabolle and Spliid
				(2000)
Olaquindox	Sandy loam soil	1.67	104	Rabolle and Spliid
				(2000)
Enrofloxacin	Loamy sand	5,610	100,000	Nowara et al.(1997)
Sulfamethazine	Clay loam soil	0.6	60	Tolls (2001)
Sulfachloro				
pyridazine	Sandy loam soil	0.9		Boxall et al.(2002)
Ciprofloxacin	Sandy loam soil	427	61,000	Nowara et al.(1997)
Tylosin	Sandy loam soil	62.3	5,660	Rabolle and Spliid
				(2000)
	Clay loam soil	516-7,740	1,290-266,000	Sarmah et al. (2006)

Table 2.1. Sorption data for veterinary antibiotics to soil or soil constituents.

 $K_d = Distribution coefficient$

** \tilde{K}_{oc} = Organic carbon-normalized coefficient

Antibiotic compounds with K_d values greater than 1000 L/kg are strongly bound to soils and are less mobile, while antibiotic compounds with K_d values lower than 2 L/ kg are loosely bound to soil and can be transported to either ground or surface waters. Strongly bound antibiotics, on the other hand, are more likely to be transported with sediments in surface runoff. The mobility of antibiotics further increases if these compounds are bound organic carbon in manure or soil (Kumar et al., 2005). Sorption of antibiotics on soil and sediment is affected by several factors such as organic carbon, clay content, particle size and surface area. Some studies can explain sorption behaviour of antibiotics.

Pouliquen and Le-Bris (1996) confirmed that sorption coefficient of OTC on marine sediment was much lower than sandy loam soil that contain significant portion of silt and clay.

Nowara et al. (1997) indicated that the sorption of quinoline group antibiotics was strongly related with the particle size of the soil.

Rabolle and Spliid (2000) found that sorption of OTC on sandy soil depends on organic carbon content. It was also found that sorption of tylosin group antibiotics were related cation exchange, hydrophobic partitioning, and hydrogen bonding.

Tolls (2001) determined that surface interactions of tetracycline with clay minerals were responsible for the strong sorption to soils.

Boxall et al. (2002) investigated the sorption behavior of sulfonamide antibiotics in sandy loam soil and soil manure mixture in order to assess the likely potential for these compounds to pollute surface and groundwater. Sorption coefficients K_d was found ranging from 0.9 to 1.81 L/kg. Sulfonamide would be highly mobile in the environment.

Sarmah et al. (2006) reported tylosin adsorption on high clay content soil. They found that cation exchange, organic carbon and clay content are responsible for tylosin sorption on soil.

Environmental fate of veterinary antibiotics is explained by degradation rates. Number of studies were performed to explain degradation of antibiotics (Loke et al., 2002; Ingerslev and Halling Sorensen 2001; Sarmah et al., 2006).

Gavalchin and Katz (1994) studied degradation range of veterinary antibiotics (streptomycin, tylosin and chlortetracycline) as a function of temperature in a sandy soil.

Their study showed that degradation of these antibiotics varied according to their chemical structure and temperature under field conditions. Degradation is also likely to be affected humidity, rainfall, and nature of soil properties.

Kay et al. (2004) found that tylosin rapidly degraded in manure and soil. They also found that combination of manure and soil rapidly increased degradation.

Degradation of veterinary and human antibiotics in water can also occur via photodegradation and hydrolysis. Several studies are available in the literature (Oka et al., 1989; Sarmah et al., 2006).

Kühne et al. (2000) reported significant reduction in the concentration of tetracycline under laboratory study in liquid swine manure. It was found that degradation was very fast due to higher pH values in manure. In addition beyond pH 6 the oxidation processes play a major role in the degradation of tetracycline.

Degradation of tylosin antibiotic was also observed in swine manure under laboratory condition (Paesen et al., 1995). It was reported that the rate of decomposition of tylosin antibiotic depended largely on pH, buffer type, concentration and ionic strength of the compound.

2.3. Classification of Veterinary and Human Antibiotics

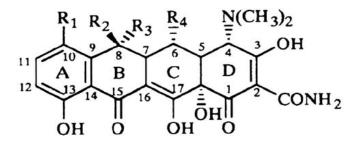
Antibiotics can be classified in several ways. The most common method classifies them according to their chemical structure as antibiotics sharing the same or similar chemical structure will generally show similar patterns of antibacterial activity, effectiveness, toxicity (Table 2.1) (Thiele-Bruhn, 2003). A number of physical and chemical processes are responsible for the antibiotics moving into the environment. Sorption, leaching, and degradation are the three important processes in the soil-water system. These processes are driven by physicochemical properties of antibiotics such as molecular weight, structure, size, solubility, pK_a , and $\log K_{ow}$ values. Ranges of physicochemical properties of important antibiotic compound classes (Thiele-Bruhn, 2003) are listed in Table 2.2.

Compound	Molecular	Water Solubility	log K _{ow}	pK _a	
Class	Weight (g/mol)	(mg/L)			
Tetracyclines	444.5-527.6	230-52,000	-1.3 -0.05	3.3 /7.7/ 9.3	
Sulfonamides	172.2 -300.3	7.5 – 1,500	-0.1 -1.7	2 -3 /4.5 -10.6	
Aminoglycosides	332.4-615.6	10,000 -500,000	-8.10.8	6.9-8.5	
β- Lactams	334.4-470.3	22-10,100	0.9-2.9	2.7	
Macrolides	687.9-916.1	0.45-15	1.6-3.1	7.7-8.9	
Florquinolones	229.5-417.6	3.2-17790	-1.0- 1.6	8.6	
Imidazoles	171.5-315.3	6.3- 407	-0.02-3.9	2.4	
Polyethers	670.9-751	$2.2 \times 10^{-6} - 3.1 \times 10^{-3}$	5.4 -8.5	6.4	
Glycopeptides	1450.7	> 1,000	-	5.0	
Quinoxaline derivatives	263.3	1.0 x10 ⁶	-2.2	10	

Table 2.2. Representative antibiotics and typical ranges of physicochemical properties.

2.4. Properties of Tetracycline Antibiotics

The tetracyclines (TCs) are broad-spectrum antibacterials widely used in veterinary medicine. They are active against a range of organisms such as myco-plasma and *Chlamydia*, as well as a number of gram-positive and gram-negative bacteria. Tetracycline (TC), oxytetracycline (OTC) and chlortetracyclines (CTC) are widely used in animal feeding to maintain health and improve growth efficiency in many countries. These chemicals are characterized by a partially conjugated four-ring structure with a carboxyamide functional group (Mitscher, 1978). The molecule of tetracycline has several ionizable functional groups, and the charge of the molecule depends on the solution pH (Sarmah et al., 2006) (Figure 2.2). pK_a values of tetracyclines are represented in Table 2.3.



	R ₁	R ₂	R ₃	R ₄
Tetracycline (TC)	Н	CH ₃	OH	Н
Chlortetracycline (CTC)	Cl	CH ₃	OH	Н
Oxytetracycline (OTC)	Н	CH ₃	OH	OH

Figure 2.2. Molecular structure of tetracycline antibiotics.

Table 2.3. pK_a values of tetracycline antibiotics.

	pK _{a1}	pKa ₂	pKa ₃	References	
Tetracycline (TC)	3.57	7.49	9.88	(Figueroa et al., 2004)	
Chlortetracycline (CTC)	3.3	7.7	9.7	(Figueroa et al., 2004)	
Oxytetracycline (OTC)	3.6	7.52	9.88	(Tavares and McGuffin, 1994)	

An examination of their pK_a values (Table 2.3) suggest that TC, OTC and CTC have similar pH dependent speciation, which is also consistent with their structural relationship. There are three distinct acidic functional groups for tetracycline: tricarbonyl methane (pK_{a1} 3.3); dimethyl ammonium cation (pK_{a3} 9.6); and phenolic diketone (pK_{a2} 7.7). The multiple ionizable functional groups present in TCs suggest that at environmentally relevant pH values, they may exist as a cation below pH 3.3 (+ 0 0), zwitterions between pH 3.3 and 7.7 (+ - 0), and as a net negatively charged ion above pH 7.7 (+ - -) (Figueroa et al., 2004; Sassman and Lee, 2005). The speciation diagram of OTC is presented in Figure 2.3.

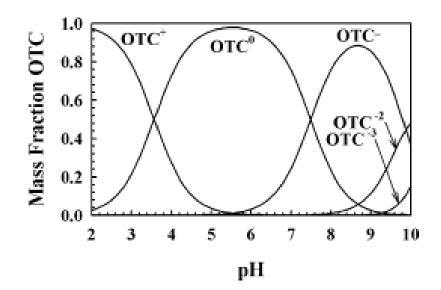


Figure 2.3. Speciation of OTC as a function of pH (Figueroa et al., 2004).

The speciation diagram is calculated for OTC, but it is similar for tetracycline and chlortetracycline due to closeness of pK_a values all these compounds. It can be envisaged from these ionization schemes that in the pH regime of environmental interest (pH 4–8), zwitterionic OTC species would be dominated and reach maximum concentration at pH 5.5.

TCs are relatively stable in acidic media, but not in alkaline conditions and form salts in both media (Halling-Sorensen et al., 2002). The free base and the various salts are very stable in the dried form. Aqueous solution is stable at neutral pH values. At pH 2.5, one per cent solution of OTC will maintain potency for at least 30 days at 25°C and for five days at 37°C. At pH 9, OTC loses two per cent of its potency in two hours and eight per cent in 24 hours. Stability is both a function of pH and temperature in water. Aqueous solutions of the hydrochloride at pH 1 to 2.5 are stable for at least 30 days at 25°C; solutions stored between pH 3 and 9 show no detectable loss of potency when stored at 5°C for at least 30 days (Mitscher, 1978). Tetracyclines are reported to degrade when exposed to sunlight or near UV wavelengths forming biologically inactive compounds such as peroxide, a hydroperoxide, and hydro compounds, and the epimer β -deoxytetracycline. The extent and rates of decomposition have not been established (http://www.fda.gov/cvm/FOI/038-439_EA.pdf).

2.4.1. Sorption of Tetracycline Group Antibiotics

Sorption of tetracycline group antibiotics on soil, clay, and sediments were investigated in several studies.

Porubcan et al. (1978) examined the adsorption of tetracycline on montmorillonite surface. The results of the study indicated that tetracycline was adsorbed by cation exchange mechanism at low pH values where the positively charged species predominate and complexation with divalent interlayer cations has contributed significantly to adsorption at higher pH values where negatively charges species exist. The obtained results were confirmed by X-ray and FTIR analyses.

Sorption of tetracycline on humic acids was detected by Sithole and Guy (1987b). Humic acid has significant contribution to the adsorption of tetracycline depending upon the pH. It was suggested that sorption of OTC was caused by three different mechanisms with the interaction of organic matter: Binding to divalent cations, ion exchange reactions, and hydrogen bonding between acidic groups in the humic acid and the polar groups of tetracycline.

Pouliquen and Le-Bris (1996) investigated the presence of OTC in sediments. It was found that OTC was most likely to form complexes with mineral cations and organic matter. Higher organic matter content of sediment resulted in higher sorption of OTC. It was also found that size of sediment particles influenced the sorption rate of tetracycline.

Rabolle and Spliid (2000) studied sorption and mobility of OTC on soil. They found that OTC was strongly sorbed on soil and exhibited high distribution coefficient, K_d value of OTC was found 1026 L/kg.

Loke et al. (2002) determined sorption of OTC on manure. It was found that sorption of OTC to manure was influenced by ionic binding to divalent metal ions such as Mg^{2+} and Ca^{2+} as well as other charged compounds in the matrix.

Figueora et al. (2004) investigated the sorption of zwitterionic forms of OTC on montmorillonite. It was found that OTC sorption was accompanied by proton uptake and decreased with increasing ionic strength and sorption was more favorable on acidic clay. They also found that calcium salts promoted OTC sorption at alkaline pH's likely by a surface bridging mechanisms.

Kulshtrestha et al. (2004) studied sorption on native, Na, and HDTMA-modified montmorillonite surface. They found that OTC sorption was decreased with increasing pH on native and Na-montmorillonite as a result of cation exchange reactions. However, OTC sorption was increased on HDTMA-modified montmorillonite as the pH increased.

Jones et al. (2005) reported the factors that influenced sorption of OTC on soil. They determined that soil texture and iron oxide content influenced the extent of OTC sorption on soils with organic carbon content ranged from 0 to four per cent.

Sorption of OTC on iron oxides and iron oxide rich soils were conducted by Figueroa and Mackay (2005). They found that OTC sorption increased with increasing pH. Moreover, surface complexation mechanism was important for OTC sorption. Gu and Karthikeyan (2005) achieved similar results for the sorption of tetracycline on aluminum and iron hydrous oxides surface. It was also found that ligand promoted dissolution increased sorption of tetracycline on hydrous oxides surfaces.

2.4.2. Complexation of Tetracycline Antibiotics with Metal Ions

Tetracycline group antibiotics form reversible complexes with a number of chemical species, due to their β -dicetone group, dicarbonyl system and amino-alcohol group, which are their chromophoric groups, shown in Figure 2.4 (Buckley and Smyth, 1986). Metal tetracycline complexes are important because they are thought to be linked to the mode of action of antibiotics.

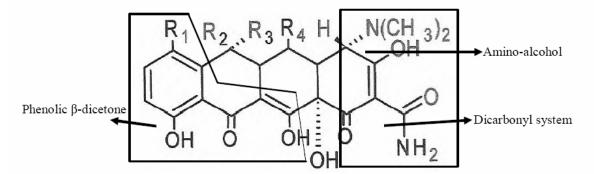


Figure 2.4. Metal coordination and chromophoric groups of TCs.

TCs complex readily with Fe^{3+} , Fe^{2+} , Cu^{2+} , Ni^{2+} , Co^{2+} , Zn^{2+} , Mn^{2+} , Mg^{2+} , Ca^{2+} , Be^{2+} , Al^{3+} among metal ions. This complexing is further supported by the observed dramatic changes in UV spectral bands from the chromophoric regions of TC upon interaction with complexing agents. Multiple species of chelated TCs can co-exist in solution. The number and kind of species can change depending on pH or type of metal.

The complex deprotonation pattern of tetracycline as well as large numbers of possible chelation sites has led to extensive studies on the complexation of various tetracyclines derivatives with several divalent metal ions in aqueous and organic environments using magnetic resonounce spectroscopy (Williamson and Everett, 1975) circular dichroism spectroscopy (Newman and Frank, 1976; Machado et al., 1995), absorption and fluorescence spectroscopy (Wessels et al., 1998).

Buckley and Smyth (1986) explained that metal combination with tetracycline must be on the β -dicetone moiety. Studies also shown that different metals can not form different type complexes but rather 1:2 or 2:1 metal antibiotic complexes at different concentrations. 1:2 or 2:1 metal antibiotic complexes have also been reported at high pH. They are also reported that tetracycline forms stable complexes with trivalent ions such as Al³⁺ and Fe³⁺.

Lunestand and Goksayr (1990) reported the reducing antibacterial effect of oxytetracyline in the presence of Mg $^{2+}$ and Ca $^{2+}$.

Wessels et al. (1998) used steady state absorption and emission, circular dichroism, and time of flight secondary ion mass spectroscopic measurements for the determination of tetracycline and anhydrotetracycline complexes formed with Mg^{2+} and Ca^{2+} ions. The results of the study revealed that Ca^{2+} formed a 1:2 ligand metal complex with tetracycline. However, Mg^{2+} formed both 1:2 and 1:1 complex with tetracyclines. The results also showed that Mg^{2+} led to increase in fluorescence intensity and observed changes in absorption spectra. In contrast to tetracycline Mg^{2+} formed 2:2 ligand metal complex with anhydrotetracycline.

Tongaree et al. (1999b) found that solubility of OTC increased in the presence of Mg^{2+} and Ca²⁺. They also found that chelation increased with increasing pH

Schmitt and Schneider (2000) investigated Mg^{2+} and Ca^{2+} complexation with OTC at pH 7 and 8.5. Both ions resulted in bathochromic shift of the long wavelength absorption band of OTC at pH 7 and 8.5. They also found that chelation reactions increased with pH.

2.5. Adsorption of Pollutants by Zeolites

Zeolites of the clinoptilolite type are hydrated aluminosilicate minerals with cage like structure that offers large internal and external surface areas (Perraki et al., 2005). Zeolites are generally environmentally benign substances, natural, inert, nontoxic, and highly porous structure and their structure is ideal for sorption and ion exchange processes. However, ion exchange properties are not as effective as activated carbon. They are widely used in agriculture, aquaculture, and animal husbandry operations. Zeolites can also be used improving physical properties of soil and for the treatment of contaminated soil and wastewater pollution control. For the adsorption of contaminants, zeolites have been used in removing inorganic and organic pollutants like ammonia (Booker et al., 1996; Karadağ et al., 2006; Wang et al., 2006), heavy metals (Cincotti et al; 2001) and azo dyes (Armağan et al., 2003).

The cation exchange poperties of natural zeolites can be exploited to modify their surface in order to retain anions and nonpolar organics. Generally long chain cationic surfactants like hexadecyltrimetylammonium chloride (HDTMA-Cl), hexadecyltrimetylammonium bromide (HDTMA-Br), and dodecyltrimethylammonium bromide (DDTMA) and oleylemine have been used for modification of zeolite surface (Bowman, 2003). Hexadecyltrimethylammonium (HDTMA) is a long chain cationic surfactant that possesses a permanent positive charge. The resulting modified zeolite is capable of simultaneous sorption of anions, cations and nonpolar organic molecules from water.

2.5.1. Adsorption Studies with Raw Zeolites

While most of the sorption studies on raw zeolite were performed by inorganics relatively few studies were conducted with sorption of organics.

The adsorption mechanism of reactive azo dyes by natural zeolite has been examined (Armağan et al., 2003). The results of adsorption experiments indicated that the natural zeolite has limited adsorption capacity of reactive dyes.

Adsorption of quinoline group antibiotics onto natural zeolite was investigated (Ötker and Balcıoğlu, 2005). It was found that adsorption of quinoline group antibiotics on natural zeolite pH dependent. In addition, the presence of ammonium ion enhanced the adsorption of quinoline group antibiotics.

Haidouiti (1997) used natural zeolites as a soil additive to reduce the uptake of mercury by plants. It was determined that using natural zeolites at application rates of one, two, and five per cent by soil weight caused reduction in mercury concentrations of up to 58 per cent in plant root, as compared with controls no added zeolites.

Nickel removal by natural clinoptilolite was observed in the presence of NH₄OH solutions (Iznega et al., 2002). It was found that NH₄OH solutions were both provoked by nickel solution cycles and increased nickel ion removal capacity of zeolite.

Fluoride sorption was investigated by Mexican clinoptilolite (Diaz-Nava et al., 2002). It was found that fluoride retention was not influenced by the cations (Na⁺, Ca²⁺, La²⁺ and Eu²⁺), initial pH or the particle size of the zeolite mineral.

Simultaneous removal of metals with Cu^{2+} , Fe^{3+} , and Cr^{3+} on natural zeolite with anions such as SO_4^{2-} and HPO_4^{2-} were examined by Inglezakis et al. (2003). It was observed that Cu^{2+} uptake was significantly decreased in the presence of SO_4^{2-} and HPO_4^{2-} . The observed effect was less significant for Fe^{3+} , and Cr^{3+} in the presence of SO_4^{2-} and HPO_4^{2-} . The observed presence of SO_4^{2-} and HPO_4^{2-} .

Wang et al. (2006) investigated ammonia removal using natural Chinese clinoptilolite, and found that ammonia adsorption increased with decreasing clinoptilolite particle size and increased with increasing initial ammonia concentration.

Removal of ammonium ion by Turkish clinoptilolite was conducted by Karadağ et al. (2006). They found that pseudo second order kinetic model provided excellent kinetic data. Intraparticle diffusion also influenced the ammonium uptake. Thus, there was a significant potential for the natural Turkish clinoptilolite as an adsorbent for ammonium removal.

Jorgensen and Weatherley (2003) examined ammonia removal from wastewater by ion exchange in the presence of organic compounds. It was found that the presence of organic compounds increased the uptake of ammonia onto clinoptilolite due to surface tension changes.

2.5.2. Adsorption Studies with Surfactant Modified Zeolites

Several studies were performed for sorption of anions and nonpolar organics by surfactant modified zeolites.

Haggerty and Bowman (1994) investigated sorption of inorganic oxyanions like sulfate, selenate and chromate on organozeolite. Hexadecyltrimetylammonium bromide (HDTMA-Br) was used for surface modification of zeolite surface. The result of the study determined that sorption was maximized when the zeolite external cation exchange has been fully satisfied by HDTMA. Surface precipitation with HDTMA-anion complex may influence the removal of inorganic anions from aqueous solution.

Li and Bowman (1997) studied the effect of selected counterions (Cl⁻, Br⁻, and HSO_4^{-}) on the sorption of HDTMA on clinoptilolite and they also conducted sorption of chromate by HDTMA-zeolite. It was found that HDTMA sorption capacity on zeolite was greatest when Br⁻ was used as counterion. However, chromate sorption capacity was highest when HSO_4^{-} was used as counterion. It was also found that the sorption of chromate on HDTMA-zeolite results from combination of entropic, columbic, and hydrophobic effects.

Li and Bowman (1998) also conducted sorption of perchlorethylene on surfactant modified zeolite. They confirmed that sorption of perchlorethylene depended on surfactant molecule configuration and fractional organic carbon content. Above monolayer coverage, increasing fractional organic carbon resulted in further increase in the perchlorethylene sorption coefficient.

Li et al. (1999) used zerovalent iron pellets which were modified with cationic surfactants hexadecyltrimetylammonium bromide (HDTMA-Br) to increase chromate sorption on zeolite. They determined that chromate sorption by modified zeolite with zerovalent iron pellets was higher than that of zeolite with zerovalent iron pellets.

Vujakoviç et al. (2000) conducted adsorption of sulfate, dihydrogen phosphate, and hydrogen chromate by surfactant modified zeolite. Oleylamine was used as cationic surfactant for the modification of zeolite surface. Two types of anion adsorbents were used. Oleylamine was adsorbed on H clinoptilolite as strong adsorbents. However, oleylamine was adsorbed by Ca and Na-clinoptilolites as a weak anion adsorbent. They confirmed that excess oleylamine did not significantly influence the anion adsorption, and sulfate and dihydrogen phosphate adsorption process were slower than hydrogen chromate adsorption. Li et al. (2000) studied adsorption of ionizable organic solutes (phenol and aniline) by surfactant modified zeolite. It was found that phenol sorption on surfactant modified zeolite increased with solution pH. However, decreasing pH resulted in reduced aniline sorption due to repulsion of aniline from surfactant modified zeolite treated to bilayer covarege.

Kurama et al. (2002) investigated the effect of chemical modification on the sorption capacity of natural zeolite. It was found that ion exchange with H^+ has a great influence on the effective pore volume and surface area of the zeolite. They also concluded that acid treated samples with increasing Si/Al ratio offer advantageous for the adsorption of nonpolar organics.

Armağan et al. (2003) investigated the removal of reactive azo dyes by modified zeolite from aqueous solution. It was found that in contrast to natural zeolite azo dyes were effectively adsorbed by HDTMA-zeolite.

Tamoseviç-Canoviç et al. (2003) investigated mycotoxins (aflotoxin B_1 , zeralenone, ochratoxin A and ergopeptine alkaloids) adsorption by surfactant modified zeolite. Octadecyldimethyl benzyl ammonium chloride and dioctadecyldimethyl ammonium chloride cationic surfactant were used as modification zeolite surface. The results of the study showed that all the organozeolites effectively adsorbed aflotoxin B_1 , zeralenone, ochratoxin A, and ergopeptine alkaloids. In contrast to Tamoseviç-Canoviç et al. (2003), Dakoviç et al. (2005) stated that aflotoxin adsorption was reduced by modified zeolite. They indicated that zeolite did not have hydrophobic interactions with octadecyldimethyl benzyl ammonium chloride.

Toxic nonionic organic contaminants, aniline and nitrobenzene adsorption by organozeolite were conducted by Ersoy and Çelik (2004). It was confirmed that partitioning mechanism was responsible for adsorption of nonionics. The effectiveness of the partitioning mechanism was connected hydrophobic properties of the nonionic organic contaminants.

Li (2004) studied chromate adsorption on modified zeolite. The results of the study indicated that chromate sorption decreased as the solution pH and ionic strength increased.

Riviera and Farias (2005) investigated the adsorption of (sulfamethoxazole) on surfactant modified clinoptilolite. Three kinds of surfactants (cationic, anionic and nonionic) were used for modification of zeolite. It was determined that modified zeolite adsorbed a considerable amount of sulfamethoxazole.

3. MATERIALS AND METHODS

3.1. Materials

3.1.1. Natural Zeolite

Natural zeolite was used as an adsorbent and provided by Ultra A.Ş., İzmir. Prior to use in adsorption experiments, the zeolite was sieved to a size range of 0.8-2 mm (10-20 mesh size).

3.1.2. Oxytetracycline hydrochloride

Hydrochloride salt of oxytetracycline was used in the adsorption experiments since this form is quite soluble in water (solubility = 6.9 g/L) (http://www.fda.gov/cvm/FOI/038-439_EA.pdf). Oxytetracycline hydrochloride, OTC (C₂₂H₂₄N₂0₉. HCl, 95 % purity) was used as received from Sigma Aldrich. Fresh stock solution (1.2 mM) of OTC was prepared in deionized water. Working solutions of OTC was prepared by diluting the stock solution with deionized water. Chemical structure of OTC (Sassman and Lee, 2005) is represented in Table 3.1.

Antibiotic Molecular CAS Structure Weight Number ŌН N(CH₃)₂ HOCH3 Н Oxytetracyline OH 496.9 79-57-2 .HCl hydrochloride (OTC) CONH, ōн∏ OН Ο

Table 3.1. Chemical structure of OTC.

3.1.3. Hexadecyltrimethylammonium bromide

Hexadecyltrimethylammonium bromide (HDTMA-Br), ($C_{19}H_{42}$ Br N, 99% purity) was purchased from Sigma Aldrich used for modification of the zeolite surface. Chemical structure of HDTMA-Br (Haggerty and Bowman, 1994) is presented in Table 3.2.

Table 3.2. Chemical structure of HDTMA.

Surfactant	Structure	Molecular	CAS
		Weight	Number
Hexadecyltrimethylammonium bromide (HDTMA-Br)	СН ₃ Вг Н ₃ С(Н ₂ С) ₁₆ М*-СН ₃ СН ₃	364.45	57-09-0

3.1.4. Phosphate Buffer Solutions

Phosphate buffer solutions were used to adjust the pH of OTC suspension in pH effect and isotherm experiments. In order to prepare the phosphate buffer solutions at different pH values, all phosphate components given in Table 3.3 were dissolved in 200 mL deionized water. pH of each buffer solutions was measured by a WTW 330 pH meter and WTW Sen Tix 41 combined pH electrode.

Table 3.3. Composition of phosphate buffer solutions.

рН	KH ₂ PO ₄ (g/L)	Na ₂ HPO ₄ (g/L)	$Na_3PO_4(g/L)$
5	5.168	0.210	-
5.8	4.189	1.102	-
6.5	2.170	2.848	-
7.4	0.428	4.404	-
8	0.122	4.680	-
10.5	-	4.497	0.348

3.1.5. Other chemicals

All other chemicals used in the study were reagent grade and are listed below.

Name	Formula	Experiment	Supplier	
Sodium hydroxide	NaOH (pellet)	pH adjustment	Riedel de Haen	
Hydrochloric acid	HCl	pH adjustment	Riedel de Haen	
Ammonium chloride	NH ₄ Cl	$\rm NH_4^+$ effect	Riedel de Haen	
Magnesium chloride	MgCl ₂ . 6H ₂ 0	Mg ²⁺ effect	Merck	
Calcium chloride	CaCl ₂ (anhydrous)	Ca ²⁺ effect	Baker	
Sodium hydrogen	Na ₂ HPO ₄ .12 H ₂ 0	PO ₄ ³⁻ effect	Merck	
phosphate				
Potassium dihydrogen	KH ₂ PO ₄	Phosphate buffer	Riedel de Haen	
phosphate				
Sodium phosphate	Na ₃ PO ₄	Phosphate buffer	Merck	
Sodium sulphate	Na ₂ SO ₄ (anhydrous)	SO_4^{2-} effect	Riedel de Haen	
Sodium chloride	NaCl	Cl ⁻ effect	Riedel de Haen	
Sodium hydrogen	NaHCO ₃	HCO ₃ effect	Merck	
carbonate				
Sodium acetate	CH ₃ COONa	CEC	Riedel de Haen	
Acetic acid	CH ₃ COOH	CEC	Riedel de Haen	

Table 3.4. Chemical reagents.

3.2. Methods

3.2.1. Mineral Preparation

<u>3.2.1.1. Preparation of Raw Zeolite.</u> The sieved zeolite was washed with deionized water by shaking at 110 rpm and 25°C (Julabo Shake Temperature SW 22) for two hours and subsequently dried at room temperature. The resulting material was called raw zeolite.

<u>3.2.1.2.</u> Preparation of Na-Zeolite. 2000 mL of 2 M CH₃COONa /CH₃COOH (Riedel de Haen) buffer (pH=5) was added to one kg of sieved natural zeolite. The suspension was mixed at 110 rpm and 25 °C for 24 hours on a shaker. After settling, the supernatant was decanted and then the zeolite was washed thoroughly with deionized water followed by air drying. The resulting material was labelled Na-zeolite.

<u>3.2.1.3.</u> Preparation of HDTMA-modified Zeolite. HDTMA-Br was used to prepare organomodified zeolite. 10 grams of Na-zeolite was mixed with 50 mL of 0.08 M HDTMA-Br at 110 rpm and 25 °C for 24 hours (Haggerty and Bowman, 1994). After shaking period, zeolite was rinsed with deionized water for several times and air dried.

3.2.2. Batch Adsorption Tests

Batch adsorption tests were performed at various concentrations of OTC by using raw, Na, and HDTMA-modified zeolite. A volume of 10 mL OTC solution at desired concentration was placed in a glass stoppered 100 mL conical flask. An accurately weighed zeolite was then added to the solution. The pH of suspension was adjusted to desired value by the addition of 0.1 M NaOH or 0.1 M HCl. A series of conical flasks, which were wrapped with aluminum foil, was shaken at 110 rpm on the shaking water bath at 25 °C for predetermined contact time. Control flasks containing no sorbent were assembled in the same manner to account for possible OTC losses at different pH values. Each run was done at least in duplicate. After equilibration, zeolite particles were separated from the suspension by centrifugation (Nuve NF 1205) at 4000 x g for one hour and subsequently filtered through a 0.45 μ m membrane filter (Sartorius Minisart). The filtrate was analyzed for the OTC concentration. The amount of OTC adsorbed on zeolite was calculated by a mass balance relationship. The experimental parameters included zeolite dosage, initial OTC concentration, pH, and equilibration time. Additionally, competitive adsorption experiments were carried out with different cations and anions at pH 6.5 and 8.

3.2.3. Analytical Methods

<u>3.2.3.1. Determination of Cation Exchange Capacity (CEC)</u>. Total cation exchange capacities of raw, Na, and HDTMA-zeolite were determined by the sodium acetate method

(http://www.epa.gov/epaoswer/hazwaste/test/pdfs/9081.pdf). The procedure for the CEC determination involved: (1) saturation of the zeolite by Na⁺ ions, (2) extraction of Na⁺ ions by NH_4^+ ions, and (3) analysis of the extract for Na^+ ions. Four grams of pretreated zeolite was placed in a 50 mL conical-bottom plastic centrifuge tube. The mineral was exchanged through four successive 10 min saturations with 33 mL of 1N CH₃COONa solution (pH 8.2). After centrifugation at 4000 x g (Hettich Universal 16 A) for 10 min, the clear supernatant was decanted. The mineral was then washed through three successive 10 min rinses with 33 mL of isopropyl alcohol (Sigma Aldrich) and centrifuged (4000x g, 10 min). Na saturated mineral was subjected to three successive 10 min extractions with 33 mL of 1 N CH₃COONH₄ solution (pH 7) to replace Na⁺ ions by NH₄⁺ ions. CH₃COONH₄ solution was prepared by diluting glacial acetic acid (Riedel de Haen) and concentrated ammonium hydroxide (Riedel de Haen) in deionized water. After centrifugation (4000 x g, 10 min) the clear supernatant was transferred to a 100 mL volumetric flask and diluted to 100 mL with 1 N CH₃COONH₄ solution. Exchangeable Na⁺ ions were analyzed from the ammonium acetate extract by atomic absorption spectroscopy (Perkin Elmer A Analyst 300). Equation 3.1 describes the calculation of cation exchange capacity (http://www.epa.gov/epaoswer/hazwaste/test/pdfs/9081.pdf).

CEC (meq /100 g) =
$$\frac{[Na] \times V \times DF \times 100}{m \times MV}$$
(3.1)

[Na] = Na⁺ concentration (mg/L)
V = Volume of extract (L)
DF = Dilution factor
m = Weighed mass of mineral (g)
MW = Molecular weight of sodium (23 g/mole =23 mg/meq)

3.2.3.2. Determination of External and Internal Cation Exchange Capacity of Zeolite. The procedure for external (ECEC) and internal (ICEC) cation exchange capacity determination involved (1) saturation of the mineral with Na⁺ ions, (2) extraction of external Na ions by HDTMA cations, (3) extraction of internal Na⁺ ions by NH₄⁺ ions, and (4) analysis of both extracts for Na⁺ions (Ming and Dixon, 1987; Haggerty and Bowman, 1994). Four grams of pretreated zeolite was placed in a 50 mL conical-bottom plastic centrifuge tube. The mineral was exchanged through four successive 10 min saturations with 40 mL of 1N CH₃COONa solution (pH 8.2). After centrifugation (4000 x g, 10 min) the clear supernatant was decanted. Excess interstitial Na ions were removed by one 10 min rinse with 40 mL of deionized water, followed by three successive 10 min rinses with 33 mL of isopropyl alcohol and centrifuged (4000 x g, 10 min). External exchangeable Na⁺ ions were removed by one 24 h extraction and two successive 15 min extractions with 30 mL of 0.1 N HDTMA-Br solution. After centrifugation, all three clear supernatants were decanted into a 100 mL volumetric flask and diluted to 100 mL with 0.1 N HDTMA-Br solution. The ICEC Na⁺ ions were removed by three successive 15 min extractions with 30 mL of 1 N CH₃COONH₄ solution (pH 7). After centrifugation (4000 x g, 10 min) all three clear supernatants were transferred to a 100 mL volumetric flask and diluted to 100 mL with 0.100 mL with 1 N CH₃COONH₄ solution. Dilution technique and calculation procedure were identical to the CEC methodology.

ECEC (meq /100 g) =
$$\frac{[Na] \times V \times DF \times 100}{m \times MV}$$
(3.2)

ICEC (meq /100 g) =
$$\frac{[Na] \times V \times DF \times 100}{m \times MV}$$
(3.3)

<u>3.2.3.3.</u> Ammonium Determination. Before and after equilibration, NH_4^+ concentration in solution was determined by Nessler Method with a portable HACH DR/2010 spectrophotometer. The analysis was performed according to the procedure described in the manual of HACH DR/2010. Adsorbed NH_4^+ amount was calculated from these measurements. All reagents and chemicals were supplied by HACH company.

<u>3.2.3.4.</u> Phosphate Determination. PO_4^{3-} concentration was measured by PhosVer 3 Method with Hach DR/2010 spectrophotometer according to the procedure described in manual. Adsorbed phosphate was calculated from the difference between the initial phosphate concentration and the concentration of phosphate that remained in the supernatant solution.

<u>3.2.3.5.</u> Spectrophotometric Analysis of Antibiotics. The concentration of OTC in the solution phase was quantified by UV/Vis spectrophotometer (Schimadzu Model 1208) at a wavelength corresponding to the maximum absorbance. UV absorbance spectra of OTC at different pH values and in the presence of Ca^{2+} and Mg^{2+} ions were recorded between 200-450 nm at 0.5 nm intervals. Ionization and complexation interactions of OTC led to a spectral shift in absorbance. Therefore at each condition separate calibration curve was prepared at the maximum absorbance wavelength (Appendix A Figure A.1, 2, 3, 4). Initial and final antibiotic concentrations were found using these calibration curves. In accordance with the Lambert- Beer Law the absorbance values were found linear to concentrations of OTC and dilutions were undertaken when absorbance exceeded 0.9. Presence of HDTMA-Br in solution did not interfere with the OTC determination.

<u>3.2.3.6.</u> Scanning Electron Microscopy (SEM) Analysis. Surfaces of the Na and HDTMAmodified zeolites were investigated by scanning electron microscopy, SEM (Philips XL-30 ESEM-FEG/EDAX microscope). For SEM analysis, the zeolite samples were mounted directly on the holders and analysis was performed at 20-25 kV electron beam accelerating voltage. Magnification of the samples was selected at 1500, 3000 and 6000x. Surface elemental composition of zeolite samples was obtained by energy dispersive X-ray spectroscopy (EDAX).

<u>3.2.3.7. FTIR Analysis.</u> Before and after adsorption, the infrared spectra of OTC and zeolite samples were registered using a (Perkin-Elmer FTIR Spectrophotometer Model 1600) FTIR spectrophotometer at room temperature. The zeolite samples were prepared using the KBr pressed pellet technique. Two to four mg of zeolite and OTC samples were mixed with approximately 150 mg of KBr. The mixture was milled to a fine powder using a mortar and pestle and made into a fragile pellet using a high pressure compression machine. This pellet was used for FTIR analysis. The FTIR spectra were set to scan in the region of 4000-400 cm⁻¹ with a resolution of 2 cm⁻¹.

<u>3.2.3.8.</u> X-ray Diffraction Analysis. The crystalline phases of zeolite were determined by X-ray diffraction (XRD) analysis with a Rigaku-D/Max-2200 Ultima X-Ray diffractometer with CuK α radiation generated at 40 kV, 40 mA and a scanning rate of 2°min⁻¹.

4. RESULTS AND DISCUSSION

4.1. X-ray Diffraction Analysis of Raw, Na, and HDTMA-modified Zeolite

Components of the zeolites were investigated by X-ray diffraction analysis. Figure 4.1 displays the XRD patterns for raw, Na, and HDTMA-modified zeolite samples.

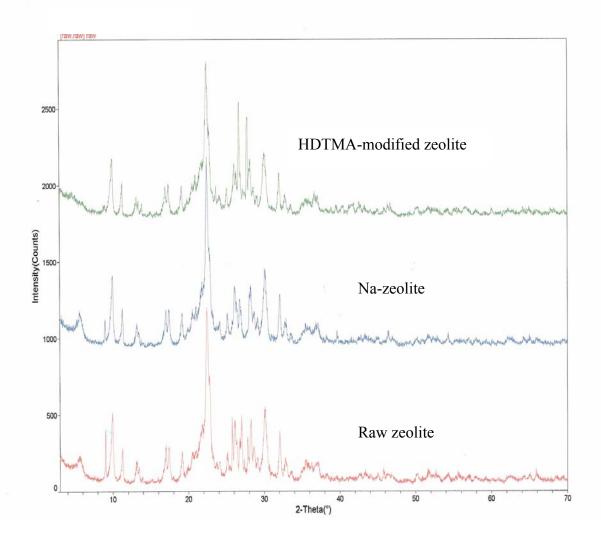


Figure 4.1. XRD patterns of raw, Na and HDTMA-modified zeolite

According to X-ray diffraction patterns of raw, Na, and, HDTMA-modified zeolite, the most intense diffraction peaks belong to clinoptilolite–Ca (KNa₂Ca₂ (Si₂₉ Al₁₇) O₇₂24 H₂O) at $2\theta = 22.459^{\circ}$ for raw, 22.520° for Na zeolite and 22.461° for HDTMA-modified zeolite (Figure 4.1). Other mineral phases (magadite, zeolite Rho) were also found in minor amounts.

It can be seen in the Figure 4.1, the most intense peaks of raw zeolite were detected at $2\theta = 22.459^{\circ}$ (100 per cent), 22.800° (62 per cent), 25.781° (45 per cent), 27.037° (33 per cent), 30.122° (39 per cent), and 27.816° (26 per cent). Their relative intensities and corresponding interlayer spacing are presented in Appendix B Table B.1.

Modification of zeolite with Na resulted in slight changes in the position of diffraction peaks. Some peaks disappeared at $2\theta = 25.781^{\circ}$, 27.037° and 27.816° and new small peaks were appeared at $2\theta = 39.646^{\circ}$ (6 per cent), 42.819° (3.5 per cent), and 43.378° (4 per cent). However, no significant changes in interlayer spacing were detected (Appendix B Table B.2).

According to X-ray diffraction analysis of HDTMA-modified zeolite, some peaks disappeared at $2\theta = 17.076^{\circ}$ (19 per cent), and 22.899° (45 per cent). New peaks were appeared at $2\theta = 23.275^{\circ}$ (9 per cent), 23.716° (18 per cent), 27.820° (68 per cent), 35.643° (10 per cent), and 46.704° (10 per cent). Their interlayer spacing was almost remained constant (Appendix B Table B.3).

4.2. Cation Exchange Capacities of Raw and Modified Zeolites

Zeolites normally provide a number of different intra-crystalline environments for cations in the crystalline network. These cations then have different exchange properties for each environment and pre-treatment is recommended in order to reach a final homoionic or near homoionic state of the zeolites to improve their effective exchange capacities. As can be seen in Table 4.1 treatment of raw zeolite with Na⁺ did not improve total cation exchange capacity of zeolite. On the other hand, external cation exchange capacity of Na-zeolite increased two fold.

Clinoptiolite has negative charge as a result of isomorphic substitution of Si^{4+} with Al^{3+} in the crystal lattice. Cations can interact with the zeolite via ion exchange on the negatively charged internal and external surfaces. However, the rigid cage-like structure of zeolite is too small for the HDTMA cation to access the interior exchange. Thus positively charged head of HDTMA attaches itself to negatively charged external surfaces of zeolite and this resulted in a change in the CEC of zeolite. Surface modification of Na-zeolite with HDTMA led to a decrease in total cation exchange capacity of zeolite while it improves its external cation exchange capacity (Table 4.1).

Zeolite	CEC (meq/100g)	ECEC (meq/100g)
Raw zeolite	62.3	11.1
Na-zeolite	61.9	20.7
HDTMA-modified zeolite	47.2	31.7

Table 4.1. CEC and ECEC of raw and modified zeolites.

4.3. Effect of Contact Time on Sorption

The kinetics of sorption that describes the solute uptake rate governing the contact time of the sorption reaction is one of the important characteristics that define the efficiency of sorption. Hence, a series of contact time experiments for raw, Na, and HDTMA-modified zeolites have been carried out with 0.06 mM (29.8 mg/L) initial OTC concentration and 40 g/L zeolite at pH 6.5 and 8 by increasing the contact time up to 32 h (1920 min) (Figure 4.2). Amount of adsorbed OTC, qt (mg/g), onto the zeolite was calculated by mass balance relationship,

$$q_{t} = \frac{(C_{0} - C_{t})V}{W}$$
(4.1)

where C_0 and C_t are initial and at time =t liquid phase concentrations of OTC (mg/L),V is the volume of solution (L), and W is the weight of zeolite used (g).

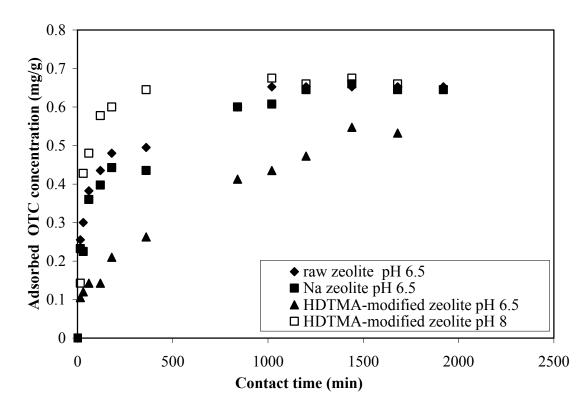


Figure 4.2. Effect of contact time on OTC uptake ([OTC] = 0.06 mM; [zeolite] =40 g/L; pH=6.5 and pH=8; 25° C).

As observed from Figure 4.2, raw and Na-zeolite exhibited similar performance for the adsorption of OTC at pH 6.5 whereas HDTMA-modified zeolite has lower adsorption capacity at this pH. Figure 4.2 also shows that adsorption of OTC onto raw, Na, and HDTMA-modified zeolite could be characterized by three distinct phases: the first phase indicated the fast sorption of OTC within two h contact time, the second one showed a gradual equilibrium, and the third one indicated the final equilibrium. Actually, this trend is typical for the adsorption of tetracycline group antibiotics on clay minerals (Sithole and Guy, 1987a). After 17 h contact time, OTC adsorption leveled off and q_t values of OTC obtained by raw, Na, and HDTMA-modified zeolite were 0.65 and 0.66, and 0.55 mg/g, respectively. Unlike the sorption at pH 6.5, fast sorption of OTC by HDTMA modified zeolite was achieved within 30 min contact time at pH 8. After 17 h, OTC sorption by HDTMA-modified zeolite reached to the equilibrium and the maximum OTC sorption was 0.68 mg/g. The contact time of 24 h appeared to be sufficient to reach equilibrium for three different zeolites therefore contact time was maintained at 24 h for performing the following experiments. The time required to attain this state of equilibrium is termed the equilibrium time and the amount of adsorbed OTC at the equilibrium time reflects the maximum adsorption capacity of the adsorbents under those operating conditions. At this point, the amount of OTC being adsorbed onto the adsorbent would be in a state of dynamic equilibrium with the amount of the OTC desorbing from the adsorbent. However, desorption of OTC were not detected under applied experimental conditions.

In order to study the rate-determining step for the adsorption of OTC, three kinetic models were tested to fit experimental data obtained from batch adsorption experiments: the pseudo first order kinetic model proposed by Lagergren (Ho and Chiang, 2001), the pseudo-second order kinetic model described by Ho and McKay (Ho and McKay, 1999), and intraparticle diffusion model given by Weber and Morris (Ru et al., 2007).

The pseudo first order model (eq. 4.2) assumes that the rate of adsorption is directly proportional to difference in saturation concentration and the amount of solid uptake with time.

$$\frac{dq_t}{dt} = k_1(q_e - q_t) \tag{4.2}$$

where k_1 is the rate constant of pseudo-first order adsorption (1/min) and q_e and q_t are the amounts of sorbate adsorbed per unit mass of adsorbent (mg/g) at equilibrium and time t, respectively. After integration by applying the initial conditions, $q_t=0$ at t=0 and equilibrium condition, equation 4.3 is obtained.

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303}t$$
(4.3)

The equilibrium adsorption, q_e is required to fit the data. In many cases, the pseudofirst order equation of Lagergren does not fit well whole range of contact time and is generally applicable over the initial stage of adsorption process (Aksu and Tezer, 2000; Chiou and Li, 2002). On the other hand, the pseudo-second order equation (eq. 4.4) is based on adsorption equilibrium capacity.

$$\frac{dq}{dt} = k_2 (q_e - q_t)^2 \tag{4.4}$$

Integrating the equation for boundary conditions, t=0 to t=t and $q_t=0$ to $q_t=q_e$ gives following equation:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e}$$
(4.5)

where $k_2(\min g/mg)$ is the rate constant of second order adsorption. $k_2q_e^2$ is the initial sorption rate (mg/g min). In the case of the pseudo-second order kinetics whole range of adsorption can be predicted and there is no need to know any parameter of adsorption beforehand (Ho and Mckay, 1999).

To identify the mechanism of adsorption, intraparticle diffusion model (eq. 4.6) was also applied to obtained adsorption data. This model suggests that the sorption process is controlled by the internal diffusion with a minor effect of the external diffusion (Khraisheh et al., 2002).

$$q_t = k_p \sqrt{t} + C \tag{4.6}$$

where $q_t (mg/g)$ is the concentration of organics sorbed at time t and $k_p (mg/g \min^{1/2})$ is the rate constant for intraparticle transport and C is the intercept. The linearized forms of the pseudo first and second order models for OTC adsorption on three types of zeolites are presented in Figures 4.3 and 4.4, respectively. Both log (q_e - q_t) and t/ q_t were calculated from the kinetic data for each type of zeolite and are plotted against time. First order equation was applied to the data obtained within 1200 min contact time whereas whole data was used for second order model.

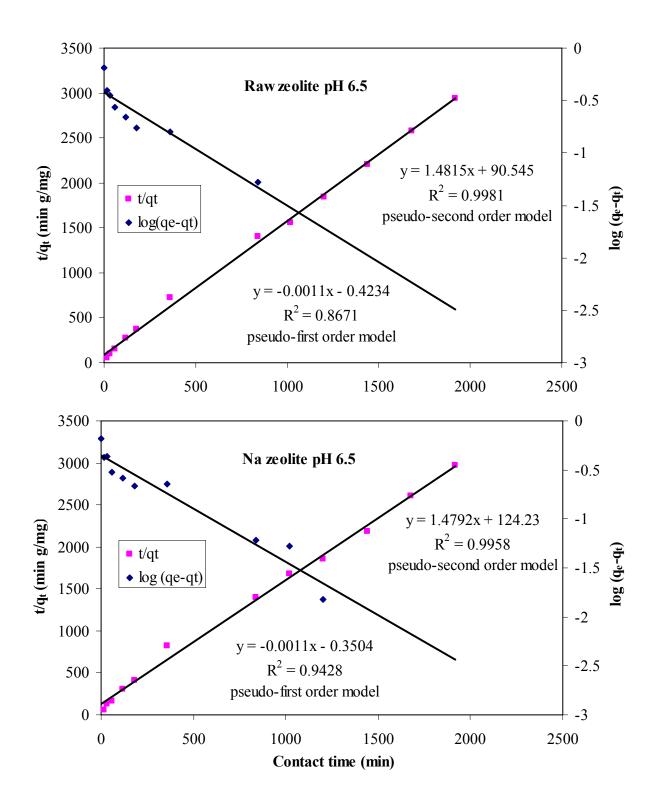


Figure 4.3. Pseudo-first and pseudo-second order plots for OTC adsorption on raw and Na-zeolite at pH 6.5.

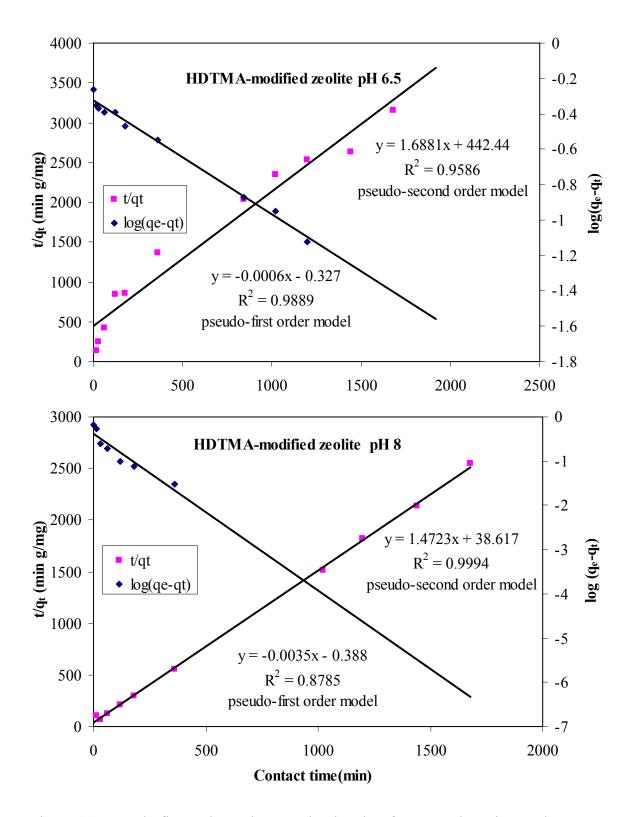


Figure 4.4. Pseudo-first and pseudo-second order plots for OTC adsorption on the HDTMA-modified zeolite at pH 6.5 and 8.

Pseudo-first and pseudo-second order OTC adsorption rate constants and experimental and calculated q_e values of three different types of zeolites are tabulated in Table 4.2 together with correlation coefficients.

Table 4.2. Comparison of the pseudo-first and pseudo-second order adsorption rate
constants and calculated and experimental qe values of different types of zeolite.

Adsorbent	Pseudo-first order kinetic model			Pseudo-second order kinetic model			
	q _e (exp) (mg/g)	k ₁ (1/min)	q _e (calc) (mg/g)	\mathbf{R}^2	k ₂ (g/mg min)	q _e (calc) (mg/g)	\mathbf{R}^2
Raw zeolite pH 6.5	0.65	2.53×10^{-3}	0.38	0.87	2.40 x10 ⁻²	0.67	0.99
Na zeolite pH 6.5	0.66	2.53×10^{-3}	0.44	0.94	1.70 x10 ⁻²	0.68	0.99
HDTMA- modified zeolite pH 6.5	0.55	1.38x10 ⁻³	0.47	0.99	6.44 x10 ⁻³	0.59	0.95
HDTMA- modified zeolite pH 8	0.68	8.06x10 ⁻³	0.41	0.88	5.60 x10 ⁻²	0.68	0.99

As can be seen in Table 4.2, the experimental q_e values did not agree with the calculated q_e values obtained by the pseudo-first order kinetic model for all types of zeolites. However, linear plots of t/q versus t show a better agreement of experimental data with the second order kinetic model for all zeolites and extremely high correlation coefficients were obtained (Table 4.2). This result revealed that chemisorption can be the rate limiting step for the adsorption of OTC.

The calculated initial sorption rates $(k_2q_e^2)$ of raw, Na-zeolite, and HDTMAmodified zeolite at pH 6.5 were $1x10^{-2}$, $0.76x10^{-2}$, and $0.22x10^{-2}$ mg/g min, respectively. Among three adsorbents, HDTMA-modified zeolite has the fastest initial sorption rate at pH 8 and it was found as $2.5x10^{-2}$ mg/g min.

Intraparticle diffusion model of three types of zeolite presents in Figure 4.5.

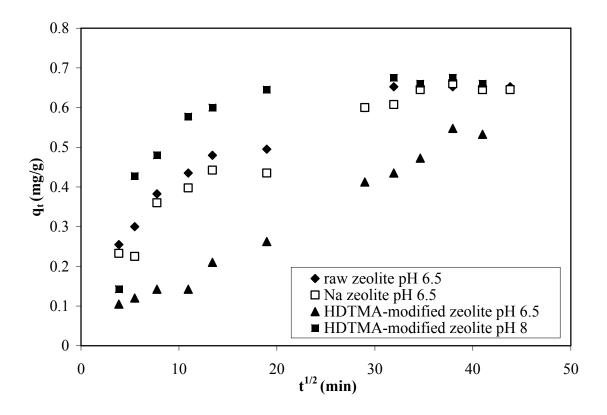


Figure 4.5. Intraparticle diffusion model plot of OTC adsorption on three types of zeolite.

As shown in Figure 4.5 the obtained data have multi-linearity character except obtained for HDTMA-modified zeolite at pH 6.5; two or more steps occurred in the adsorption process. At the beginning stage, OTC was adsorbed by the exterior surface of zeolite and the adsorption was fast when the exterior surface adsorption of zeolite reached saturation, the OTC further entered the pores of zeolite and was adsorbed by the interior surface. When OTC diffused in the pores of zeolite the diffusion resistance increased due to low OTC concentration and the adsorption rate decreased.

Intraparticle diffusion equation was fitted for the data obtained within 180 min contact time for raw, Na-zeolite at pH 6.5 and HDTMA-modified zeolite at pH 8. This period was the gradual adsorption stage where intraparticle diffusion started. However, the q_t versus $t^{0.5}$ plot of HDTMA-modified zeolite at pH 6.5 was straight line in the whole time interval studied. The intraparticle diffusion model constants were calculated using eq.4.6 and represented in Table 4.3.

Adsorbent	С	k_p (mg. min ^{1/2} /g)	\mathbf{R}^2
Raw zeolite pH 6.5*	0.17	$2.3 \text{ x} 10^{-2}$	0.97
Na-zeolite pH 6.5*	0.13	2.4 x10 ⁻²	0.91
HDTMA-modified zeolite pH 6.5**	0.04	1.2 x10 ⁻²	0.99
HDTMA-modified zeolite pH 8*	0.10	4.1 x10 ⁻²	0.77

Table 4.3. Intraparticle diffusion model parameters for three different types of zeolite.

*from the obtained data within 180 min

** from the obtained data within 1680 min

As observed in Table 4.3, by application of intraparticle diffusion model the highest diffusion rate constant was obtained for HDTMA-modified zeolite at pH 8. However, the correlation coefficient is quite low at pH 8. In summary, the adsorption data was well described by both pseudo-second order kinetics and intraparticle diffusion models.

4.4. Effect of Zeolite Amount on Sorption

The adsorption of OTC on Na-zeolite was studied by changing the quantity of sorbent in the OTC solution whilst maintaining the initial concentration of OTC (0.06 mM), agitation speed (110 rpm), contact time (24 h), pH (pH=6.5), and temperature (25 ± 1^{0} C) constant. In order to investigate the effect of zeolite dosage on OTC sorption adsorption experiments were performed with solid/solution ratio of 1:50; 1:25; 1:5 and 1:1. These ratios were selected in accordance with OECD adsorption experiment procedure (OECD, 2000). Figure 4.6 represents sorbed OTC concentration q_e (mg/g) as a function of sorbent dosage.

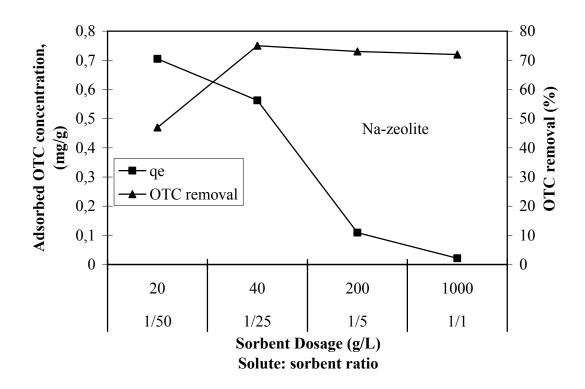


Figure 4.6. Adsorbed OTC concentration as a function of sorbent dosage ([OTC] =0.06 mM; pH 6.5; 25 0 C).

It is evident from Figure 4.8 that as the amount of adsorbent dosage increases up to 40 g/L the maximum OTC removal percentage was attained with this amount due to the increase in the availability of surface active sites. However, if the adsorption capacity was expressed in mg adsorbed per gram of adsorbent, the capacity decreased with the increasing amount of sorbent. The increase in the extent of OTC removal is found to be almost constant above a dose of 40 g/L which were used as the optimum dose of adsorbent in further experiments.

4.5. Effect of pH on Sorption

For the adsorption of organic molecules on solid surfaces different mechanisms can be responsible (Hutzinger, 1982). Since pH influences both ionization forms of adsorbate and surface properties of adsorbent, it is one of the most important parameter for adsorption. As previously mentioned, OTC exists predominantly as a cation below pH 3.3 due to the protonation of dimethylammonium group, as a zwitterion between pH 3.3 and 7.3 resulting from the loss of proton from phenolic diketone moiety, and as an anion above pH 7.3 due to loss of protons from the tricarbonyl system and phenolic diketone moiety. Changes in the ionic form of OTC cause a shift in maximum absorbance wavelength. Before the adsorption experiments, the UV absorbance spectra of OTC at four different pH values were determined (Figure 4.7) in order to construct the calibration curves which are necessary to determine the sorbed amount of OTC.

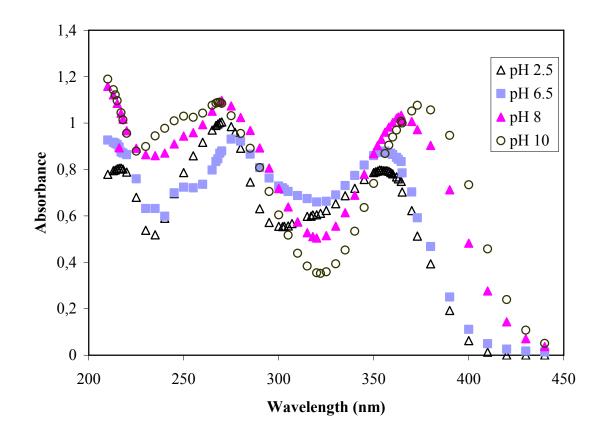


Figure 4.7. Absorption spectra of OTC (0.06 mM) at different pH values.

As observed from Figure 4.7, the absorption spectrum of 0.06 mM OTC displays three bands centered at 217, 270, and 353 nm wavelengths at pH 2.5. Deprotanation results in shift in these bands. As the pH increased from 2.5 to 10, the long wavelength absorption maxima bathochromically shifts to 373 nm wavelength and the short wavelength absorption maxima hypsochromically shifts from 217 to 210 nm as similar to previous studies (Buckley and Smyth, 1986; Linares and Brikgi, 2006). The shift was accompanied by variation of absorption intensity. Moreover, a second maximum placed at 270 nm wavelength first decreased at pH 6.5 and then increased as the pH rises. The band positioned at 217 nm wavelength disappears when the pH increased. Because of the

variations both in absorption maxima and intensity at each pH value separate calibration curves had been prepared (Appendix A Figure A.1) and the results of adsorption experiments were evaluated according to these calibration curves.

In order to investigate the effect of pH on the adsorption of OTC, experiments were carried out with Na-zeolite and HDTMA-modified zeolites. By taking into account the pollution of both soil and sediment with antibiotics, experiments were performed over a wide pH range (2.5-10). For the evaluation of the adsorption data distribution coefficient (K_d) and OTC removal percentage values were used. Distribution coefficient and removal efficiency of OTC were calculated as follows,

$$K_{d} = \frac{q_{e}}{C_{e}} \tag{4.7}$$

OTC removal
$$(\%) = \frac{C_0 - C_e}{C_0} \times 100$$
 (4.8)

 K_d = distribution coefficient (L/g or L/kg), q_e = adsorbed OTC concentration (mg/g or mmol/kg), C_e = equilibrium OTC concentration (mg/L or mM), C_0 = initial OTC concentration (mg/L or mM).

The effect of pH on OTC adsorption to Na-zeolite surface is shown in Figure 4.8.

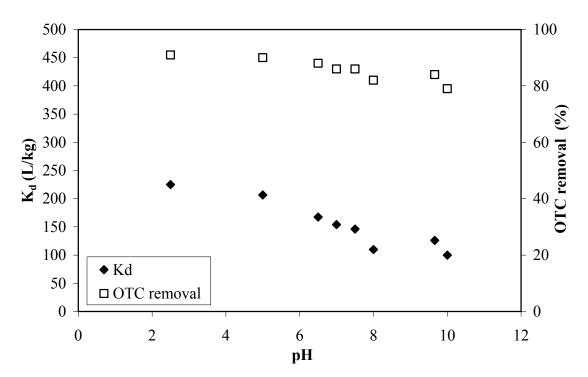


Figure 4.8. Sorption of OTC onto Na-zeolite as a function of pH ([OTC] =0.06 mM; [Na-zeolite] = 40 g/L).

Similar to the adsorption of OTC on clay surface (Sithole and Guy, 1987a, Kulstrestha et al., 2004; Figueroa et al., 2004), K_d values obtained by Na-zeolite exhibited a decreasing trend with increasing solution pH (Figure 4.8). Maximum OTC sorption onto Na-zeolite occurred at pH 2.5 was 90 per cent. It had been shown that zeolite exhibited negative zeta potential values in the pH range from 3-11 (Armağan et al., 2003). As the pH of OTC solution becomes lower, the association of OTC cations with negatively charged zeolite could take place. On the other hand, as the pH increased, sorption was decreased due to repulsion of OTC anions from the negatively charged zeolite surface. Although by increasing pH from 2.5 to 8 K_d decreased from 227 to 110 L/kg, OTC removal decreased from 91 to 82 per cent. This result obtained at alkaline pH suggests that sorption of OTC not only occurred by electrostatic attraction but also other mechanisms such as cation bridging.

In previous studies (Figueroa et al., 2004; Kulstrestha et al., 2004) sorption of OTC onto Ca–saturated montmorillonite at alkaline pH was explained by cation bridging between OTC anion and Ca^{2+} . However, K_d and K_f values of OTC determined in these studies were significantly higher than that obtained in the present study. From the results of

previous studies (Figueroa et al., 2004; Kulstrestha et al., 2004) it can be concluded that higher CEC and higher organic carbon content of soil resulted in high sorption rate of OTC. Ionic strength, pH, and presence of complexing agents also affect the adsorption and desorption of OTC from clay and soil surfaces. In case of clay minerals, CEC and surface area are the predominant factors that affect adsorption.

For HDTMA-modified zeolite the effect of pH on OTC adsorption is presented in Figure 4.9.

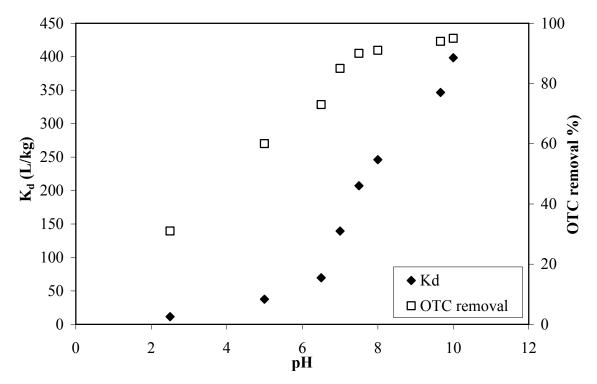


Figure 4.9. Sorption of OTC onto HDTMA-modified zeolite as a function of pH ([OTC] =0.06 mM; [HDTMA-modified zeolite] = 40 g/L).

In contrast to the results obtained by Na-zeolite, OTC adsorption onto HDTMAmodified zeolite increased with an increase in pH (Figure 4.9). This result is well expected since electrostatic interaction between positively charged zeolite surface and negatively charged OTC could be the main mechanism for the sorption on HDTMA-modified zeolite at alkaline pH. At pH 2.5 K_d value of OTC was comparably low (11.5 L/kg) As the pH increases, OTC became negatively charged and surface of HDTMA-modified zeolite favored the adsorption due to electrostatic attraction. Thus, 95 per cent OTC removal was obtained at pH 10 and K_d reached to 395 L/kg. The variation in K_d value by changing the pH of suspension is more pronounced for HDTMA-modified compare to that of Nazeolite.

The pH of each OTC suspension solution was also measured at equilibrium. It was found that pH values of OTC solutions equilibrated with Na and HDTMA-modified zeolite were constant except for those performed at pH > 6.5. The pH decreased by \sim 0.5 unit in the experiments conducted at pH 6.5-7.5 and above pH > 7.5 equilibrium pH decreased by one unit. Therefore, additional experiments were performed in the presence of phosphate buffer (Figure 4.10 and 4.11) to maintain constant pH. The results were evaluated by using the calibration curve of OTC prepared in phosphate buffer (Appendix A Figure A.2).

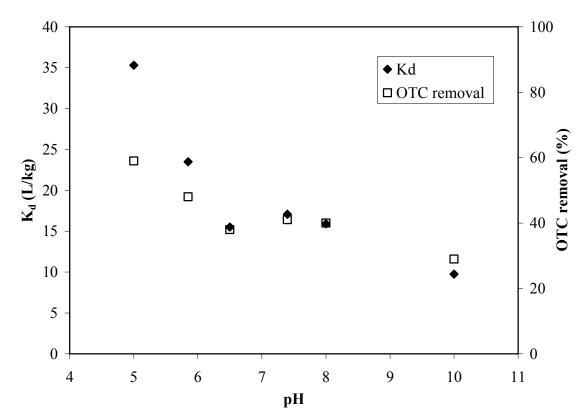


Figure 4.10. Sorption of OTC onto Na-zeolite as a function of pH in the presence of phosphate buffer ([OTC] = 0.06 mM; [Na-zeolite] = 40 g/L).

Adsorption of OTC onto Na-zeolite decreased as the pH was increased similar to the results observed in Figure 4.8. However, the values of K_d and removal percentage of OTC were significantly different from those obtained in the absence of phosphate buffer. While K_d was 205 L/kg in the absence of phosphate buffer at pH 5, it was only 35 L/kg in

the presence of phosphate buffer. This result could be explained by competitive sorption of phosphate buffer constituents and OTC on zeolite. It was reported that phosphate and citrate buffer cause the release of sorbed OTC and chlortetracycline from clay surface (Figueora et al., 2004). Moreover, it was known that phosphate at high concentration was used to extract the loosely bound OTC from the sediments (Simon, 2005).

The effect of pH on the adsorption of OTC in the presence of phosphate buffer for HDTMA-modified zeolite is presented in Figure 4.11.

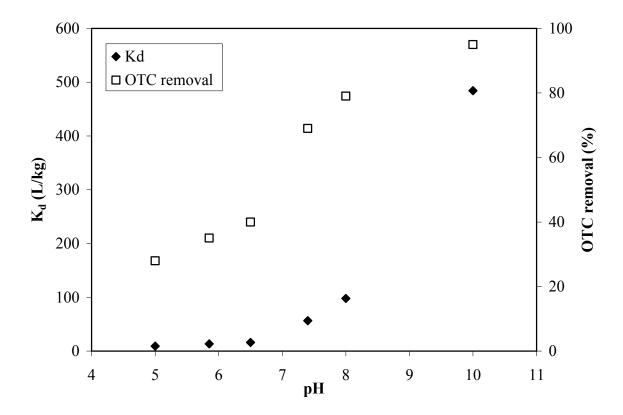


Figure 4.11. Sorption of OTC onto HDTMA-modified zeolite as a function of pH in the presence of phosphate buffer ([OTC] = 0.06 mM; [HDTMA-modified zeolite] = 40 g/L).

Similar to the results obtained in the absence of phosphate buffer, OTC sorption by HDTMA-modified zeolite increased with increasing pH in the presence of phosphate buffer. However, removal percentage and K_d values of OTC in the presence of phosphate buffer were smaller than those obtained in the absence of phosphate buffer. Only 30 per cent OTC removal was achieved in the presence of phosphate buffer at pH 5. On the other hand, OTC removal percentage was 60 per cent in the absence of buffer at the same pH (Figure 4.9).

In the control experiments carried out in the absence of zeolite, OTC concentration decreased 13 per cent with phosphate buffer at pH 10. However, OTC concentration did not change in the absence of phosphate buffer at the same pH.

In summary, the adsorption of OTC onto zeolite could be explained by a combination of electrostatic attraction and cation bridging between cations on zeolite and and OTC species (Sithole and Guy, 1987a; Figueora et al., 2004).

4.6. Adsorption Isotherms

The distribution of OTC between the adsorbent and solution when the system is at equilibrium is important to determine adsorption capacity of zeolite. Therefore, adsorption isotherm experiments were conducted at 25 °C by the using various concentrations of OTC ranged from 0.03 to 0.4 mg/mL. Although these concentrations are significantly greater than those detected in natural sources (Hirsch et al., 1999) the goal of the study was to compare the OTC sorption on Na-zeolite and HDTMA modified zeolite. However, higher concentrations of TCs may occur due to accumulation of them in the environment (Aga et al., 2003) since persistency of TCs in marine sediments had been reported (Samuelsen et al., 1992; Coyne et al., 1994; Hektoen et al., 1995). In the isotherm experiments, constant pH at 6.5 and 8 was maintained by using phosphate buffer. Additionally, in separate experiments, initial pH of suspension was adjusted by the addition of NaOH in order to prevent competitive sorption between buffer constituents and OTC.

A number of equations, which enable the equilibrium data to be correlated, exist and two most frequently used for dilute solutions are the Langmuir and Freundlich isotherms represented equations 4.9 and 4.10, respectively.

$$q_e = \frac{qK_L C_e}{1 + K_L C_e} \tag{4.9}$$

$$q_e = K_f \times C_e^n \tag{4.10}$$

where $C_e (mg/L)$ is the equilibrium concentration of the adsorbate in the aqueous solution, $q_e (mg/g)$ is the equilibrium adsorption capacity of adsorbent q and K_L are Langmuir constants related to maximum adsorption capacity and energy of adsorption, respectively. $K_f (mg^{1-n} L^n/g)$ is the empirical Freundlich distribution parameter which describes adsorption density and n is an empirical exponent which indicates how dramatically the binding strength changes as the adsorption density changes. The linearized form of the Langmuir and Freundlich adsorption isotherm equations are given by equation 4.11 and 4.12, respectively.

$$\frac{C_e}{q_e} = \frac{C_e}{q} + \frac{1}{K_L q} \tag{4.11}$$

$$\log q_e = n \log C_e + \log K_f \tag{4.12}$$

The data obtained in this study were applied to both empirical Freundlich equation and theoretical Langmuir isotherm equation. In general, the Freundlich equation gives better correlation between theoretical and experimental data for the whole concentration range. Therefore only linearized Freundlich isotherms for both types of zeolite are depicted in Figures 4.12 and 4.13. Conformity of the data to the Freundlich equation usually suggests that heterogeneity in the surface and pores of adsorbent will play a role in adsorption (Kulstrestha et al., 2004). Adsorption isotherm of OTC and linearized Freundlich isotherms are presented in Figure 4.12, 4.13, and 4.14. The solid and dotted lines in these figures represent the fitted Freudlich and Langmuir equation, respectively.

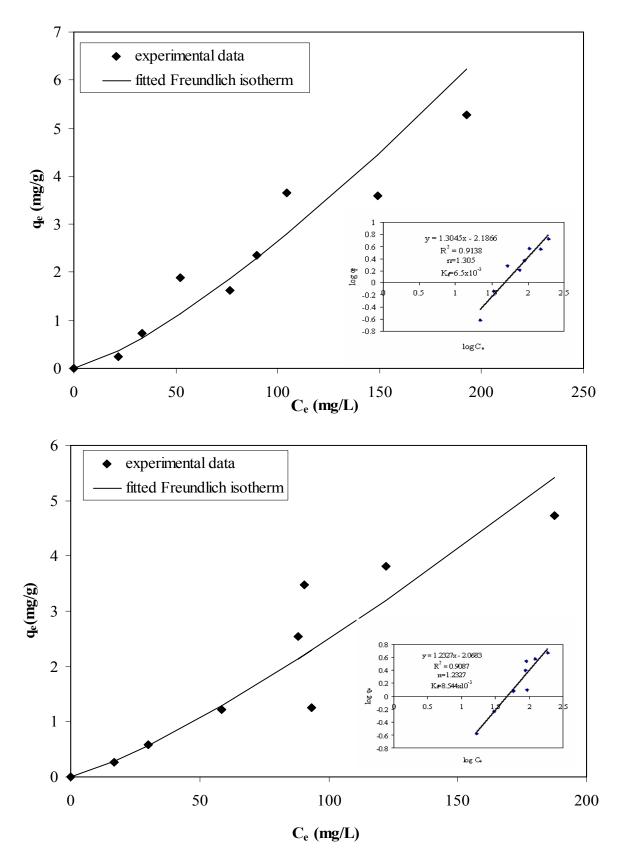


Figure 4.12. Adsorption isotherm of OTC by Na-zeolite at pH=6.5 (a) and pH=8 (b) in the presence of phosphate buffer. Inset: Linearized Freundlich isotherm.

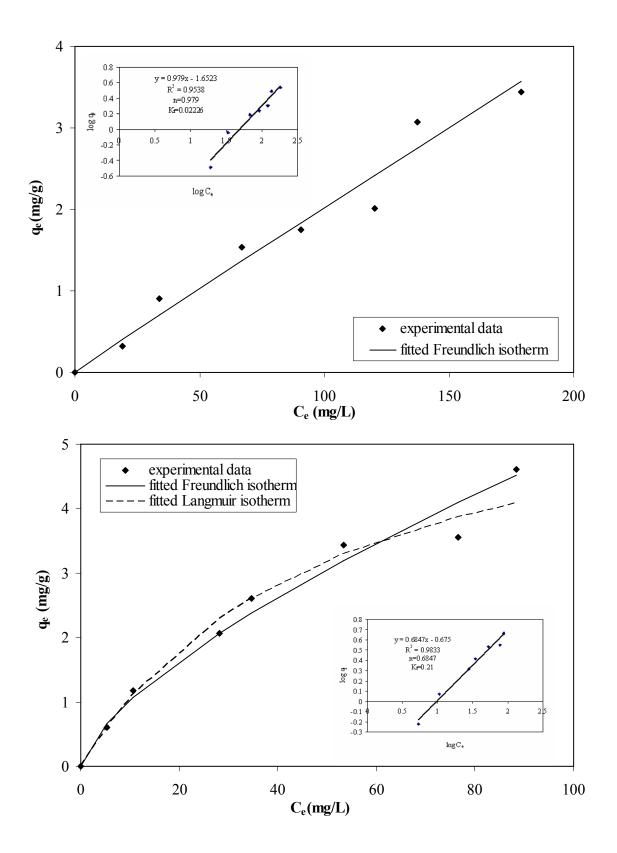


Figure 4.13. Adsorption isotherm of OTC by HDTMA-modified zeolite at pH=6.5 (a) and pH=8 (b) in the presence of phosphate buffer. Inset: Linearized Freundlich isotherm.

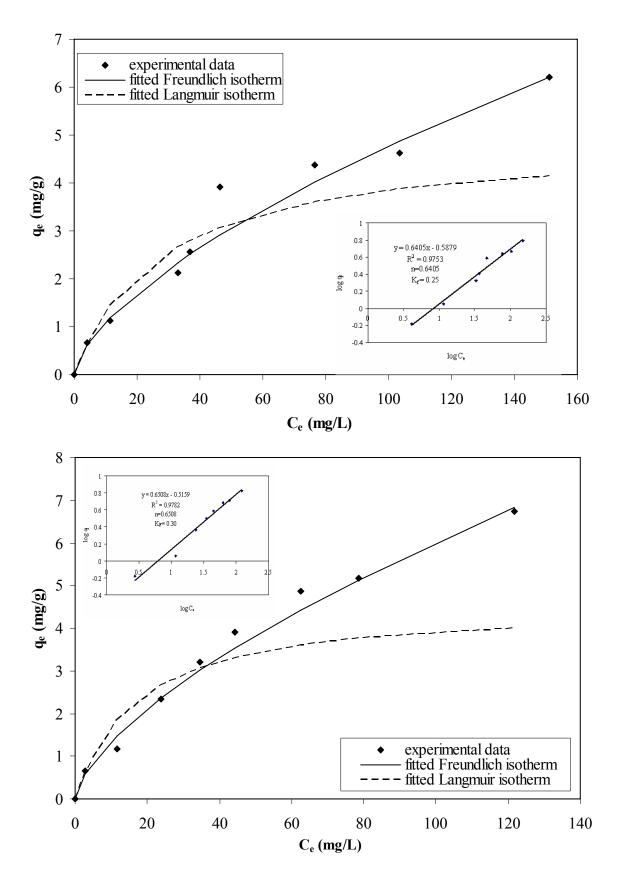


Figure 4.14. Adsorption isotherm of OTC by Na-zeolite at pH 6.5 (a) and HDTMA-modified zeolite at pH=8 (b). Inset: Linearized Freundlich isotherm.

As can be seen from figures the sorption capacity of Na and HDTMA-modified zeolite increased with increasing OTC concentration. The initial concentration provides an important driving force to overcome all mass transfer resistances. As shown in Figure 4.12, 4.13 and 4.14, no maximum adsorption capacity was observed in the isotherm experiment which could be due to the low concentrations of OTC. Another finding from the obtained data is that adsorption of OTC was reduced in the presence of phosphate buffer.

The Freundlich parameters, K_f and n and the Langmuir parameters K_L and q were determined from the intercept and slope of linearized Langmuir and Freundlich isotherms, respectively. The Freundlich and Langmuir parameters together with correlation coefficients are presented in Table 4.4.

Freundlich isotherm	n	$K_f(mg^{1-n} L^n/g)$	\mathbf{R}^2
Na-zeolite pH 6.5 *	1.30	0.65 x 10 ⁻²	0.91
Na-zeolite pH 6.5 **	0.64	2.50×10^{-1}	0.97
Na-zeolite pH 8 *	1.23	0.85×10^{-2}	0.90
HDTMA-modified zeolite pH 6.5*	0.98	$0.20 \ge 10^{-1}$	0.95
HDTMA-modified zeolite pH 8 *	0.68	2.10 x 10 ⁻¹	0.98
HDTMA-modified zeolite pH 8 **	0.65	3.00 x 10 ⁻¹	0.97
Langmuir isotherm	$K_L(L/mg)$	q (mg/g)	\mathbf{R}^2
Na-zeolite pH 6.5 *	-148.71	0.011	0.88
Na-zeolite pH 6.5 **	27.82	0.17	0.95
Na-zeolite pH 8 *	-261.95	0.015	0.97
HDTMA-modified zeolite pH 6.5*	-506.29	0.017	0.94
HDTMA-modified zeolite pH 8 *	51.17	0.12	0.99
HDTMA-modified zeolite pH 8 **	16.95	0.26	0.91

Table 4.4. Comparison of the Freundlich and Langmuir isotherm parameters.

* pH adjusted with phosphate buffer solutions

** pH adjusted with NaOH solutions

Negative values for the Langmuir isotherm constant as given in Table 4.4 indicate the inadequacy of the isotherm model to explain the adsorption process.

Nonlinear sorption of OTC was detected on organic material (Sithole and Guy, 1987b); montmorillonite (Kulstrestha et al., 2004); pure clay (Figueroa et al., 2004); aluminum and iron hydrous oxides (Gu and Karthikeyan, 2005) and soils (Jones et al., 2005) in previous studies. Similar to these studies, in this study adsorption of OTC on Na and HDTMA-modified zeolite exhibited nonlinear trend except on HDTMA-modified zeolite at pH 6.5. For the OTC sorption on Na-zeolite in the presence of phosphate buffer n was greater than one and for all other cases n was lower than one.

It can be seen in Table 4.4, obtained K_f values varied widely depending upon presence of buffer, zeolite types, and pH. The presence of phosphate buffer significantly reduced the capacity of Na-zeolite at pH 6.5. While K_f value of Na-zeolite was 2.50 x 10⁻¹ (mg¹⁻ⁿ Lⁿ/g) in the absence of phosphate buffer, it decreased to a value of 0.65 x 10⁻² in the presence of buffer. However, the effect of phosphate buffer on the K_f value of HDTMAmodified zeolite was not significant at pH 8. HDTMA-modified zeolite exhibited higher adsorption capacity for OTC at pH 8 than that of Na-zeolite at pH 6.5 both in the presence and absence of buffer. From these results it can be suggested that HDTMA-modified zeolite can be used as an effective adsorbent in aquaculture facilities.

 K_f constants were found much higher for the different soils compare to zeolite used in the present study. Depending on the soil type and soil components, K_f varied from 92 to 269,000 (mmol⁻¹Lⁿ/kg) (Kulshrestha et al., 2004, Jones et al., 2005; Sassman and Lee, 2005). It was found that physical factors of soil such as pore size, surface area, shrink and swell behavior, soil organic carbon, and chemical factors such as pH of solution influenced adsorbent capacity of soil. Low sorption behavior of zeolite can be explained by the absence of organic carbon content and shrink and swell behavior.

4.7. Effect of Ammonia on Sorption

Effect of ammonia on the sorption of OTC was investigated since ammonia has been found in wastewater originated from agricultural and animal farming activities (Liao and Mayo, 1972; Kruner and Rosenthal, 1983; Lin and Wu, 1996). In polluted water, ammonia concentration can be reached to a value of 800 mg/L (Peavy et al., 1985). In order to determine the effect of ammonia on the sorption of OTC, experiments were performed with 0.06 mM OTC and 40 g/L zeolite. Considering the adsorption capacity and practical use of zeolite as an adsorbent in animal farming activities, experiments with Na and HDTMA-modified zeolites were conducted at pH 6.5 and 8, respectively.

Effect of NH_4^+ in the concentration range from 25 to 200 mg/L was studied by the addition of NH_4Cl to the OTC suspension. The adsorption of OTC onto Na-zeolite is presented as a function of NH_4^+ concentration in Figure 4.15.

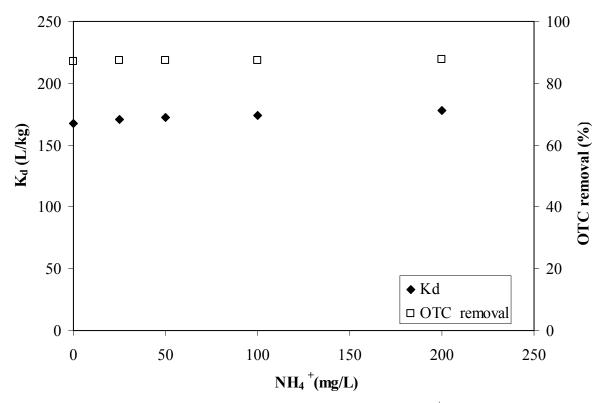


Figure 4.15. Sorption of OTC onto Na-zeolite as a function of NH_4^+ concentration ([OTC] =0.06 mM; [Na-zeolite] = 40 g/L; pH 6.5).

As observed in Figure 4.15, OTC adsorption was not significantly affected by the addition of NH_4^+ to the suspension in the concentration range of 25-200 mg/L. K_d values of OTC slightly increased from 167 to 171 L/kg by the addition of 25 mg/L NH_4^+ and remained almost constant by the increasing the NH_4^+ up to 200 mg/L. However, in a previous study the addition of ammonia increased adsorption of quinoline group antibiotic on natural zeolite (Ötker and Balcioğlu, 2005).

Control experiments were also conducted in the absence of OTC to evaluate the competitive sorption of NH_4^+ on Na-zeolite. The differences between single and binary systems are shown in Figure 4.16.

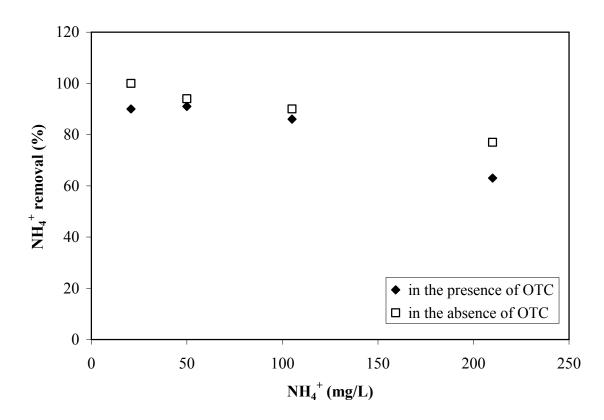


Figure 4.16. Removal percentage of NH_4^+ in the presence and absence of OTC ([OTC] = 0.06 mM; [Na-zeolite] = 40 g/L; pH 6.5).

Adsorption capacity of zeolite for ammonia was reduced by increasing the ammonia concentration from 25 to 200 mg/L (Figure 4.16). While at lower concentration (25 mg/L) ammonia was completely removed by Na-zeolite in the absence of OTC, NH_4^+ removal was 77 per cent at 200 mg/L ammonia concentration. However, sorbed ammonia

concentration increased by the increasing ammonia concentration (data not shown). Higher initial concentration of NH_4^+ creates a driving force for the adsorption on the zeolite as in the case of previous studies (Wang et al., 2006; Karadağ et al., 2006). The presence of OTC slightly affected the NH_4^+ removal capacity of zeolite at low and high initial concentration of NH_4^+ . By the addition of 200 mg/L NH_4^+ 63 per cent NH_4^+ removal was achieved. However, in a previous study, presence of organic matter enhanced the uptake of ammonia by influencing surface tension of zeolite surface (Jorgensen and Weatherley, 2003).

4.8. Effect of Calcium and Magnesium on Sorption

It was known that, tetracyclines form reversible complexes with metal ions as well as with substances of low and high molecular weight (Martin, 1979; Wessels et al., 1998; Schmitt and Schneider, 2000). Metal chelates increase the solubility of tetracyclines in aqueous solution (Myers, 1983, Connors et al., 1986; Buckley and Smyth 1986; Tongaree et al., 1999a) and thus their adsorption properties can be modified. Moreover, complex formation changes the stability of the various tetracyclines (Tongaree et al., 1999b; Tongaree et al., 2000). Although, many studies have been performed to investigate the effect of Ca^{2+} and Mg^{2+} ions on the antibacterial action of tetracycline in organism (Martin, 1979; Buckley and Smyth, 1986; Lunestad and Goksayr, 1990; Wessels et al., 1998, Tongaree et al., 1999b) there are limited studies related with the effect of Ca^{2+} and Mg^{2+} ions on the adsorption of tetracyclines on solid surfaces (Sithole and Guy, 1987a; Ter laak et al., 2006).

Since Ca^{2+} and Mg^{2+} ions are abundant in natural water and soil, the complexation of OTC especially with these ions has special importance. To investigate the effect of Ca^{2+} and Mg^{2+} ions for the sorption of OTC on the zeolite, five different concentrations of $CaCl_2$ (11-3500 mg/L) and MgCl_2 (10-1016 mg/L) were added to 0.06 mM OTC suspension at pH 6.5. Since the complex formation with metal ions resulted in a change in the absorption spectrum of OTC, spectroscopic investigation of OTC with Ca^{2+} and Mg^{2+} ions were determined before the adsorption experiments.

4.8.1. Ultraviolet Spectra of OTC in the Presence and Absence of Calcium Ions

Figure 4.17 represents absorption spectra of 0.06 mM OTC in the absence and presence of Ca^{2+} (4-1264 mg/L) at pH 6.5. Chromophoric regions of OTC (Buckley and Smyth, 1986) are also indicated in Figure as inset.

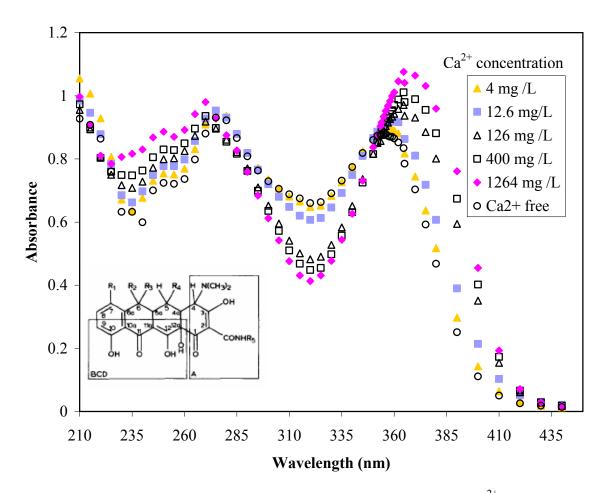


Figure 4.17. Absorption spectra of OTC in the presence and absence of Ca $^{2+}$ ([OTC] =0.06 mM, pH =6.5). Inset: Binding sites of OTC with metal ions.

As can be seen from Figure 4.17 the absorption spectra of OTC exhibits two maxima at 275 and 354 nm wavelengths in the absence of Ca^{2+} ions. Previous studies indicated that the sites at which complex formation of metal ions take place both on the A ring and the BCD chromophore (Figure 4.17) of OTC (Buckley and Smyth, 1986; Schmitt and Schneider, 2000). BCD moiety alone is responsible for ultraviolet absorption at wavelengths > 330 nm. However, A chromophore is responsible for the ultraviolet absorption at wavelengths < 330 nm (Wessels et al., 1998). Upon the addition of 126 mg/L

 Ca^{2+} (molar ratio OTC: Ca^{2+} 1:52.5), long wavelength absorption maxima shifted to 364.5 nm. However, further increase of the Ca^{2+} ion concentration did not cause shift for the maximum absorption of OTC. On the other hand, a hypsochromic shift occurred in short-wavelength absorption band from 275 to 270 nm by the addition of 126 mg/L Ca^{2+} . From this and previous studies (Buckley and Smyth, 1986; Schmitt and Schneider, 2000; Ter laak et al., 2006) it can be concluded that both the pH of the solution and the presence of divalent cations altered the spectra of OTC and this is important in quantitative determination of OTC.

The shifts at long and short wavelengths are accompanied by variation in the absorption intensity. Absorbances at 275 and 364.5 nm are presented as a function of Ca^{2+} /OTC molar ratio (Figure 4.18).

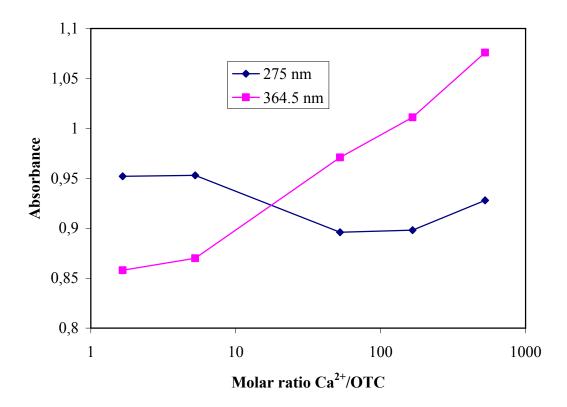


Figure 4.18. Optical density of OTC solution as a function of the Ca^{2+} / OTC molar ratio ([OTC] =0.06 mM; pH =6.5).

As can be seen from Figure 4.18 an inflection point was achieved at OTC: Ca^{2+} molar ratio of 1: 52.5.

4.8.2. Effect of Calcium on Sorption

Effect of Ca^{2+} on the sorption of OTC on Na-zeolite was investigated in the presence of 4-1,264 mg/L (0.1-31.6 mM) Ca^{2+} ions (hardness: 10-3,160 mg/L as CaCO₃) at pH 6.5. Since in polluted water hardness can reach to a value of 300-10,000 mg/L as CaCO₃ (Peavy et al., 1985) a wide range of Ca^{2+} concentration was selected in this study The obtained results, which were evaluated by using calibration curve prepared in the presence of Ca^{2+} (Appendix A Figure A.3), are presented in terms of K_d and OTC removal percentage in Figure 4.19.

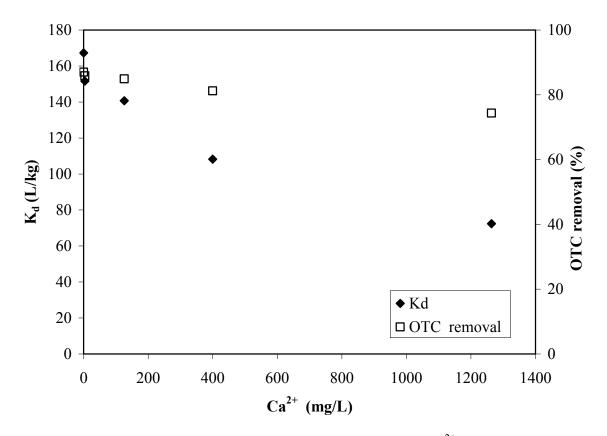


Figure 4.19. Sorption of OTC onto Na zeolite as a function of Ca^{2+} concentration ([OTC] =0.06 mM; pH =6.5; [Na -zeolite] = 40g/L).

 K_d values of OTC significantly decreased with increasing Ca²⁺ concentration (Figure 4.19). It was known that (Sithole and Guy, 1987a) complexation with metal ions can either enhance or decrease the adsorption of tetracycline group antibiotics on different sorbents depending upon experimental conditions. The enhancement of tetracycline adsorption on clay and soil was explained by two mechanisms in the presence of Ca²⁺ ions:

dimethylammonium cation of TC can interact with the clay surface by cation exchange (Sithole and Guy 1987a; Sassman and Lee, 2005) and the phenolic diketone system could form chelates with the divalent cations on the clay structure. In other words, complexation with Ca²⁺ions and OTC can serve as a bridge to the clay surface (Porubcan et al., 1978; Loke et al., 2002; Figuera et al., 2004). On the other hand adsorption can be decreased (Sithole and Guy, 1987a; Ter laak et al., 2006) by the formation of soluble complexes with Ca²⁺ ions as in the case of current study. Spectroscopic observations indicated the OTC-Ca²⁺ complex formation and soluble OTC-Ca²⁺ complex led to a decrease of K_d value from 167.3 to 72.4 L/kg by the addition of 1264 mg/L Ca²⁺ (ionic strength 0.094 M). Similar effect was observed in a previous study (Ter laak et al., 2006) in which K_d values of OTC in soil decreased from 1000 to 316 L/kg by the increasing ionic strength of solution 1000 fold.

Before and after the equilibration of OTC with Na-zeolite, the cations (K^+ , Na⁺, Mg²⁺, Ca²⁺) found in the aqueous medium were determined. The control experiments were also performed in the absence of OTC. The release of cations within 24 hours from the zeolite surface as a function of added Ca²⁺ is presented in the presence and absence of OTC in Figure 4.20.

The release of cations depended upon the presence of OTC and addition of Ca^{2+} ions (Figure 4.20). By increasing the OTC concentration 100 fold, about 10 fold increase was observed for released Mg²⁺ and Ca²⁺ ion concentration (data not shown). Although an immediate release was detected, the amount of cations exhibited a slight increase in 24 h equilibration time.

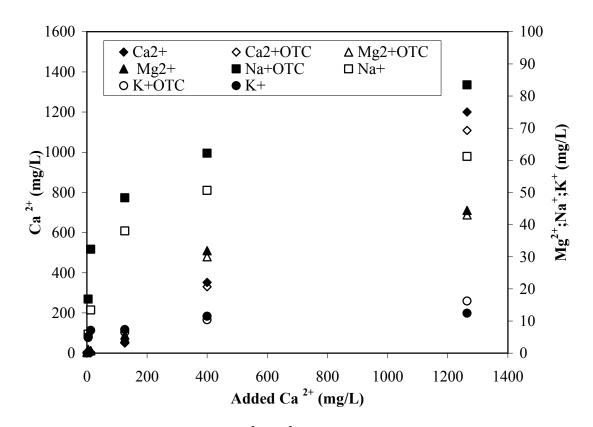


Figure 4.20. Release of cations $(Mg^{2+}, Ca^{2+}, Na^+, K^+)$ from zeolite surface as a function of added Ca^{2+} in the presence and absence of OTC ([OTC] = 0.06 mM; [Na-zeolite] = 40 g/L; pH =6.5).

The results indicated that addition of Ca^{2+} resulted in ion exchange on the surface of zeolite and the release of Mg^{2+} , Na^+ , K^+ into solution. Even at the highest concentration Ca^{2+} retained on the surface of zeolite and this result is consistent with cation exchange capacity of Na-zeolite (Table 4.1). Although the adsorbed Ca^{2+} ion was found higher amount on the surface of the zeolite in the presence of OTC than in the absence of OTC, the obtained results indicated that OTC has higher tendency to form soluble complexes with Ca^{2+} ions in solution causing lower adsorption.

4.8.3. Ultraviolet Spectra of OTC in the Presence and Absence of Magnesium Ions

Figure 4.21 indicates absorption spectra of 0.06 mM OTC in the presence of five different Mg^{2+} concentrations (1.215-121.5 mg/L) and in the absence of Mg^{2+} at pH 6.5.

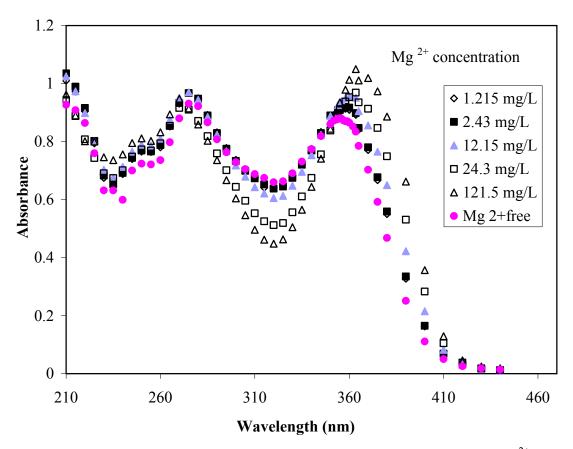


Figure 4.21. Absorption spectra of OTC in the presence and absence of Mg^{2+} ([OTC] =0.06 mM; pH =6.5).

By the addition of 24.3 mg/L Mg^{2+} long wavelength absorption maxima band shifts to 363.5 nm and a hypsochromic shift occurred in short-wavelength absorption band from 275 to 270 nm similar to the addition of Ca^{2+} (Figure 4.21). The bathochromic and hypsochromic shifts were accompained by variation of absorption intensity. Absorbances evaluated 275 and 363.5 nm showed one inflection point at molar ratio OTC: Mg^{2+} 1: 16.66 (Figure 4.22).

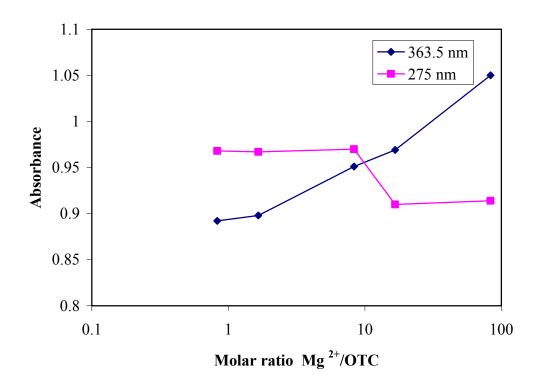


Figure 4.22. Optical density of OTC: Mg^{2+} solutions as a function of Mg^{2+}/OTC molar ratio ([OTC] =0.06 mM; pH =6.5).

4.8.4. Effect of Magnesium on Sorption

Effect of Mg^{2+} ion on the adsorption of OTC on Na-zeolite was investigated in the presence of 1.21-121.5 mg/L (0.05-5 mM) Mg^{2+} concentration (hardness: 4.95-498 mg/L as CaCO₃) at pH 6.5. The results, which were assessed by using calibration curve (Appendix A Figure A.4) prepared in the presence of Mg^2 , are represented in terms of K_d and OTC removal percentage in Figure 4.23.

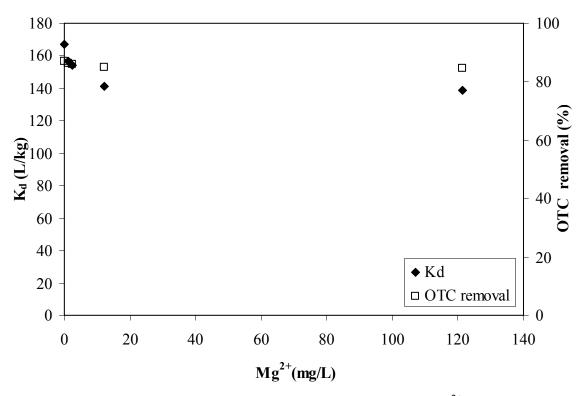


Figure 4.23. Sorption of OTC onto Na-zeolite as a function of Mg^{2+} ions ([OTC] =0.06 mM; pH =6.5; [Na zeolite] = 40 g/L).

As observed in Figure 4.23 K_d values of OTC slightly decreased with increasing Mg^{2+} concentrations and reached to a value of 138.5 L/kg upon addition of 121.5 mg/L Mg^{2+} (ionic strength 0.015 M).

Exchangeable cations (K^+ , Na^+ , Mg^{2+} , Ca^{2+}) released from Na-zeolite were determined before and after equilibration with OTC. The control experiments were also conducted in the absence of OTC and the obtained results are depicted in Figure 4.24.

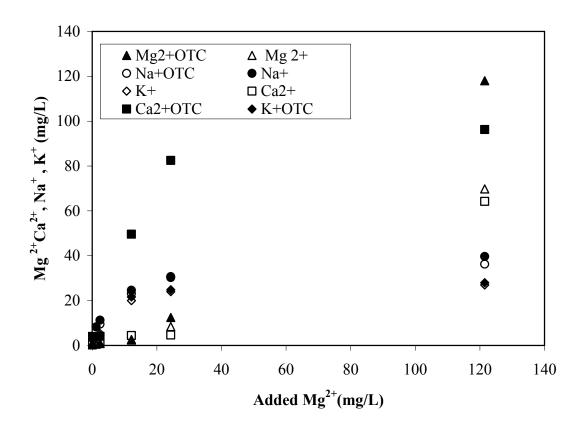


Figure 4.24. Release of cations (Mg²⁺, Ca²⁺, Na⁺, K⁺) from zeolite surface as a function of added Mg²⁺in the presence and absence of OTC ([OTC] = 0.06mM ;[Na-zeolite] = 40 g/L; pH = 6.5).

It was observed that the release of cations depended upon the concentration of OTC and added Mg^{2+} ions. As the added Mg^{2+} concentration increased, Mg^{+2} ion increased in the solution after equilibration in the absence and presence of OTC. Mg^{2+} adsorption on the surface of the zeolite was found higher especially at higher concentration of Mg^{2+} in the absence of OTC. However, in the presence of OTC, sorbed Mg^{2+} concentration was decreased. Other cations such as Na⁺ and Ca²⁺ were found higher amount in the presence of OTC in suspension. Among other cations K⁺ was found smallest amount in the absence and presence of OTC. The results indicated that, OTC has preferred to form soluble complexes with Mg^{2+} ion in solution.

4.9. Effect of Chloride on Sorption

Effect of chloride ion on OTC sorption was investigated by the addition of 35 to 500 mM NaCl. K_d values and removal percentages of OTC on Na-zeolite are presented as a function of chloride ion concentration in Figure 4.25.

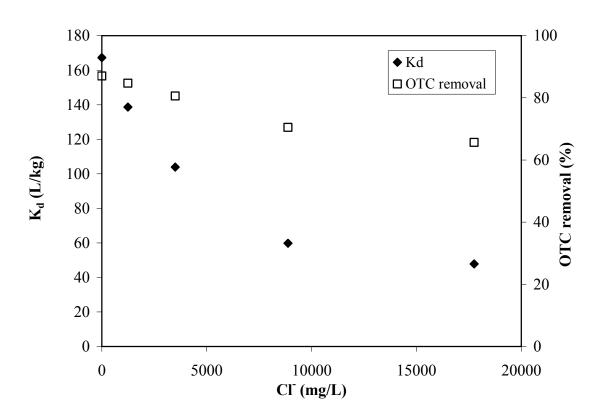


Figure 4.25. Sorption of OTC onto Na-zeolite as a function of Cl⁻ concentration ([OTC] =0.06 mM; [Na zeolite] = 40 g/L; pH 6.5).

The maximum adsorption of OTC was obtained when suspension was not contained Cl⁻ as shown in Figure 4.25. Higher Cl⁻concentration resulted in a higher decline in adsorption capacity. By increasing chloride ion concentration up to 250 mM, K_d value of OTC decreased from 167 L/kg to 60 L/kg. However, further increase in chloride ion concentration from 250 mM to 500 mM K_d value slightly decreased. In previous studies, negative effects of chloride ion have been observed for the adsorption of tetracycline on bentonite (Sithole and Guy, 1987a), montmorillonite (Figueroa et al., 2004), aluminum and iron hydrous oxides (Gu and Karthikeyan, 2005), and soil surface (Ter laak et al., 2006). K_d values and removal percentages of OTC are also presented for HDTMA-modified zeolite as a function of chloride ion in Figure 4.26.

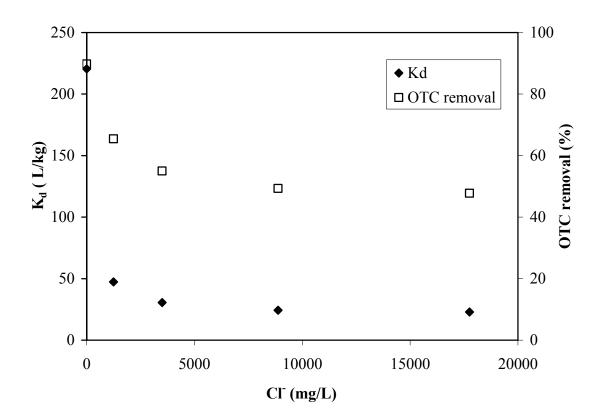


Figure 4.26. Sorption of OTC onto HDTMA-modifed zeolite as a function of Cl⁻ concentration ([OTC] =0.06 mM; [HDTMA-modifed zeolite] = 40 g/L; pH 8).

At pH 8 surface of HDTMA-modified zeolite was favorable for the adsorption of negatively charged OTC due to electrostatic attraction. However, in the presence of chloride ion, sorption of OTC on HDTMA-modified zeolite was decreased significantly. In contrast to Na-zeolite, a sharp decrease in the adsorption of OTC on HDTMA-modified zeolite was observed by the addition of 35 mM chloride ion (Figure 4.26). Further increase in NaCl concentration to 500 mM inhibited OTC sorption almost completely. Increase in Cl⁻ level due to the addition of NaCl may cause a competition to occupy the active sites on zeolite and this competition can be the reason of the observed decrease in OTC removal efficiency.

4.10. Effect of Phosphate on Sorption

Phosphate can enter water from sewage or from agricultural run-off containing fertilizers and animal waste. The presence of phosphate ion in water sources plays a central role in the aquatic ecosystem and water quality. In polluted water, phosphate concentration may reach to a value of 234 mg/L (Ghosh et al., 2006). In the present study, considering the presence of phosphate ion in polluted water, the influence of phosphate ion on the adsorption of OTC was investigated by the addition of 0.2-100 mg/L phosphate using Na_2HPO_4 into the 0.06 mM OTC suspension. K_d values and removal percentages of OTC on Na-zeolite and HDTMA-modifed zeolite are presented as a function of phosphate concentration in Figures 4.27 and 4.28, respectively.

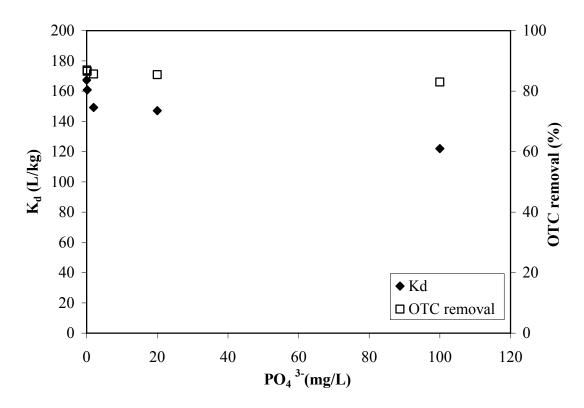


Figure 4.27. Sorption of OTC onto Na-zeolite as a function of PO_4^{3-} concentration ([OTC] =0.06 mM; [Na-zeolite] = 40 g/L; pH 6.5).

The presence of phosphate ion led to decrease in K_d value of OTC. It was decreased from 167 to 122 L/kg by the addition of 100 mg/L PO₄³⁻. On the other hand, removal percentage did not change significantly, 82 per cent OTC was efficiently removed from water in the presence of 100 mg/L PO₄³⁻. Decrease in K_d value can be explained by the competition between OTC⁺ and PO₄³⁻ anion for the available adsorption sites on Nazeolite. Similarly, competition has been proposed for the adsorption of organic compounds on mineral surfaces with the phosphate (Gu et al., 1994; Geelhoed et al., 1998). Moreover, it was known that phosphate ions caused desorption of OTC from soil surface (Jones et al., 2005).

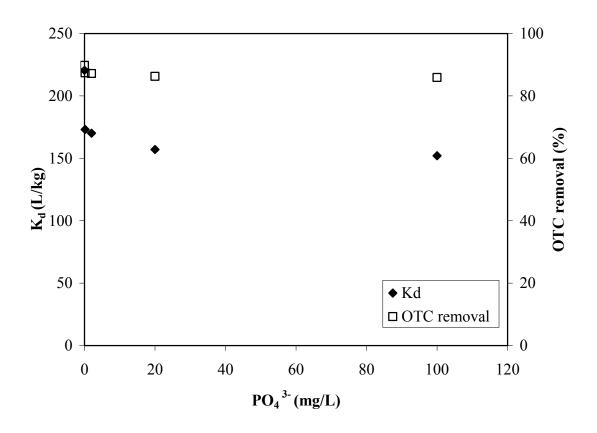


Figure 4.28. Sorption of OTC onto HDTMA-modified zeolite as a function of PO_4^{3-} concentration ([OTC] =0.06 mM; [HDTMA-modified zeolite] = 40 g/L; pH 8).

Phosphate ion has more pronounced effect on the adsorption of OTC onto HDTMA-modified zeolite (Figure 4.28). K_d values decreased from 220 to 173 L/ kg by the addition of 0.2 mg/L phosphate ion and K_d value declined to 150 L/kg by further increase in phosphate concentration to 100 mg/L.

Control experiments were also conducted in the absence of OTC to elucidate competitive adsorption of phosphate on Na-zeolite and HDTMA-modified zeolite. The amount of adsorbed phosphate was calculated from the difference between initial phosphate concentration and the concentration of phosphate remained in the solution. Adsorbed phosphate amount onto Na and HDTMA-modified zeolite is presented as a function of initial phosphate ion concentration in the absence and presence of OTC, respectively (Figure 4.29, 4.30).

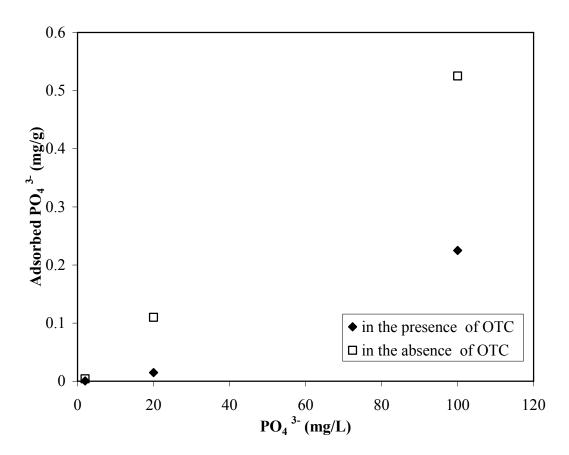


Figure 4.29. Adsorbed PO_4^{3-} amount onto Na-zeolite in the presence and absence of OTC ([OTC] =0.06 mM; [Na zeolite] = 40 g/L; pH 6.5).

Figure 4.29 indicated that an increase in phosphate concentration decreased phosphate adsorption in the presence of OTC at pH 6.5. Similarly, phosphate adsorption on mineral surfaces decreased in the presence of organics below pH 7 (Geelhoed et al., 1998).

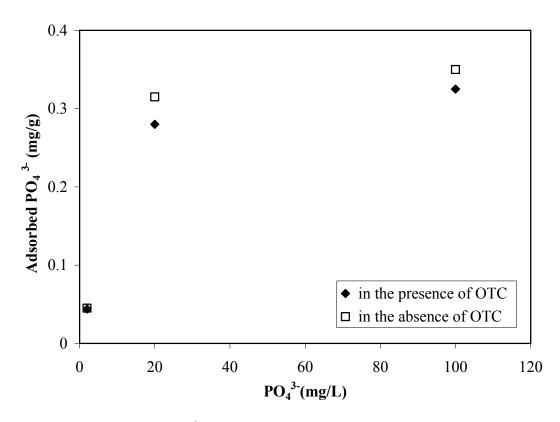


Figure 4.30. Adsorbed PO_4^{3-} amount onto HDTMA modified zeolite in the presence and absence of OTC ([OTC] =0.06 mM; [HDTMA- modified zeolite] = 40 g/L; pH 8).

In the case of HDTMA-modified zeolite, phosphate adsorption was not significantly influenced in the presence of OTC at pH 8. By the addition of 100 mg/L phosphate ion, 0.325 and 0.350 mg/g phosphate was adsorbed in the presence and absence of OTC, respectively (Figure 4.30). Similar results have been reported for the adsorption of phosphate ion on mineral surfaces at pH over 6 in the presence of organics (Violente and Gainfreda, 1993; Geelhoed et al., 1998).

4.11. Effect of Sulfate on Sorption

Sulfate is the most common anion in natural water system. In polluted natural water sources, sulfate concentration may reach to a value of 5,000 mg/L (Ghosh et al., 2006). Presence of sulfate ion may modify the adsorption of organic molecules on solid surfaces in natural environmental systems. To investigate the effect of sulfate ion on the sorption of OTC, adsorption experiments were conducted in the sulfate ion concentration range of 50-2,500 mg/L by the addition of Na₂SO₄. K_d values and removal percentage of OTC on Na

and HDTMA-modified zeolite are presented as a function of sulfate concentration in Figure 4.31 and 4.32, respectively.

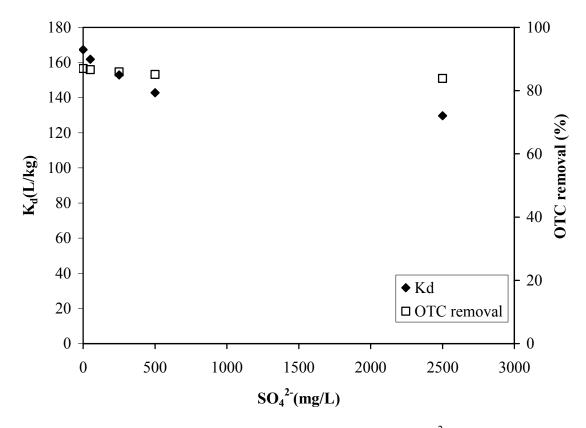


Figure 4.31. Sorption of OTC onto Na-zeolite as a function of SO_4^{2-} concentration ([OTC] = 0.06 mM; [Na -zeolite] = 40 g/L; pH 6.5).

As observed in Figure 4.31 K_d values of OTC decreased from 167 to 129 L/kg when the sulfate ion concentration was increased from 0 to 2,500 mg/L. Competition between sulfate anion and anionic OTC species on Na -zeolite may be the reason for decreasing sorption of OTC. Several studies on soil indicated direct competition between organic anions and sulfate is of considerable importance (Gobran and Nilsson, 1988; Karltun, 1998; Kooner et al., 1995).

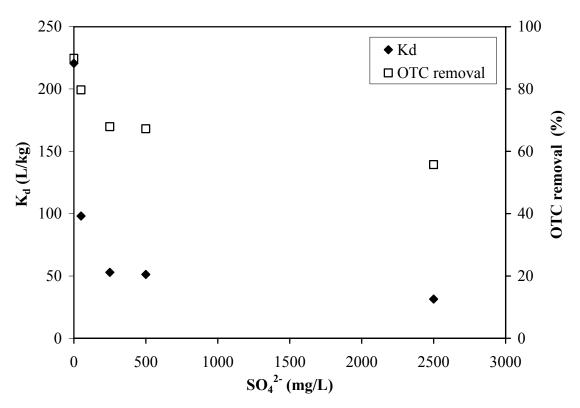


Figure 4.32. Sorption of OTC onto HDTMA-modified zeolite as a function of SO_4^{2-} concentration ([OTC] = 0.06 mM; [HDTMA- modified zeolite] = 40 g/L; pH 8).

The presence of sulfate ion significantly influenced the removal of OTC by HDTMA-modified zeolite as demonstrated in Figure 4.32. The removal capacity of HDTMA- modified zeolite decreased from 90 to 56 per cent when the solution contained 2,500 mg/L SO_4^{2-} OTC has negatively charged at pH 8 and it may compete for available binding sites for sulfate ion. Therefore significant reduction of sorbed OTC was observed on HDTMA-modified zeolite surface.

4.12. Effect of Bicarbonate on Sorption

Alkalinity is an important parameter for adsorption since it is natural component of ground and surface water. In the polluted water sources, alkalinity may reach to a value of 12,336 mg/L as CaCO₃ (Ghosh et al., 2006). The presence of dissolved carbonate may influence the adsorption of OTC by competing for sites on zeolite surface or forming complexes on zeolite that can either enhance or suppress adsorption. By considering these facts, in order to understand effect bicarbonate ion for the sorption of 0.06 mM OTC,

adsorption experiments were conducted with the HCO_3^- ion in the concentration range of 60-2400 mg/L (49.1-1967 mg/L as CaCO₃ alkalinity) by the addition of NaHCO₃. K_d values and removal percentages of OTC on Na and HDTMA-modified zeolite are presented as a function of bicarbonate concentration in Figure 4.33 and 4.34, respectively.

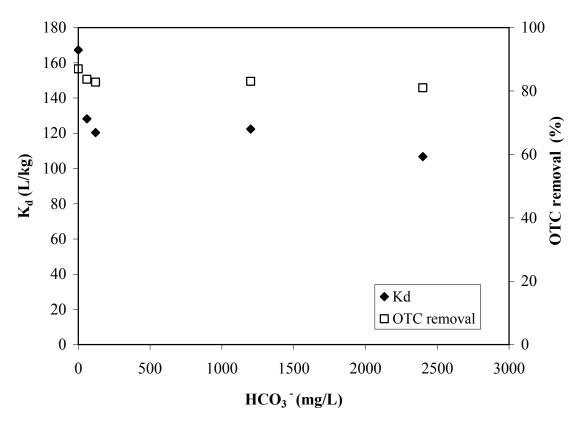


Figure 4.33. Sorption of OTC onto Na-zeolite as a function of HCO_3^- concentration ([OTC] =0.06 mM; [Na-zeolite] = 40 g/L; pH 6.5).

Similar to the chloride, sulfate, and phosphate ions, the presence of bicarbonate diminished the removal of OTC on Na-zeolite surface. K_d value of OTC was found as 106 L/kg by the addition of 2,400 mg/L bicarbonate ion. Competition between HCO₃⁻ and OTC anion on Na-zeolite surface could be the main reason for decreasing sorption.

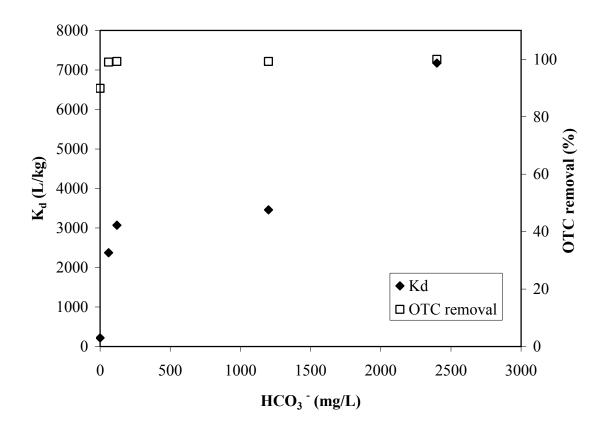


Figure 4.34. Sorption of OTC onto HDTMA-modified zeolite as a function of HCO_3^- concentration ([OTC] =0.06 mM; [HDTMA-modified zeolite] = 40 g/L; pH 8).

As mentioned previously the surface of HDTMA-modified zeolite is positively charged and OTC is found as anionic form at pH 8. Based on these, a competitive effect of HCO_3^- on OTC would be expected. However, the experimental data shows a promotive effect. The promotive HCO_3^- for the OTC sorption onto effect of HDTMA-modified zeolite contrasts with the competitive effect of HCO_3^- onto Na-zeolite. By the addition of 2,400 mg/L HCO_3^- ion to OTC suspension, adsorption increased from 90 to 99.6 per cent. The adsorption experiment was also repeated by using 0.6 mM OTC. Similarly, addition of 2,400 mg/L bicarbonate increased the adsorption of OTC from 75 to 88 per cent. The promoter anion may cause an alteration of surface protonation or surface charge that favors the adsorption of coadsorbing OTC anion.

4.13. SEM Image and EDAX Analysis

SEM image and EDAX analysis of zeolite were performed by scanning electron microscopy in order to get detailed knowledge of the physical and chemical composition of

the zeolite surface on a sub-micrometer scale. These analyses provide important information for the adsorption of OTC on Na and HDTMA-modified zeolite surface. SEM and EDAX analysis of Na and HDTMA-modified zeolites were conducted before and after adsorption experiments.

4.13.1. SEM Image and EDAX Analysis of Na-Zeolite

Figures 4.35 and 4.36 represent SEM images and EDAX analysis of the two different areas of the Na-zeolite mineral surface.

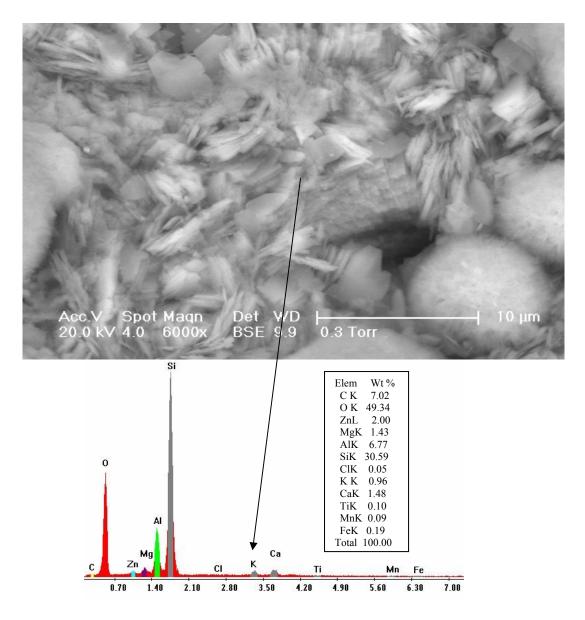


Figure 4.35. SEM image I and EDAX spectra of Na-zeolite.

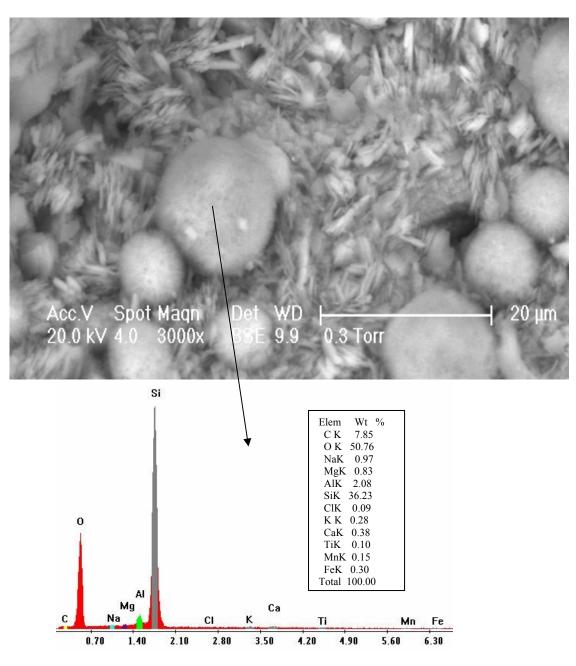


Figure 4.36. SEM image II and EDAX spectra of Na zeolite.

Figure 4.35 and 4.36 indicate the presence of crystal particles on the Na-zeolite. While figure 4.35 displays bright, flat, well defined shaped crystals, figure 4.36 represents irregularly dispersed white spherical crystals on Na zeolite structure. Typical Si:Al ratio (Inglezakis et al., 2003) for zeolite minerals is 4-5.5:1. This ratio exhibited variations in different sites of Na zeolite. Si:Al ratio were detected as 4.5:1 and 17.4:1 in figure 4.35 and 4.36, respectively. These figures and EDAX spectra of the elemental figures and EDAX

spectra of the elemental analysis revealed that surface of zeolite was heterogeneous in accordance to isotherm study.

4.13.2. SEM Image and EDAX Analysis of Na-Zeolite Equilibrated with OTC

In order to obtain clear image for the adsorption of OTC on Na-zeolite 0.6 mM OTC was used in experiment performed at pH 6.5. Figure 4.37 and 4.38 indicate SEM image and EDAX spectra of Na-zeolite equilibrated with OTC.

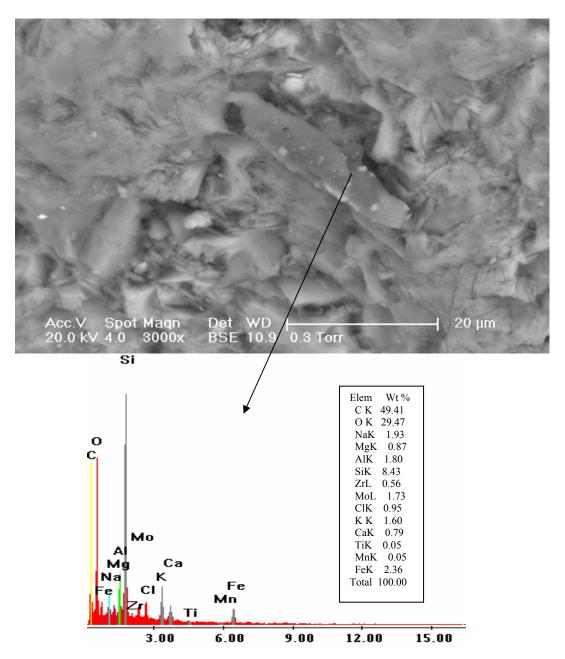


Figure 4.37. SEM image I and EDAX spectra of Na-zeolite equilibrated with OTC.

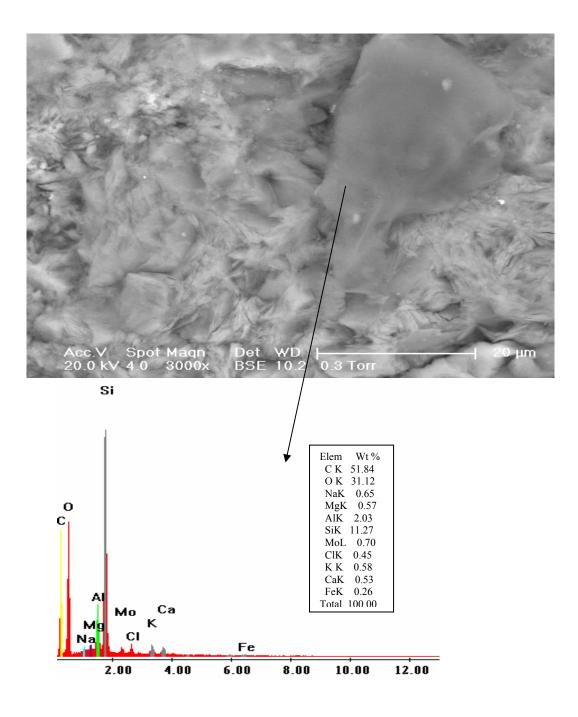


Figure 4.38. SEM image II and EDAX spectra of Na-zeolite equilibrated with OTC.

Surface morphologies of the Na-zeolite reveals that thin, flat (Figure 4.37), and large tabular shaped OTC crystals (Figure 4.38) are differentiated easily. EDAX analysis of these OTC crystals implies that carbon content reached to value of 50 per cent in contrast to virgin Na-zeolite. Moreover, chloride ion was also detected at the carbon abundant areas (Figures 4.37, 4.38). Presence of these elements indicated the adsorption of

OTC on the Na-zeolite surface. Figure 4.39 indicates SEM image and EDAX spectra of Na-zeolite on a site near to OTC crystal.

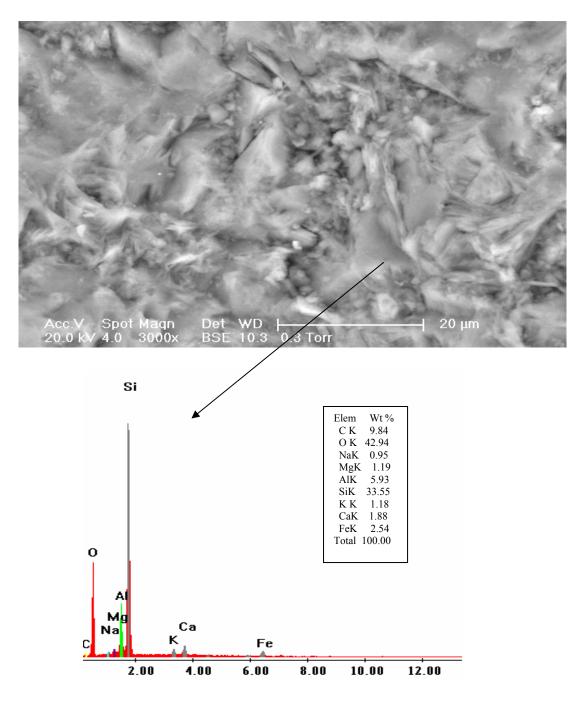


Figure 4.39. SEM image III EDAX spectra of Na-zeolite equilibrated with OTC.

Figure 4.39 indicated that iron content of Na-zeolite at the carbon abundant site was higher (2.54 per cent) than the other sites.

4.13.3. SEM Image and EDAX Analysis of Na-Zeolite Equilibrated with OTC in the Presence of Calcium Ions

To explain the decrease OTC sorption on Na-zeolite in the presence of Ca^{2+} ions at pH 6.5, SEM and EDAX analysis were performed and Figure 4.40 represents the results.

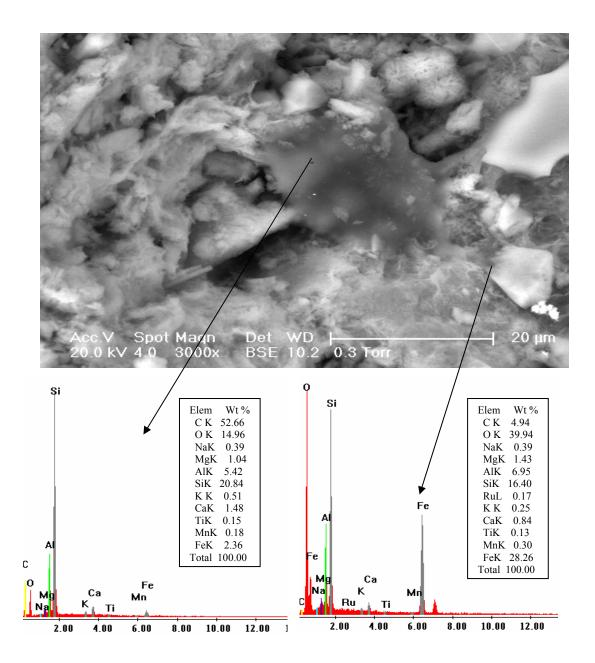


Figure 4.40. SEM image and EDAX spectra I, II of Na-zeolite equilibrated with OTC in the presence of Ca $^{2+}$ ions.

According to Figure 4.40, large, flat, and wide shaped OTC crystal was discerned on Na-zeolite surface. EDAX (Figure 4.40) analysis of OTC revealed that carbon percentage reached to a value of 52.66 per cent similar to other OTC crystal analysis (Figure 4.38). According to EDAX (Figure 4.40), iron percentage was found to a value of 28 per cent a site near OTC crystal. Increasing iron per cent near OTC area may indicate metal-OTC complex formation on the zeolite surface. EDAX analysis also indicated that Ca^{2+} did not exhibit any increase on zeolite surface.

4.13.4. SEM Image of HDTMA-modified Zeolite

SEM image of HDTMA-modified zeolite was investigated to get knowledge about organo modified zeolite surface (Figure 4.41).

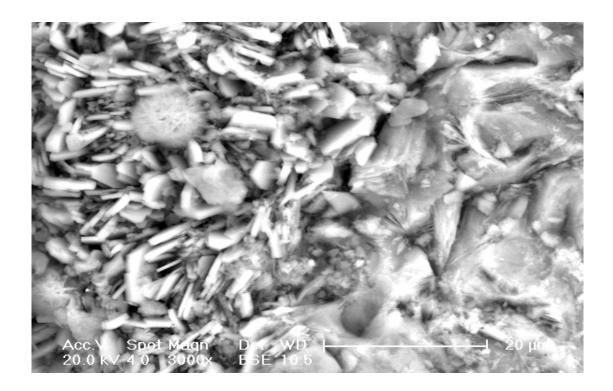


Figure 4.41. SEM image of HDTMA-modified zeolite.

As can be seen from the Figure 4.41, as the surface covered by surfactant, smaller, more agglomerated crystals were observed in the SEM image of HDTMA-modified zeolite.

4.13.5. SEM Image and EDAX Analysis of HDTMA-modified Zeolite Equilibrated with OTC

To identify the adsorption of OTC (0.6 mM) on HDTMA-modified zeolite at pH 8, SEM and EDAX analysis were performed. Figures 4.42 and 4.43 represent the obtained results.

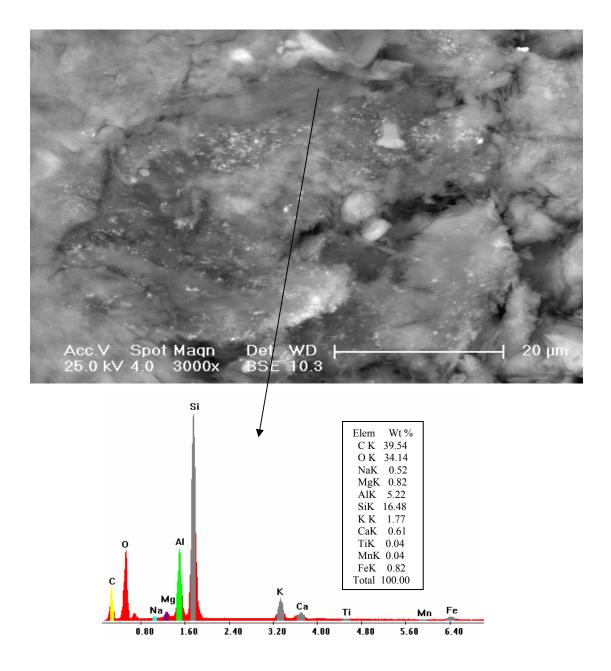


Figure 4.42. SEM image I and EDAX spectra of HDTMA-modified zeolite equilibrated with OTC.

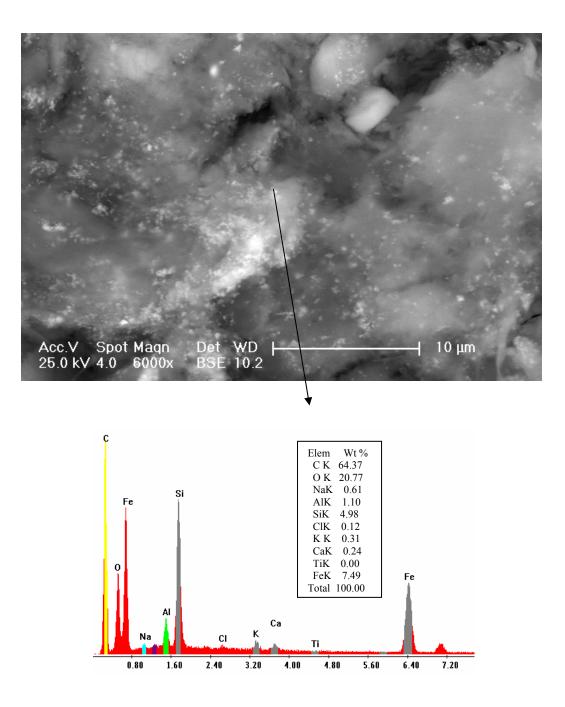


Figure 4.43. SEM image II and EDAX spectra of HDTMA-modified zeolite equilibrated with OTC.

Figures 4.42 and 4.43 indicate that poorly defined crystal edges are observed on HDTMA-modified zeolite surface equilibrated with OTC. Although SEM analysis was also performed at x 6000 magnification (Figure 4.43), it can not be distinguished OTC crystals on the surface. EDAX analyses indicate that carbon content reached to a value of 40 and 65 per cent in Figure 4.42 and Figure 4.43 respectively. Additionally, iron content is 7.5 per cent at this site.

The results of the SEM analysis confirmed that the surfaces of Na and HDTMAmodified zeolite were heterogeneous. Although OTC was clearly identified on Na-zeolite, it could not be differentiated on HDTMA-modified zeolite surface. Adsorption of OTC preferred to site on which iron content of zeolite high.

4.14. FTIR Analysis

FTIR analysis was performed to investigate the spectral shifts in characteristic functional groups of zeolite and OTC by the adsorption. In this respect, FTIR analyses of zeolites were employed before and after adsorption experiments. In addition to this, FTIR spectrum of OTC was also given. Figure 4.44 represents FTIR spectra of OTC, Na, and HDTMA-modified zeolites, respectively.

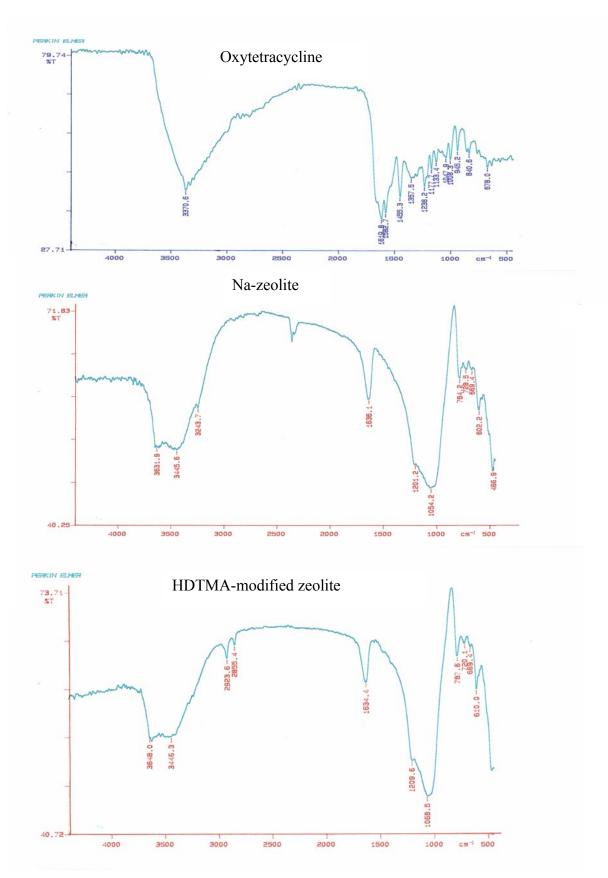


Figure 4.44. FTIR spectra of OTC, Na and HDTMA-modifed zeolite.

FTIR analysis of OTC showed that (Figure 4.44) a series of characteristic bands can be identified between 1200 and 1700 cm⁻¹. Characteristic bands of OTC at 1619 and 1582 cm⁻¹correspond to aromatic alkane and 1582 for amide II band, respectively. A band at 1458 cm⁻¹ is attributed to CH₃ bending in OTC (Kulstrestha et al., 2004; Gu and Karthikeyan, 2005). Additionally, the band observed at 3370 cm⁻¹ corresponds to O-H stretching vibration (Conley, 1972).

In FTIR spectra of the Na-zeolite (Figure 4.44), the bands occurred between 500-1200 cm⁻¹ and from 1600 to 3700 cm⁻¹. A wide band placed between 3650 and 3440 cm⁻¹ corresponds to OH⁻ groups from water molecules entrapped inside the framework of zeolite. The band at 1636 cm⁻¹ corresponds to water molecules. The band between 1200-900 cm⁻¹ have been assigned to Al-O-Si asymetric strech vibrations of framework (Linares and Brikgi, 2006).

The spectra of the HDTMA-modified zeolite indicated that zeolite remained unaltered after the modification and two new additional bands appeared (Figure 4.44). It was known that these bands correspond to the carbon hydrogen stretching vibrations of the hydrocarbon chain (2923 and 2855 cm⁻¹) (Kulstrestha et al., 2004; Rivera and Farias, 2005).

To determine a possible chemical interaction of OTC on the surface of zeolite FTIR analysis was performed for zeolite equilibrated with 0.6 mM OTC at pH 1.5 (Figure 4.45).

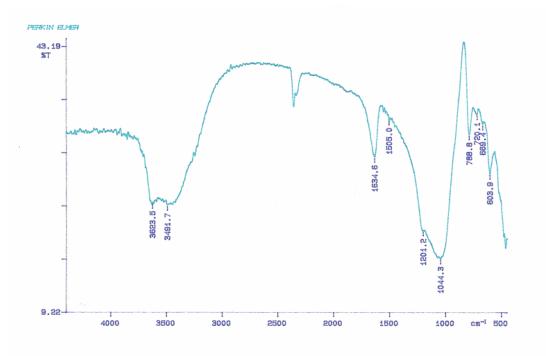


Figure 4.45. FTIR spectra of Na-zeolite equilibrated with OTC.

As can be seen from Figure 4.45, it was not possible to detect presence of OTC on zeolite since the most important band of the OTC molecule (1619 cm^{-1}) overlapped with the main water band of the zeolite (1630 cm^{-1}). Similar result was observed for the adsorption of sulfanomide group antibiotics on natural zeolite (Rivera and Farias, 2005).

The results of the FTIR analyses revealed the characteristics functional group of zeolites and OTC. However, it was not possible to identify OTC onto Na-zeolite after equilibration due to overlapping with the main band of OTC and zeolite.

4.15. X-ray diffraction analysis of Na-zeolite equilibrated with OTC

Adsorption may lead to changes in crystalline structures of the adsorbent and resulting changes thereof would provide valuable information regarding adsorption reaction. Hence, XRD patterns of adsorbent before and after equilibration with OTC have been studied. To determine possible changes crystalline structures of zeolite XRD analysis was performed for Na-zeolite equilibrated with 0.6 mM OTC at pH 1.5 and pH 10 (Figure 4.46).

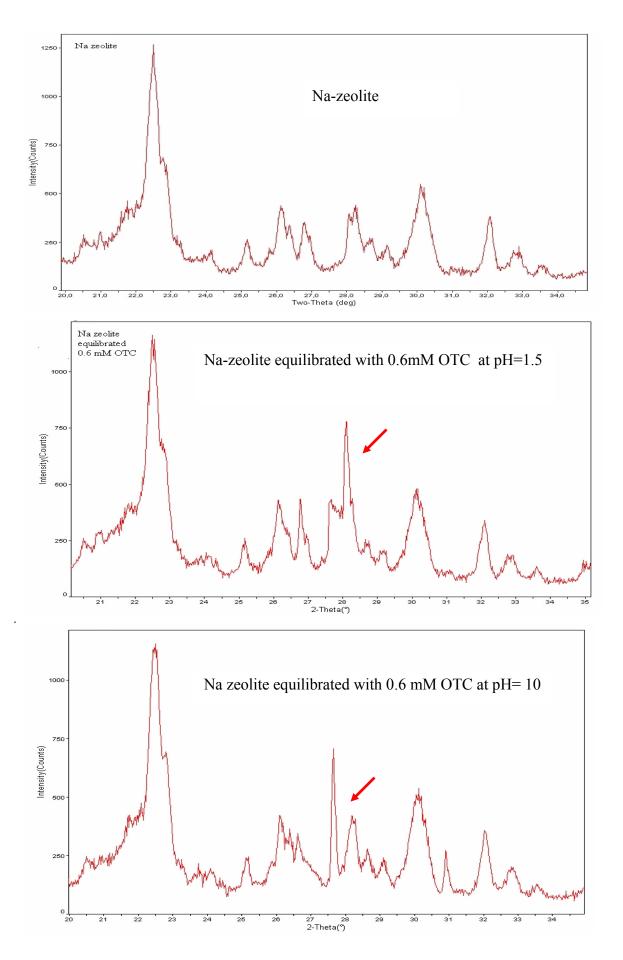


Figure 4.46. X-ray analysis of Na-zeolite before and after adsorption of OTC.

X-ray diffraction of zeolite equilibrated with 0.6 mM OTC did not lead to significant structural changes. However new peaks were observed between $2\theta = 28-28.5$ at pH 1.5 and $2\theta = 27.5-28$ at pH 10. Interlayer spacings and peak intensities are tabulated in Appendix B Table B.4 and B.5.

5. CONCLUSION

In the present study, adsorption of OTC by raw, Na, and HDTMA-modified zeolite was investigated. Based on the results of this study following conclusions can be drawn.

- The XRD diffraction pattern indicated that clinoptilolite–Ca (KNa₂Ca₂ (Si₂₉ Al₁₇) O_{72} 24 .H₂O) was the principal component present in the zeolitic sample.

- In contrast to Na-zeolite, modification of zeolite surface with HDTMA decreased total cation exchange capacity of zeolite. Modification of zeolite both Na⁺ and HDTMA resulted in enhancement of external cation exchange capacity.

- In the kinetic experiments, pseudo second order and intraparticle diffusion models were well described adsorption data of OTC on Na and HDTMA-modified zeolite. HDTMA-modified zeolite had the fastest initial sorption and diffusion rates.

- Adsorption isotherm of OTC on Na and HDTMA-modified zeolite were best described by the Freundlich model considering the better correlation between theoretical and experimental data. The Freundlich model constant K_f varied from 0.65 x 10⁻² to 3.00 x 10⁻¹ mg¹⁻ⁿ Lⁿ/g depending upon pH and modification of surface. Depending upon the K_f values HDTMA-modified zeolite had the highest adsorbent capacity at pH 8.

- The effect of pH on the adsorption of OTC revealed that OTC adsorption on Nazeolite decreased by increasing pH. K_d decreased from 167 to 111 L/kg on Na-zeolite as pH increased from 6.5 to 8. On the other hand, HDTMA-modified zeolite exhibited higher sorption capacity for OTC sorption by increasing pH. K_d increased from 67 to 220 L/kg as pH increased from 6.5 to 8.

- In general, presence of some cations $(Ca^{2+}, Mg^{2+}, and NH_4^+)$ and anions $(Cl^-, SO_4^{2-}, PO_4^{3-} and HCO_3^-)$ had a negative impact on the adsorption of OTC on zeolite except NH_4^+ and HCO_3^- .

- Na-zeolite was effective for the simultaneous removal of NH_4^+ and OTC at pH=6.5. The presence of OTC did not significantly decreased ammonia removal capacity of zeolite.

- By the addition of 120 mg/L Ca^{2+} and $Mg^{2+}K_d$ value of OTC on Na-zeolite slightly decreased from 167 to 140 L/kg. Soluble OTC- Ca^{2+} and OTC- Mg^{2+} complex formation were responsible for decreasing the sorption of OTC.

- The effects of chloride and sulfate ions for OTC sorption on HDTMA-modified zeolite were more pronounced than those on Na-zeolite. K_d of OTC decreased 10 fold by the addition of 500 mM chloride and decreased 7 fold by the addition of 26 mM sulfate ion.

- Due to the competition between OTC and $PO_4^{3^2}$ anion for the available adsorption sites on Na-zeolite, phosphate ion decreased considerably OTC sorption. K_d of OTC decreased 11 fold by the addition of 100 mM phosphate. However, phosphate or OTC adsorption on HDTMA-modified zeolite was not significantly influenced by the presence of OTC or phosphate.

- Unlike other anions, bicarbonate improved OTC sorption on HDTMA-modified zeolite. K_d of OTC increased 10 fold by the addition of 120 mg/L bicarbonate ions.

Based on all results, Na-zeolite can be suggested as bedding material or barrier for confined animal feeding operations. Considering the high sorption capacity of HDTMA-zeolite at pH=8 it can be suggested as an adsorbent in aquaculture facilities.

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APPENDIX A

Calibration Curves of OTC

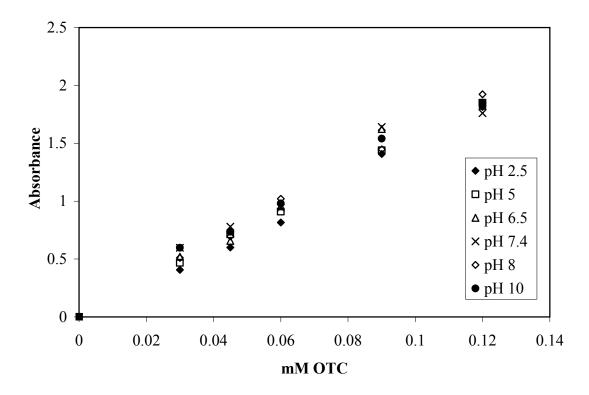


Figure A.1. Calibration curves of OTC at different pH.

Table A.1. Maximum absorption	n peak and extinction	a coefficient of OTC wit	h different pH.

рН	λ(nm)	ε (R ²)
2.5	353	14.903 (0.992o)
5	354	15.583 (0.9988)
6.5	354	16.107 (0.9994)
7	362.5	16.144 (0.9938)
7.5	362.5	16.144 (0.9938)
8	364.5	16.159 (0.9981)
9.66	373	16.209 (0.9874)
10	373	16.209 (0.9874)

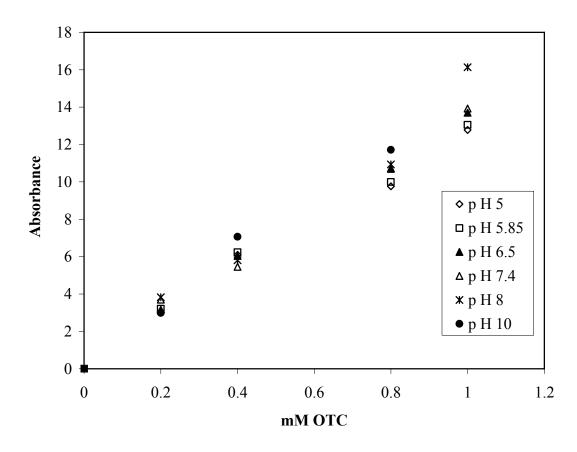


Figure A.2. Calibration curves of OTC with phosphate buffer at different pH values.

Table A.2. Maximum absorption peak and extinction coefficient of OTC with phosphate buffer at different pH.

pН	λ (nm)	$\epsilon (\mathbf{R}^2)$
5	354	12.844 (0.9868)
5.85	354	13.141 (0.9854)
6.5	354	13.712 (0.9958)
7.4	362.5	13.806 (0.9918)
8	364.5	15.199 (0.9807)
10	373	15.231 (0.9849)

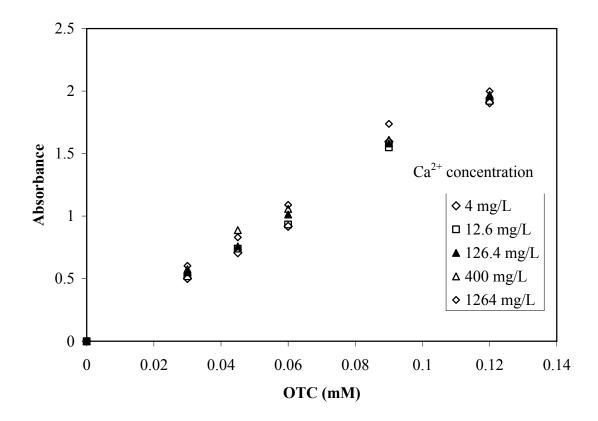


Figure A.3. Calibration curves of OTC with Ca^{2+} ions.

Table A.3. Maximum absorption peak and extinction coefficient of OTC in the presence and absence of Ca $^{2+}$ ions.

Added Ca ²⁺ (mg/L)	λ(nm)	$\epsilon (\mathbf{R}^2)$
0	354	16.107 (0.9798)
4	357	16.342 (0.9906)
12.6	360	16.356 (0.9955)
126.4	364.5	16.850 (0.9959)
400	364.5	17.296 (0.9982)
1264	364.5	17.812 (0.9840)

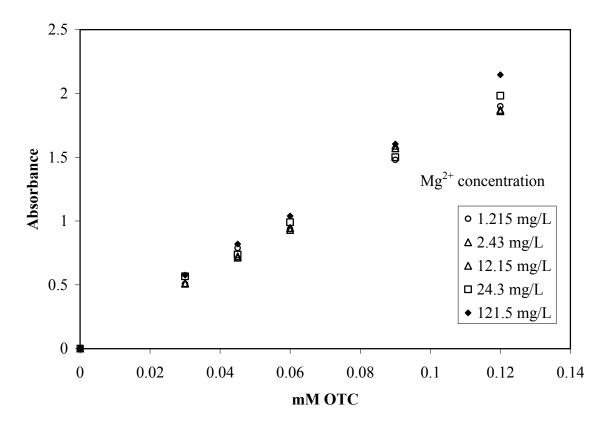


Figure A.4. Calibration curves of OTC with Mg^{2+} ions.

Table A.4. Maximum absorption peak and extinction coefficient of OTC in the presence and absence of Mg $^{2+}$ ions.

Added Mg ²⁺ (mg/L)	λ(nm)	ε (R ²)
0	354	16.107 (0.9798)
1.215	358	16.127 (0.9967)
2.43	358	16.155 (0.9914)
12.15	360	16.225 (0.9891)
24.3	363.5	16.621 (0.9980)
121.5	363.5	17.861 (0.9989)

APPENDIX B

Interlayer Spacings and Peak Intensities of Zeolites

Table B.1. Interlayer spacings and peak intensities of raw zeolite.

aw.	I'dw.rdwj rdw									
CAP	V: 3.0/70.0	10.02/0.6(sec), Cu((40kV,4	SCAN: 3.0/70.0/0.02/0.6(sec), Cu(40kV,40mA), I(max)=770, 09/29/06 12:04					
EAP	PEAK: 21-pts/Parabolic Fi	arabolic F	ilter, Thr	eshold	Iter, Threshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit					
IOT	NOTE: Intensity = Counts	v = Counts		0.0(°), \	2T(0)=0.0(°), Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)	//K-alpha1)	-			•
#	2-Theta	d(Å) H	HeightHeight%	ight%	Phase ID	d(Å)	1%	(hkl)	2-Theta	Delta
+		15.5469	68	9.4	Magadiite, syn - Na2Si14O29!10H2O	15.6815	77.0	(001)	5.631	-0.049
2	9.052	9.7616	196	27.2	Rb24Be24As24O96!3.2H2O - Zeolite Rho, (Rb	9.7691	100.0	(110)	9.045	-0.007
1 0	9.940	8.8913	298	41.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	8.8605	79.4	(020)	9.975	0.035
4	11.278	7.8391	148	20.5	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	7.8597	10.3	(200)	11.248	-0.030
· 10	13.121	6.7417	105	14.6	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	6.7287	7.1	(20-1)	13.147	0.026
9 0	17.001	5.2110	157	21.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072I24H20	5.2094	7.9	(31-1)	17.006	0.005
~	17.365	5.1026	157	21.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	5.0908	9.5	(111)	17.405	0.040
00	19.176	4.6245	126	17.5	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	4.6260	15.1	(13-1)	19.170	-0.006
0	20.504	4.3280	113	15.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	4.3290	4.0	(4 0-1)	20.499	-0.005
10	20.857	4.2555	49	6.8	Magadiite, syn - Na2Si14O29!10H2O	4.2823	5.0	(013)	20.725	-0.132
	21.782	4.0769	153	21.2	Magadiite, syn - Na2Si14O29!10H2O	4.0405	5.0	(103)	21.980	0.199
2	22.459	3.9555	721	100.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.9585	48.4	(131)	22.441	-0.018
30	22.800	3.8970	445	61.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.8881	38.1	(240)	22.853	0.053
14	23.718	3.7482	74	10.3	Rb24Be24As24O96!3.2H2O - Zeolite Rho, (Rb	3.7234	32.3	(321)	23.879	0.160
15	24.176	3.6782	62	8.6	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.6918	4.0	(041)	24.086	-0.090
16	25.181	3.5337	106	14.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.5401	7.1	(31-2)	25.135	-0.046
17	25.781	3.4528	325	45.1	Magadiite, syn - Na2Si14O29!10H2O	3.4565	100.0	(20-2)	25.753	-0.028
18	26.120	3.4087	219	30.4	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.4111	14.3	(22-2)	26.102	-0.019
19	26.397	3.3736	134	18.6	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072i24H20	3.3794	9.5	(40-2)	26.351	-0.046
20	26.779	3.3263	145	20.1	Magadiite, syn - Na2Si14O29!10H2O	3.3157	66.0	(022)	26.867	0.087
21	27.037	3.2952	238	33.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.3039	4.8	(002)	26.964	-0.073
22	27.816	3.2046	190	26.4	Magadiite, syn - Na2Si14O29!10H2O	3.2141	14.0	(12-1)	27.733	-0.083
23	28.278	3.1533	225	31.2	Magadiite, syn - Na2Si14O29!10H2O	3.1587	98.0	(20-3)	28.229	-0.050
24	28.658	3.1124	107	14.8	Magadiite, syn - Na2Si14O29!10H2O	3.1105	1.0	(21-2)	28.676	0.018
25	29.122	3.0638	58	8.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.0637	7.1	(13-2)	29.124	0.001
26	30.122	2.9644	284	39.4	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.9614	37.3	(151)	30.153	0.031
27	32.043	2.7909	208	28.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.7865	25.4	(530)	32.095	0.051
28	32.801	2.7281	85	11.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.7219	12.7	(26-1)	32.878	0.076
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	[raw.raw] raw				Peak ID Report
	V: 3.0/70.0/0.02/	0.6(sec),	Cu(40k	SCAN: 3.0/70.0/0.02/0.6(sec), Cu(40kV,40mA), I(max)=770, 09/29/06 12:04	
	<: 21-pts/Parabo	lic Filter,	Thresh	PEAK: 21-pts/Parabolic Filter, Threshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit	
	E: Intensity = Co	unts, 2T(0)0:0=(c	NOTE: Intensity = Counts, 2T(0)=0.0(°), Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)	
	2-Theta d(Å)) Heigh	HeightHeight%	1% (hkl) 2-Theta	Delta
	2		11.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O 2.5201 9.5 (6.2.0) 35.595	0.073
				Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20 2.4784 4.8 (351) 36.215	-0.050
		8 70		Magadiite, syn - Na2Si14O29!10H2O 2.4200 1.0 (300) 37.120	0.060
				Magadiite, syn - Na2Si14O29i10H2O 2.3507 6.0 (3 0 1) 38.256	-0.055
				Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H2O 1.9699 3.2 (190) 46.035	-0.164
				Magadiite, syn - Na2Si14O29!10H2O 1.9381 1.0 (216) 46.836	0.006
		2 103	3 14.3	Magadiite, syn - Na2Si14O29i10H2O 1.8267 24.0 (323) 49.880	-0.279
		7 59		Rho, (Rb 1.7743 2.4 (237) 51.461	-0.206
				Rb24Be24As24O96!3.2H2O - Zeolite Rho, (Rb 1.6468 2.6 (822) 55.777	0.211
				Rb24Be24As24O96!3.2H2O - Zeolite Rho, (Rb 1.4120 5.3 (770) 66.119	0.253
	Line Shifts of Individual Phases: PDF#42-1350 - Magadiite, sy PDF#39-1383 - Clinoptilolite- PDF#45-0129 - Zeolite Rho, (ividual P - Magac - Clinop	hases: liite, syr tilolite-C Rho, (I	e Shifts of Individual Phases: PDF#42-1350 - Magadiite, syn <2T(0) = -0.08, d/d(0) = 1.0> PDF#39-1383 - Clinoptilolite-Ca <2T(0) = 0.1, d/d(0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb,Be,As) <2T(0) = 0.12, d/d(0) = 1.0>	
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Table B.2. Interlayer spacings and peak intensities of Na zeolite.

*

CAN	1. 3 0/70	0 0000 0.0	0 1111								
EAK		0/0.02/0.6) (cas)	u(40kV,	SCAN: 3.0/70.0/0.02/0.6(sec), Cu(40kV,40mA), I(max)=1208, 09/29/06 14:26					_	
	<: 23-pts/l	PEAK: 23-pts/Parabolic Fil		reshold	ter, Threshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit						
IOTE	E: Intensit	NOTE: Intensity = Counts,	1000	=0.0(°),	2T(0)=0.0(°), Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)	/K-alpha1				10	
*	2-Theta	d(Å)	HeightH	ightHeight%	Phase ID	d(Å)	%1	(hkl)	2-Theta	Delta	
-	5.697	15.4988	141	12.7	Magadiite, syn - Na2Si14O29i10H2O	15.4081	77.0	(001)	5.731	0.034	
2	9.020	9.7963	151	13.6	Rb24Be24As24O96I3.2H2O - Zeolite Rho, (Rb	9.8124	100.0	(110)	9.005	-0.015	
9	9.999	8.8389	423	38.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	8.8783	79.4	(020)	9.955	-0.044	
4	11.316	7.8127	217	19.5	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	7.8737	10.3	(200)	11.228	-0.088	
2	13.221	6.6912	143	12.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	6.7389	7.1	(20-1)	13.127	-0.094	
9	17.076	5.1883	209	18.8	Magadiite, syn - Na2Si14O29i10H2O	5.1700	15.0	(003)	17.137	0.061	
2	17.440	5.0807	215	19.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	5.0966	9.5	(111)	17.385	-0.055	
80	19.217	4.6147	199	17.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	4.6308	15.1	(13-1)	19.150	-0.067	
6	19.960	4.4447	73	6.6	Magadiite, syn - Na2Si14O29i10H2O	4.4725	11.0	(10-3)	19.834	-0.126	
10	20.543	4.3199	191	17.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	4.3332	4.0	(40-1)	20.479	-0.064	
	21.019	4.2230	154	13.8	Magadiite, syn - Na2Si14O29!10H2O	4.2619	5.0	(013)	20.825	-0.194	
12	22.520	3.9449	1113	100.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.9411	100.0	(400)	22.542	0.022	
13	22.899	3.8805	497	44.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.8915	38.1	(240)	22.833	-0.066	
14	24.194	3.6756	116	10.4	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.6949	4.0	(041)	24.066	-0.128	
15	25.198	3.5313	164	14.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.5429	7.1	(31-2)	25.115	-0.084	
16	26.161	3.4036	305	27.4	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.4137	14.3	(22-2)	26.082	-0.079	
17	26.401	3.3731	215	19.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.3819	9.5	(4 0-2)	26.331	-0.070	
18	26.838	3.3192	243	21.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.3063	4.8	(002)	26.944	0.106	
19	28.242	3.1572	310	27.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.1612	12.7	(42-2)	28.206	-0.036	
20	28.682	3.1098	132	11.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.1115	11.9	(44-1)	28.666	-0.016	
21	29.184	3.0575	79	7.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.0657	7.1	(13-2)	29.104	-0.081	
22	30.121	2.9645	446	40.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	2.9633	37.3	(151)	30.133	0.012	
23	32.119	2.7845	268	24.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	2.7882	25.4	(530)	32.075	-0.044	
24	32.920	2.7185	142	12.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.7235	12.7	(26-1)	32.858	-0.063	
25	33.556	2.6684	47	4.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72i24H2O	2.6608	6.3	(202)	33.655	0.098	
26	35.503	2.5265	109	9.8	Magadiite, syn - Na2Si14O29I10H2O	2.5246	1.0	(204)	35.529	0.027	
27	36.077	2.4876	42	3.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	2.4797	4.8	(351)	36.195	0.119	
28	36.857	2.4367	112	10.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72i24H2O	2.4319	12.7	(261)	36.932	0.075	
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Table B.2. Continued

mmit 6Å (cur/K-alphar) 5Å (cur/K-alphar) 1 d(Å) 1% (hkl) 2-Theta Delta 23448 6.0 (301) 38.356 0.031 2.3448 6.0 (301) 38.356 0.008 Rb 2.1070 0.2 (6.2 2) 42.887 0.068 Rb 1.7476 1.2 (8.00) 52.304 0.006 Rb 1.7476 1.2 (8.00) 52.304 0.006 Rb 1.5833 1.0 (7.5 2) 54.039 0.300 Rb 1.5833 1.0 (7.5 2) 54.039 0.300 Rb 1.4908 0.4 (6.6 4) 62.222 0.066 Rb 1.4425 1.3 (2.3 9) 64.551 0.272 Rb 1.4425 1.3 (2.3 9) 64.551 0.272	AK: 32-pst/Parabolic Treats Notice of 1%, BG=3/10, Peak-Top=Summit TE: Intensity = Counts, ZT(0)=00(1), Wavelength to Compute d-Spacing = 1.540564 (CurK-alpha1) 2-Theta d(A) HeightHeight% Phase ID 38:224 23467 Z7 2.4 Magaditte, syn - Na2S114O29110H2O 2.3448 6.0 (30.1) 38.356 38:232 23467 Z7 2.4 Magaditte, syn - Na2S114O29110H2O 2.2719 4.0 (31.2) 30:585 42:819 2.1102 35 6.6 Magaditte, syn - Na2S114O29110H2O 2.2719 4.0 (31.2) 30:585 42:819 2.1102 35 6.6 Magaditte, syn - Na2S114O29110H2O 2.2719 4.0 (31.2) 30:585 42:819 2.1102 35 3.1 (37.2) 4.3.355 53:30 1.1741 24 2.1 (37.2) 4.3.355 53:30 1.1741 24 2.1 (37.2) 4.3.355 53:30 1.1471 24 2.2 (32.2) 4.039 51:882 38 3.4 Rt24Be2A432409132H2O - Zeolite Rho, (Rb 1,1406 12) (75.2) 58:204 54:30 1.5892 38 3.4 Rt24Be2A432409132H2O - Zeolite Rho, (Rb 1,1425 1.3) (23.9) 64.551 Line Shifts of Individual Phases: PDF492-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) = 1.0> PDF442-1350 - Magaditte, syn - ZT(0) = 0.03, d(d)) =	V1.0, Peak-Top=Summit V1.0, Peak-Top=Summit d-Spacing = 1.54056Å (Cw 4029!10H20 H20 - Zeolite Rho, (Rb H20 - Zeolite Rho, (Rb				2.Theta 2.Theta 39.556 42.887 42.887 42.887 42.887 42.304 54.355 64.551 64.551	Delta 0.031 -0.008 0.068 -0.008 -0.008 -0.008 -0.006 0.256 -0.330 0.066 0.272	
AX 23-pts/Parabolic Filler, Threahold=3,0, Cutoff=0,14, Beak-Top=Summit TE: Intensity = Counts, 27(D)=0(7), Wavelength to Compute 4-Spacing = 1:54056h (cut/caphat) TE: Intensity = Counts, 27(D)=0(7), Wavelength to Compute 4-Spacing = 1:54056h (cut/caphat) 2.7114 73 6.6 Magaditte, syn - Na2Si14029110H20 2.2719 40 (312) 33.568 0.008 38.642 2.2714 73 6.6 Magaditte, syn - Na2Si14029110H20 2.2719 40 (312) 33.568 0.008 38.642 2.2714 73 6.6 Magaditte, syn - Na2Si140229110H20 2.21719 2.2 (30.72) 34.366 0.008 38.642 2.2714 73 6.6 Magaditte, syn - Na2Si140229110H20 2.2015 1.2023 40 (32.3) 4.6 (37.2) 4.3 366 0.008 4.3 37 2.2 RADBacAAs2409613.2H20 - Zeolite Rho, (Rh. 1.476 1.2 (8.0) 2.3 4.0 (32.0) 4.0 0.06 5.3 30 11314 46 4.1 RADBacAAs2409613.2H20 - Zeolite Rho, (Rh. 1.4425 1.3 (32.9) 4.6 57 0.236 5.3 30 11314 2.2 2.2 RADBacAAs2409613.2H20 - Zeolite Rho, (Rh. 1.4425 1.3 (23.9) 4.6 57 0.235 5.3 10 11417 3.5 3.3 RA24BacAAs2409613.2H20 - Zeolite Rho, (Rh. 1.4425 1.3 (23.9) 4.6 57 0.235 5.3 16 1.422 2.2 170 9.0 0.4 d(0) = 1.0 > PDF493-135 - Clinopholite-Car710 = 0.04, d(0) = 1.0 > PDF493-135 - Clinopholite syn - 27(0) = 0.04, d(0) = 1.0 > PDF483-135 - Clinopholite syn - 27(0) = 0.04, d(0) = 1.0 > PDF483-135 - Zoolite Rho, (Rb. 2.4425 0.23) 2.3 2.9 64.551 0.2772 PDF482-135 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-135 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-135 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-135 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-135 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-135 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-2173 - Zoolite Rho, (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-2173 - Zoolite Rho (Rh. 1.4425 1.3 (23.9) 64.551 0.2772 PDF48-2173 - Zoolite Rho, (Rh. 1.4425 1.425 1.2 2.2 0.068 PDF48-2173 - Zoolite Rho, (Rh. 1.4425 1.425 1.2 2.2 0.068 PDF48-2173 - Zoolite Rho, (Rh. 1.4425 1.4 2.2 0.006 PDF48-2173 - Zoolite Rho, (Rh. 1.4425 1.4 2.2 0.006 PDF48-2173 - Zoolite Rho, (Rh. 1.4425 1.4 2.2 0.006 PDF48-	AK: 23-pts/Parabolic Filter, Tineshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit TE: Infensity = Counts, 27(0)=0.0(1), Wavelength to Compute d-Spacing = 1.54056A (CurK-alpha1) 2.There at (A) HeightHeightK8: Phase ID displays and the compute d-Spacing = 1.54056A (CurK-alpha1) 38.324 2.3467 23 60 (301) 38.356 38.66 2.2714 73 6.0 (301) 38.356 39.66 2.2714 73 5.0 Magaditie, syn- Na2S114029101;20 2.3149 6.0 (312) 33.355 42.316 2.1102 39 3.5 Rb24Be2AaS420613.21;20 - 2.601ite Rho, (Rb 12476 12 (372) 43.355 50.236 18146 46 4.1 Clinophiolite-ca - KNa2Ca2(58153A71)072124;H20 2.0653 4.8 (37-2) 43.355 50.236 118146 46 4.1 Clinophiolite-ca - KNa2Ca2(58153A71)072124;H20 2.0653 4.9 (32.2) 4.3696 56.339 1.6669 7.4 6.6 Rb24Be2AaS4206913.21;20 - Zeolite Rho, (Rb 11478 12 (80.0) 5.2.040 56.339 1.6669 7.4 6.6 Rb24Be2AaS4206913.21;20 - Zeolite Rho, (Rb 14406 0.4 (5.2) 53.204 57.986 1.4922 52 4.1 RP24Be2AaS4206913.21;20 - Zeolite Rho, (Rb 14406 1.6 4) 5.2.222 64.280 1.1477 3 36 3.2 Rb24Be2AaS4205913.21;20 - Zeolite Rho, (Rb 14406 1.6 4) 5.2.222 64.280 1.1477 3 36 3.2 Rb24Be2AaS4205913.21;20 - Zeolite Rho, (Rb 14406 1.6 5) 5.3 9.64,551 Line 5httle of Individual Phases: PDF445-0129 - Zeolite Rho, (Rb 1.4406 1.0 5) PDF445-0129 - Zeolite Rho, (Rb 1.4425 1.3 (2.3 9) 64,551 Line 5httle of Individual Phases: PDF445-0129 - Zeolite Rho, (Rb.B 1.4406 1.0 5) PDF445-0129 - Zeolite Rho, (Rb.B 1.4205 - Zeolite Rho, Rb 1.4426 1.0 5) PDF445-0129 - Zeolite Rho, (Rb.B.A, 9) 27(0) = 0.08, dd(0) = 1.0 5)	 V1.0, Peak-Top=Summit d-Spacing = 1.54056Å (Cur d-Spacing = 1.54056Å (Cur 4029!10H2O 4029!10H2O 4029!10H2O 4029!10H2O 420 - Zeolite Rho, (Rb 				2-Theta 38.355 39.658 42.887 42.887 42.304 54.355 64.551 64.551	Delta 0.031 -0.008 -0.068 -0.0256 -0.006 -0.300 0.235 0.006 0.235 0.026	
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2.Theia 0(4) 1(5) (14) 1(5) (14) 1(2) 33.24 2.347 2.1 2.4 36.001 33.56 0.001 36.34 2.102 3.5 5.12.4 Magatifie, syn. Mas214029110H2O 2.2149 4.0 (31.1) 39.656 0.001 36.34 2.1102 3.5 5.12.4 Magatifie, syn. Mas214029110H2O 2.2149 4.0 (31.2) 39.656 0.003 43.76 2.1102 3.9 5.8 Rb24Be2A452406913.2H2O 2.0663 4.0 (12) 4.0 (31.2) 39.650 0.033 50.350 11414 2.4 2.1 Magatifie, syn. Mas2140010H2O 2.0661 1.7776 1.2 (8.0) 5.204 0.003 50.301 134146 4.6 4.1 Magatifie, syn. Mas214005122H2O 2.0616 Rho, (Rh. 11,2476 1.2 (8.0) 5.204 0.006 57.301 1.360 1.430 3.8 Rb24Be24As24069132H2O 2.0616 Rho, (Rh. 11,4425 1.3 (2.3) 0.4561 0.272 6.14012 1.400 1.4155 1.3 (2.3) 0.4551 0.235 0.066 5.301 1.4022 2.01616 Rho, (Rh. 1, 1.425 1.3 <td>2-Theta d(A) HeightHeight% Phase ID d(A) HeightHeight% Phase ID 38.324 2.3467 27 2.4 38.351 38.352 3.48 37.22 38.33 42.819 37.22 38.33 43.980 37.22 38.32 24.00 32.391 32.312 32.520 3.48 37.22 34.9890 32.310 2.401 32.33 32.301 32.312 32.314 32.323 34.00 32.33 34.00 32.33 34.00 <t< td=""><td>4029!10H2O 4029!10H2O H2O - Zeolite Rho, (Rb Ca2(Si294I7)O72!24H2O 4029!10H2O H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb</td><td></td><td></td><td></td><td>P. Theta 39.356 39.638 42.887 43.355 54.039 54.039 54.039 64.551 64.551</td><td>Delta 0.031 -0.008 0.068 -0.068 -0.006 -0.256 -0.006 0.235 0.066 0.235 0.066</td><td></td></t<></td>	2-Theta d(A) HeightHeight% Phase ID d(A) HeightHeight% Phase ID 38.324 2.3467 27 2.4 38.351 38.352 3.48 37.22 38.33 42.819 37.22 38.33 43.980 37.22 38.32 24.00 32.391 32.312 32.520 3.48 37.22 34.9890 32.310 2.401 32.33 32.301 32.312 32.314 32.323 34.00 32.33 34.00 32.33 34.00 <t< td=""><td>4029!10H2O 4029!10H2O H2O - Zeolite Rho, (Rb Ca2(Si294I7)O72!24H2O 4029!10H2O H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb</td><td></td><td></td><td></td><td>P. Theta 39.356 39.638 42.887 43.355 54.039 54.039 54.039 64.551 64.551</td><td>Delta 0.031 -0.008 0.068 -0.068 -0.006 -0.256 -0.006 0.235 0.066 0.235 0.066</td><td></td></t<>	4029!10H2O 4029!10H2O H2O - Zeolite Rho, (Rb Ca2(Si294I7)O72!24H2O 4029!10H2O H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb				P. Theta 39.356 39.638 42.887 43.355 54.039 54.039 54.039 64.551 64.551	Delta 0.031 -0.008 0.068 -0.068 -0.006 -0.256 -0.006 0.235 0.066 0.235 0.066	
33.34 2.3467 27 2.4 Magadille. syn - Na2S114029110H20 2.3448 6.0 (3 01) 38.356 0.008 36.46 2.2714 73 6. Magadille. syn - Na2S114029110H20 0.2 (6 12) 4.387 0.008 4.2819 2.1102 33 5. Rb2dBedAAs240029110H20 0.2 (6 12) 4.386 0.003 4.3378 2.0843 4.8 4.3 Clinoptilolite-Ca - KNa2Ca2(Si2SA17)07224H20 2.0853 4.8 (3 7.2) 4.3365 0.003 5.338 15869 74 8.3 7.4 8.2 7.4 8.2 7.4 18231402 1.1476 1.2 (3 0) 5.2304 0.006 5.339 15869 74 8.6 Rb2dBedAas24096132H20 2.5elite Rho, (Ru. 11476 1.2 (8 0) 5.2304 0.000 5.339 15869 74 8.6 Rb2dBedAas24069132H20 - Zeolite Rho, (Ru. 11476 1.2 (8 0) 5.2304 0.000 5.339 15869 74 8.3 7.8 224Be2Aas24069132H20 - Zeolite Rho, (Ru. 11405 1.3) (2 3 9) 64.551 0.2722 2.156 14822 3.8 7.8 224Be2Aas24069132H20 - Zeolite Rho, (Ru. 11405 1.3) (2 3 9) 64.551 0.2722 2.156 14822 3.8 7.8 224Be2Aas24069132H20 - Zeolite Rho, (Ru. 11405 1.3) (2 3 9) 64.551 0.2722 2.156 1482 3.8 3.2 Rb24Be2Aas24069132H20 - Zeolite Rho, (Ru. 11405 1.3) (2 3 9) 64.551 0.2722 2.156 14822 3.8 7.8 7.0 0.00, 4d(0) = 1.0 ° 7.7 8 Phr#401181 Phases 2.7 156 14822 3.7 100 = 0.02, 4d(0) = 1.0 ° 7.7 8 Phr#42-1350 - Magadile, sun 27(0) = 0.03, 4d(0) = 1.0 ° 7.7 8 Phr#42-1350 - Magadile, sun 27(0) = 0.02, 4d(0) = 1.0 ° 7.7 8 Phr#42-1350 - Zeolite Rho, (Ru. 1445 1.3) (2 3 9) 64.551 0.2722 0.066 0.066 0.00	38.234 2.3467 27 2.4 Magadille, syn - Na2SI14O2910H2O 2.3448 6.0 (301) 38.356 39646 2.2714 73 6.6 Magadille, syn - Na2SI14O29110H2O 2.2719 4.0 (31-2) 38.558 39646 2.2714 73 5. Rb24B624A524O361322H2O 2.20167 (B.) 2.1070 0.2 (62-2) 4.2.87 4.3.378 2.0643 48 4.3 Cincoptiloite-ca - Na2CS134O2071224H2O 2.0653 4.8 (37-2) 4.3.355 50.236 18146 46 4.1 Magadille, syn - Na2SI14O29110H2O 18233 24.0 (32.3) 4.9.980 57.386 7.4 24 2.2 Rb24B624A524O3613.2H2O 2.261ite Rho, (Rb 1,7476 1.2 (800) 52.304 57.366 1.5692 38 3.4 Rb24B624A524O3613.2H2O 2.261ite Rho, (Rb 1,435 1.1 (37-2) 4.3.365 57.966 1.5692 38 3.4 Rb24B624A524O3613.2H2O 2.261ite Rho, (Rb 1,435 1.3 (23.9) 64.551 67.966 1.5692 38 3.4 Rb24B624A52403613.2H2O 2.261ite Rho, (Rb 1,4425 1.3 (23.9) 64.551 1.166 5.1145 36 3.2 Rb24B624A52403613.2H2O 2.261ite Rho, (Rb 1,4425 1.3 (23.9) 64.551 1.166 5.1145 5.1 (Rb, Be, As) <77(0) = 0.08, dd(0) = 1.05 PDF#32-1350 Magadile, syn <27(0) = 0.08, dd(0) = 1.05 PDF#42-1350 Magadile, syn <27(0) = 0.08, dd(0) = 1.05	4029!10H20 4029!10H20 H2O - Zeolite Rho, (Rb Ca2(SI29AI7)072!24H20 4029!10H20 H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb O 120 - Zeolite Rho, (Rb				38.356 39.638 42.887 43.355 52.304 54.039 58.221 64.551 64.551	0.031 -0.008 0.068 -0.023 -0.256 -0.256 -0.256 -0.256 -0.256 0.256 0.266 0.266 0.272	
30.64 2.7714 73 6.8 Magadile, syn - Na2S11402010H20 2.2719 4.0 (31-2) 39538 0.006 4.219 2.102 39 3.5 Rtx24Bc2A452406933.2H20 - Zeolite Rho, (Rb 21070 0.2 (6.22) 42.867 0.068 4.3378 2.0843 4.6 4.1 Magadile, syn - Na2S11402910H20 1.8233 2.40 (3.2.3) 4.9 69.0 0.256 5.2.310 1.1774 2.4 2.2 Rtx24Bc2A45240693.2H20 - Zeolite Rho, (Rb 1.1476 1.2 (8.00) 5.2.304 - 0.006 5.7.306 15862 74 8.6 Rtx24Bc2A45240693.2H20 - Zeolite Rho, (Rb 1.1436 1.2 (8.00) 5.2.304 - 0.006 5.7.966 15862 73 3.1 Rtx24Bc2A45240693.2H20 - Zeolite Rho, (Rb 1.1436 1.3 (2.3.9) 64.551 0.227 5.7.166 1.4472 5.2 4.7 Rtx24Bc2A45240693.2H20 - Zeolite Rho, (Rb 1.1430 0.4 (6.4) 6.2.222 0.066 6.7.166 1.4472 5.2 4.7 Rtx24Bc2A45240693.2H20 - Zeolite Rho, (Rb 1.1430 0.4 (6.4) 6.2.222 0.066 6.7.166 1.4479 36 3.2 Rtx24Bc2A45240693.2H20 - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 0.272 Line Shifts of Individual Pasas: PDF#30-133 - Clinoptiloite-Ca <77(0) = 0.02, dd(0) = 1.05 PDF#42-130 - Magadite, syn <77(0) = 0.02, dd(0) = 1.05 PDF#42-130 - Magadite, syn <77(0) = 0.02, dd(0) = 1.05 PDF#42-130 - Magadite, syn <77(0) = 0.02, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.02, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.02, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.03, dd(0) = 1.05 PDF#45-0129 - Zeolite Rho, (Rb.B.A.A) <77(0) = 0.04 00 2.7M6470	39.646 2.2714 73 6.6 Magadile, syn - Na2SI1402910H2O 22719 4.0 (31-2) 39.538 42.819 2.1102 39 3.5 Rb24Ba24As2406953.2H2O - Zeolite Rho, (Rb 2:1070 0.2 (6.2.2) 42.887 50.236 18146 46 41 Magadille, syn - Na2SI14029110H2O 20653 4.8 (37-2) 43.855 50.236 17474 24 2.3 Rb24Ba24As2406953.2H2O - Zeolite Rho, (Rb 17476 1.2 (800) 52.304 54.339 16669 74 6.6 Rb24Ba24As2406953.2H2O - Zeolite Rho, (Rb 1476 1.2 (800) 52.304 54.339 16666 74 6.6 Rb24Ba24As2406953.2H2O - Zeolite Rho, (Rb 1406 0.4 (57.2) 53.227 62.156 15592 33 3.4 Rb24Ba24As2406953.2H2O - Zeolite Rho, (Rb 14476 1.3 (2.3.9) 64.551 62.156 14479 36 3.2 Rb24Ba24As2406953.2H2O - Zeolite Rho, (Rb 14425 1.3 (2.3.9) 64.551 Line Shifts of Individual Phases: PDF#32-1350 - Magadile, syn - Z7(0) = 0.02, dd(0) = 1.0> PDF#32-1350 - Magadile, syn - Z7(0) = 0.02, dd(0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb.be, A) - Z7(0) = 0.02, dd(0) = 1.0>	4029!10H2O 120 - Zeolite Rho, (Rb Ca2(Si29AI7)O72!24H2O 4029!10H2O 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb H2O - Zeolite Rho, (Rb 0^ 0^				39.638 42.887 43.355 54.039 54.039 58.221 64.551 64.551	-0.008 0.068 -0.023 -0.256 -0.006 0.256 -0.300 0.256 0.066 0.255	
42.819 2.1102 38 Rb24Be2A452400613.2H20 - Zeolite Rho, (Rb	42.819 21102 39 35 Rb24Be24As24096i3.2H2O Zelle Rho, (Rb 2.1070 0.2 (6.22) 42.887 43.376 2.043 48 4.3 Clinoptilolite-Ca - KNa2Ca2(SIS9A17)072!24H2O 2.0653 4.8 (3.7-2) 43.355 50.236 1.8146 46 4.1 Magadite, syn - Na2Si14O29110H2O 1.8233 2.10 (3.23) 49.806 50.236 1.8146 46 4.1 Magadite, syn - Na2Si14O29110H2O 1.8233 24.0 (3.23) 43.305 50.236 1.8145 46 4.1 Magadite, syn - Na2Si14O2910H2O 1.8233 24.0 (3.23) 43.306 51.386 1.5892 38 3.4 Rb24Be24As24096i3.2H2O - Zeolite Rho, (Rb 1.7476 1.3 (2.39) 94.551 64.160 1.4479 3.6 53.233 2.10 (7.52) 56.221 52.89 64.260 1.4479 1.3 (2.91) 1.05 PDF#92-1350 2.739 45.51 Line Rhilts 1.040101 1.05 0.02, did(0) = 1.05 PDF#42-0129 2.016 (7.05) 2.339 <td>120 - Zeolite Rho, (Rb 2.a2(Si29AI7)O72!24H2O 4029!10H2O 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 07 07</td> <td></td> <td></td> <td></td> <td>42.887 43.355 52.304 54.039 68.221 62.222 64.551</td> <td>0.068 -0.023 -0.256 -0.006 -0.300 0.256 -0.300 0.255 0.066</td> <td></td>	120 - Zeolite Rho, (Rb 2.a2(Si29AI7)O72!24H2O 4029!10H2O 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 07 07				42.887 43.355 52.304 54.039 68.221 62.222 64.551	0.068 -0.023 -0.256 -0.006 -0.300 0.256 -0.300 0.255 0.066	
43.378 2.0843 48 4.3 Clinoptiolite-Ca - KNa2Ca2(S/SPAIT)/OT22442O 2.0853 4.8 (3.7.2) 4.3355 -0.025 50.236 1.3146 46 4.1 Magaditie, syn - Na2Si1:40201:0H2O 12233 2.0 (3.006 0.266 50.331 1.1414 2.4 2.2 R.284864Ax6206981:2H2O 2.0618 Rh, (Rb 17456 1.2 (9.00 0.266 51.386 1.6802 38 3.4 R.24364Ax5400691:2H2O Zeolite Rho, (Rb 17456 1.2 (7.52) 58.221 0.236 57.986 1.6802 38 3.4 Rb248624Ax20069132H2O Zeolite Rho, (Rb 1.4475 1.3 (2.3) 64.351 0.226 64.350 1.4872 35 3.2 Rb248624Ax2069132H2O Zeolite Rho, (Rb 1.4425 1.3 (2.3) 64.351 0.226 64.350 1.4872 35 3.2 Rb248624Ax2069132HO 2.006 64.351 0.227 D168 1.6475 1.63 1.6475 1.3 (2.3) 64.351 0.272 D168 1.64845 <td>43.378 2.0843 48 4.3 Clinoptilolite-Ca- KNa2Ca2(SI29AI7)O72124H20 20853 4.8 (3.7-2) 43.355 50.236 1.8146 46 4.1 Magaditte, syn - Na2SI14O20110H2O 1.8233 24.0 (3.2.3) 49.860 5 50.236 1.8146 46 4.1 Magaditte, syn - Na2SI14O20110H2O 1.8233 24.0 (3.2.3) 49.860 5 57.330 1.7747 2.2 Rb24Be24As2409813.2H2O 2.5enite Rho, (Rb 1.4776 12 (8.00) 52.304 57.966 1.5892 38 3.4 Rb24Be24As2409813.2H2O 2.5enite Rho, (Rb 1.4776 13 (2.3.9) 64.551 C2.166 1.4922 52 4.7 Rb24Be24As2409813.2H2O 2.5enite Rho, (Rb 1.4425 13 (2.3.9) 64.551 Line Shifts of Individual Prases: PDF#42-1350 Magadite, syn ~27(0) = 0.02, dd(0) = 1.0> PDF#42-1350 Magadite, syn ~27(0) = 0.02, dd(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 PDF#45-0129 Zeolite Rho, (Rb 1.4425 1.3</td> <td>2.a2(S)29AI7)O72/24H2O 4029/10H2O -120 - Zeolite Rho, (Rb -120 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -</td> <td></td> <td></td> <td></td> <td>43.355 49.980 54.039 68.221 62.222 64.551</td> <td>-0.023 -0.256 -0.300 0.235 0.066 0.272</td> <td></td>	43.378 2.0843 48 4.3 Clinoptilolite-Ca- KNa2Ca2(SI29AI7)O72124H20 20853 4.8 (3.7-2) 43.355 50.236 1.8146 46 4.1 Magaditte, syn - Na2SI14O20110H2O 1.8233 24.0 (3.2.3) 49.860 5 50.236 1.8146 46 4.1 Magaditte, syn - Na2SI14O20110H2O 1.8233 24.0 (3.2.3) 49.860 5 57.330 1.7747 2.2 Rb24Be24As2409813.2H2O 2.5enite Rho, (Rb 1.4776 12 (8.00) 52.304 57.966 1.5892 38 3.4 Rb24Be24As2409813.2H2O 2.5enite Rho, (Rb 1.4776 13 (2.3.9) 64.551 C2.166 1.4922 52 4.7 Rb24Be24As2409813.2H2O 2.5enite Rho, (Rb 1.4425 13 (2.3.9) 64.551 Line Shifts of Individual Prases: PDF#42-1350 Magadite, syn ~27(0) = 0.02, dd(0) = 1.0> PDF#42-1350 Magadite, syn ~27(0) = 0.02, dd(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 PDF#45-0129 Zeolite Rho, (Rb 1.4425 1.3	2.a2(S)29AI7)O72/24H2O 4029/10H2O -120 - Zeolite Rho, (Rb -120 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 - 2 -				43.355 49.980 54.039 68.221 62.222 64.551	-0.023 -0.256 -0.300 0.235 0.066 0.272	
50.236 1.8146 46 4.1 Magadilie, syn-Na2Si1402Si110H2O 1.8233 24.0 (3.2.3) 49.990 0.256 52.310 1.7474 2.4 2.8 Rb24Bes/Axa2006813.2H2O 2 6010 52.304 0.006 57.986 1.5862 3.0 6.100 52.304 0.006 57.986 1.5862 3.3 3.4 Rb24Bes/Axa2006813.2H2O 2 6016 FA0 6.205 57.986 1.5862 3.0 7 (80 1.6323 2.4.7 Rb24Bes/Axa2006813.2H2O 2 6016 FA0 0 615 5 3.00 0.2056 67.156 1.422 5.2 4.7 Rb24Bes/Axa2006813.2H2O 2 6016 FA0 1 (7 12) 2 (3 2) 0.205 64.200 1.4478 3.6 3.2 Rb24Bes/Axs2406813.2H2O 2 6016 FA0 1 (7 12) 2 (3 0) 64.551 0.272 DF443-130 1.14778 3.3 R2399 64.551 0.272 0.006 FM242-1350 Magadilie, syn <27(0) = 0.02, did(0) = 1.0> PDF442-130 2 (7 0) 50.04 did(0) = 1.0> PDF442-130 2 (7 0) 50.4 did(0) = 1.0>	50.236 1.8146 46 4.1 Magaditte, syn - Na2SI14O2D10H2O 1.8233 24.0 (3.2.3) 49.9800 52.310 1.7414 2.4 2.2 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.7476 1.2 (8.00) 52.304 57.386 1.5822 38 .3 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.4776 1.2 (8.00) 52.304 57.386 1.5822 52 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.4776 1.2 (8.00) 52.304 62.156 1.4779 36 3.2 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.4479 12 (5.4) 62.222 64.280 1.4479 36 3.2 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 Line Shifts of Individual Phases: PDF#49-1333 - Clinoptiloite-Cs 271(0) = 0.02, d/d(0) = 1.0> PDF#42-1350 - Magadiite, syn <271(0) = 0.02, d/d(0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 PDF#45-0129 - Zeolite Rho, (Rb 1.66 9.03, d/d(0) = 1.0> PDF#45-0129 2	4029!10H20 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 0> 0> 1(0) = 1.0>				49.980 52.304 54.039 58.221 62.222 64.551	-0.256 -0.256 -0.300 0.235 0.066 0.272	
52.310 1.7474 24 2.2 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.7476 1.2 (8.00) 52.304 54.339 16869 74 6.6 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.6955 4.0 (8.2.0) 53.304 57.366 1.5802 38 3.4 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.4303 0.4 (6.4) 0.2.2222 62.1567 36 3.2 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 64.200 1.4479 36 3.2 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 Line Shifts of Individual Phases: PDF#92-1330 - Line Shifts of Individual Phases: 1.0 (7.5.2) 58.231 (2.0.4) 0.4.50 1.0 1.0 1.0 1.0 PDF#92-1330 (2.1.0) 0.04 4.06 1.0 1.0 PDF#945-0129 Zeolite Rho, (Rb 1.4.425 1.3 (2.3.9) 64.551 PDF#45-0129 - Magatifts sym <27(0) = 0.02, dd(0) = 1.0> PDF#45-0129 Zeolite Rho	52.310 1.7474 24 2.2 Rb2dBe24As2409613.2H2O Zeolite Rho, (Rb 1.7476 1.2 (8 0 0) 52.304 54.339 16869 74 6.6 Rb2dBe24As2409613.2H2O Zeolite Rho, (Rb 1.6555 4.0 (8 2 0) 52.304 57.306 1.5892 38 3.4 Rb2dBe24As2409613.2H2O Zeolite Rho, (Rb 1.6555 4.0 (8 2 0) 52.304 57.306 1.5892 38 3.4 Rb2dBe24As2409613.2H2O Zeolite Rho, (Rb 1.4776 1.2 (8 0 0) 52.304 64.160 1.44779 5.2 7.7 Rb2dBe24As2409613.2H2O Zeolite Rho, (Rb 1.4479 1.3 (2 3 9) 64.561 64.260 1.44779 3.2 Rb2dBe24As2409613.2H2O Zeolite Rho, (Rb 1.4425 1.3 (2 3 9) 64.551 Line Shifts of Individual Phases: 2222 PDF#32-1350 Magadite, syn <27(0) = 0.08, did(0) = 1.0> PDF#432-1350 Magadite, syn <27(0) = 0.02, did(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <27(0) = 0.08, did(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <27(0) = 0.08, did(0) = 1.0> PDF#4	120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 0> 0> d(0) = 1.0>				52.304 54.039 58.221 62.222 64.551	-0.300 -0.300 0.235 0.066	
54.339 1.666 74 6.6 Rt24Ba24As24O9613.2H2O Zelite Rho, (Rh 1.6965 4.0 (8.2.0) 54.039 0.300 67.966 1.6622 58 21 Rt24Ba24As24O9613.2H2O Zelite Rho, (Rh 1.6965 4.0 (6.4.) 6.2.22 0.066 67.166 1.4779 36 3.7 Rt24Ba24As24O9613.2H2O Zelite Rho, (Rb 1.4426 1.3 (2.3.9) 64.551 0.272 Clare Shifts of Individual Phases: 1.4479 36 3.7 Rt24Ba24As24O9613.2H2O Zelite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 0.272 Line Shifts of Individual Phases: 1.4479 36 3.2 Rt24Ba24As24O99613.2H2O Zelite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 0.272 PDF#49-133<- Clinoptiolite-Ca <2T(0) = 0.02, did(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb.Be, A) 270(0) = 0.02, did(0) = 1.0> PDF#45-0129<- Zeolite Rho, (Rb.Be, A)	54.339 1.6 66 74 6.6 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.6955 4.0 (8.20) 54.039 57.986 1.5892 38 3.4 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.5833 1.0 (7.5.2) 58.221 62.156 1.4479 36 3.2 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.4008 0.4 (66.4) 62.222 64.280 1.4479 36 3.2 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 Line Shifts of Individual Fnasse: 2 2.00 4.400) = 1.0^{5} 2 2.400 1.0 1.425 1.3 (2.3.9) 64.551 Line Shifts of Individual Fnasse: 2 2.00, 4/d(0) = 1.0^{5} 2 2.00 4.501 2 2.23 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 3 1.3 2 3 9 4.551 1 2 2 3 9 4.551 1 2 2 2 2	120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 0> 0> d(0) = 1.0>	1.6955 1.5833 1.4908 1.4425			54.039 58.221 62.222 64.551	-0.300 0.235 0.066 0.272	
57.966 1.5892 38 3.4 Rb24Be24As2409613.2H2O Zeolite Rho, (Rb 1.5833 1.0 (7.5.2) 56.221 62.156 1.4922 52 4.7 Rb24Be24As2409613.2H2O Zeolite Rho, (Rb 1.4908 0.4 (6.6.4) 62.222 64.160 1.4179 36 3.2 Rb24Be24As2409613.2H2O Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 Line Shifts of Individual Phases: 1.425 1.3 (2.3.9) 64.551 1.455 1.3 (2.3.9) 64.551 PDF#39-1350 Clinoptilolite-ca < CT(0) = 0.08, d/d(0) = 1.0> PDF#42-10129 2.00, d/d(0) = 1.0> PDF#42-0129 Zeolite Rho, (Rb, Be, As) <2T(0) = 0.00, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <2T(0) = 0.00, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <2T(0) = 0.00, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <2T(0) = 0.00, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <2T(0) = 0.00, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <2T(0) = 0.00, d/d(0) = 1.0> 30 30 40 50	57.986 1.5692 38 3.4 Rb24Be24As24O9613.2H2O Zeolite Rho, (Rb 1.5833 1.0 (75.2) 58.221 62.156 1.4322 52 4.7 Rb24Be24As24O9613.2H2O Zeolite Rho, (Rb 1.4908 0.4 (66.4) 62.222 64.280 1.4479 36 3.2 Rb24Be24As24O9613.2H2O Zeolite Rho, (Rb 1.4425 1.3 (23.9) 64.551 Line Shitts of Individual Phases: PF#39-1383 Clinoptilolite-Ca 27(0) = 0.08, d/d(0) = 1.0> PDF#39-1383 Clinoptilolite-Ca 27(0) = 0.02, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <27(0) = 0.08, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <27(0) = 0.08, d/d(0) = 1.0>	120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 0> d(0) = 1.0>	1.4908			62.222 62.222 64.551	0.235 0.066 0.272	
E2 156 1.452 52 4.7 Rb24Be24As24096i3.2H20 - Zeolite Rho, (Rb 1.4008 0.4 (6.6.4) 52.222 0.066 64.280 1.4179 36 3.2 Rb24Be24As24096i3.2H20 - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 0.272 Line Shifts of individue Phases: 1.4425 1.0 0.0 .04(0) = 1.0> PPF#42-1333 - Clinoptilotite- care z2T(0) = 0.03, did(0) = 1.0> PDF#42-1333 - Clinoptilotite- care z2T(0) = 0.03, did(0) = 1.0> PPF#42-129 2.2016 Rho, (Rb, R.A) < 2T(0) = 0.02, did(0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb, R.A) <2T(0) = 0.03, did(0) = 1.0> PPF#45-0129 - Zeolite Rho, (Rb, R.A) <2T(0) = 0.03, did(0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb, Re, As) <2T(0) = 0.03, did(0) = 1.0> 0 0 0 0	62.156 1.4922 52 4.7 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.4008 0.4 (66.4) 5222 64.280 1.4479 36 3.2 Rb24Be24As2409613.2H20 - Zeolite Rho, (Rb 1.4425 1.3 (2.3.9) 64.551 Line Shifts of Individual Phases: 1.4425 1.3 (2.3.9) 64.551 PDF#49-1333 Clinoptiloitie-Ca 27(0) = 0.08, d/d(0) = 1.0> PDF#42-1350 Magadite, syn <27(0) = 0.02, d/d(0) = 1.0> PDF#45-0129 Zeolite Rho, (Rb, Be, As) <27(0) = 0.08, d/d(0) = 1.0> PDF PDF PDF PDF	120 - Zeolite Rho, (Rb 120 - Zeolite Rho, (Rb 0> d(0) = 1.0>	1.4425			64.551	0.272	
64.280 14479 36 3.2 Rb24Be24As2409613.2H2O - Zeolite Rho, (Rb 1.425 1.3 (239) 64.551 Line Shifts of Individual Phases: PDF#39-1383 - Clinoptilolite-Ca <27(0) = 0.08, <i>d</i> /d(0) = 1.0> PDF#42-1350 - Magadite, syn <27(0) = 0.08, <i>d</i> /d(0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb,Be,As) <27(0) = 0.08, <i>d</i> /d(0) = 1.0> DF#45-0129 - Zeolite Rho, (Rb,Be,As) <27(0) = 0.08, <i>d</i> /d(0) = 1.0> 20 = 0.00, <i>d</i> /d(0) = 1.0> DF#45-0129 - Zeolite Rho, (Rb,Be,As) <27(0) = 0.08, <i>d</i> /d(0) = 1.0> 20 = 0.00, <i>d</i> /d(0) = 1.0> 20 = 0.00, <i>d</i> /d(0) = 0.00, <i>d</i>	64.280 1.4479 36 3.2 Rb24Be24As24O9613.2H2O - Zeolite Rho, (Rb 1.4425 1.3 (2.3 9) 64.551 Line Shifts of Individual Phases: PDF#39-1383 - Clinoptilolite-Ca <2T(0) = 0.08, <i>did</i> (0) = 1.0> PDF#42-1350 - Magadite, syn <2T(0) = 0.08, <i>did</i> (0) = 1.0> PDF#45-0129 - Zeolite Rho, (Rb,Be,As) <2T(0) = 0.08, <i>did</i> (0) = 1.0>	12O - Zeolite Rho, (Rb 0> d(0) = 1.0>	1.4425			64.551	0.272	
Ca <2T(0) = 0.08, <i>di</i> (0) = 1.0> m <2T(0) = 0.02, <i>di</i> (0) = 1.0> (Rb,Be,As) <2T(0) = 0.08, <i>di</i> (0) = 1.0> (B,Be,As) <2T(0) = 0.08, <i>di</i> (0) = 0	Ca <2T(0) = 0.08, d/d(0) = 1.0> m <2T(0) = 0.02, d/d(0) = 1.0> (Rb,Be,As) <2T(0) = 0.08, d/d(0) = 1.0>	0> > d(0) = 1.0>					2.17.0	
Ca <2T(0) = 0.08, dd(0) = 1.0- m <2T(0) = 0.02, dd(0) = 1.0- (Bb.Be,As) <2T(0) = 0.08, dd(0) = 1.0- 20 2.7T(0) = 0.08, dd(0) = 0.08, dd(0) = 0.00, dd(0) = 0	Ca <2T(0) = 0.08, d/d(0) = 1.0> m <2T(0) = 0.02, d/d(0) = 1.0> (Rb,Be,As) <2T(0) = 0.08, d/d(0) = 1.0>	0> > d(0) = 1.0>						
2-Theorem								
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	02			-4		0) = 1.0> 2-Theta(*)	0) = 1.0>	40 A0 A0 ACE 1 arge] <c:documents and="" desktop:<="" settingsarge="" td=""></c:documents>

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Table B.3. Interlayer spacings and peak intensities of HDTMA-modified zeolite.

				A SAME							
5	N: 3.0/70.	SCAN: 3.0/70.0/0.02/0.6(sec		I(40kV,), Cu(40kV,40mA), I(max)=681, 09/29/06 13:47						
Y	C 17-pts/	PEAK: 17-pts/Parabolic Filter	ilter, Th	reshold	r, Threshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit						
E	E: Intensit	NOTE: Intensity = Counts, 2		=0.0(°),	$\Gamma(0)=0.0(^{\circ})$, Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)	u/K-alpha1	(5	
1220	2-Theta	d(Å) F	HeightHeight%	eight%	Phase ID	d(Å)	%	(h k l)	2-Theta	Delta	
	5.760	15.3307	13	2.1	Magadiite, syn - Na2Si14O29i10H2O	15.3014	77.0	(001)	5.771	0.011	
	8.983	9.8357	41	6.6	(C17H13N)xSiO2 - RUB-3	9.7659	63.3	(110)	9.048	0.064	
	9.980	8.8560	242	38.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	8.9140	79.4	(020)	9.915	-0.065	
	11.296	7.8265	141	22.6	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	7.9017	10.3	(200)	11.188	-0.108	
	13.144	6.7300	86	13.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	6.7594	7.1	(20-1)	13.087	-0.057	
	16.981	5.2170	129	20.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	5.2277	7.9	(31-1)	16.946	-0.035	
	17.419	5.0869	143	22.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	5.1083	9.5	(111)	17.345	-0.073	
	19.179	4.6240	124	19.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	4.6404	15.1	(13-1)	19.110	-0.068	
	20.579	4.3124	110	17.6	(C17H13N)xSiO2 - RUB-3	4.3258	49.4	(130)	20.514	-0.064	
	21.000	4.2268	143	22.9	Magadiite, syn - Na2Si14O29!10H2O	4.2539	5.0	(013)	20.865	-0.135	
	22.461	3.9551	624	100.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.9481	100.0	(400)	22.502	0.041	
	22.781	3.9003	354	56.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.8982	38.1	(240)	22.793	0.012	
	23.275	3.8185	56	9.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.8285	5.6	(221)	23.214	-0.061	
	23.716	3.7486	113	18.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.7318	4.8	(24-1)	23.824	0.108	
	24.191	3.6760	53	8.5	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.7009	4.0	(041)	24.026	-0.165	
	25.160	3.5366	94	15.1	(C17H13N)xSiO2 - RUB-3	3.5461	8.2	(20-2)	25.091	-0.069	
	26.102	3.4110	202	32.4	(C17H13N)xSiO2 - RUB-3	3.4132	14.6	(040)	26.085	-0.017	
	26.361	3.3782	182	29.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.3869	9.5	(40-2)	26.291	-0.070	
	26.778	3.3264	482	77.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.3112	4.8	(002)	26.904	0.126	
	27.820	3.2042	428	68.6	Magadiite, syn - Na2Si14O29i10H2O	3.1982	14.0	(12-1)	27.873	0.053	
	28.237	3.1578	223	35.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.1656	12.7	(42-2)	28.166	-0.071	
	28.658	3.1124	91	14.6	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72i24H2O	3.1157	11.9	(44-1)	28.626	-0.031	
	29.076	3.0686	50	8.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	3.0699	7.1	(13-2)	29.064	-0.012	
	30.081	2.9683	261	41.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	2.9671	37.3	(151)	30.093	0.012	
	32.042	2.7910	179	28.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	2.7916	25.4	(530)	32.035	-0.007	
	32.835	2.7254	83	13.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.7268	12.7	(26-1)	32.818	-0.017	
	35.425	2.5318	77	12.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.5242	9.5	(620)	35.535	0.110	
	35.643	2.5168	65	10.4	Magadiite, syn - Na2Si14O29i10H2O	2.5219	1.0	(204)	35.569	-0.074	
	25 077	CVOVC	CV	000		0007 0		1 1 1			

Materials Data, Inc.

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AK T.ZptarParabolic Filter, Threehold=0, Cutoff=0, 1%, BG=31,0, Peak-Top=Summit TE: Internenty = Counts, ZT(0)=0(7), Wavelength to Compute 4Spacing = 1.54056A (CutrK-alphat) ZTE a(A) HightHaginKs HightHaginKs HightHaginKs Delta 27.14 2.403 51 (11) 2.7107-007), Wavelength to Compute 4Spacing = 1.54056A (CutrK-alphat) 27.14 2.403 153 (17) 143 101 0.183 27.70 27.10 2.422 81 133 (01) 143 0.169 0.169 27.11 2.422 81 133 (17) 2.423 2.8673 0.169 35.74 2.433 2.011 2.423 2.2430 38.77 0.169 35.74 2.431 2.31 2.431 2.37 0.053 0.053 35.14 17 2.7 Clinoptilotife-ca- KNa2caSIS0AI7)072124H2O 2.143 32 6.4.3) 4.86 0.169 45.70 1414 101 16. Magadite, syn - Na2Si14O2DI 1.18220 24.0 1.2.9 0.019 50.242 161 101 101 <	DTE: Ir						
Treat 24(1) 14(1) <td< td=""><td>OTE: Ir</td><td>7-pts/Parabol</td><td>ic Filter,</td><td>Thresh</td><td>sshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit</td><td></td><td></td></td<>	OTE: Ir	7-pts/Parabol	ic Filter,	Thresh	sshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit		
2.7theta d/A Heightheighttis Prises (A) No. (h kl) 2.7theta Detta 37.114 2.458 at 51 (1771130)x6002. RUB-3 2.4008 13 (0.078) 577 0078 37.01 2.423 at 51 (1771130)x6002. RUB-3 2.4008 13 (0.16) 35.00 2.2479 38 6.1 Magadifie sym: Na2S1(4029110H2O 2.2408 13 (0.31-2) 336678 0024 35.00 2.2790 38 6.3 (100016H6-C= - KNa2023(5284))/O7224H2O 2.8207 40 (1.3-2) 315 0.033 45.04 1933 66 106 Magadifie sym: Na2S1(4029110H2O 1.820 2.433 0.024 50.242 18144 101 61 2.040 13 32 6.023 0.195 50.242 18144 101 61 2.03 40 10.23 10.23 50.242 18144 101 60.24 1400 1.05 1827 24.0 13.23 50.020 -0.222 50.242 18144 101 60.24 400 1.05 18220 24.0 10.24 50.242 18155 1933 50.020 -0.14 </td <td>-</td> <td>itensity = Cou</td> <td>unts, 2T(</td> <td>0)=0.0(</td> <td>0.0(°), Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)</td> <td></td> <td></td>	-	itensity = Cou	unts, 2T(0)=0.0(0.0(°), Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)		
37:11 2458 94 15.1 (C17H13N)SIO2-RUB3 2408 13 (0.07 37:101 24212 87 13.9 (C17H13N)SIO2-RUB3 22503 25 (5 12.) 37.16 0.015 33606 22790 23 (5 13.2) 37.16 0.015 33605 22790 23 (5 13.2) 37.16 0.015 43.03 20114 17 2.7 Clinoptiolite-Ca - KNa2Ca2(SISAN7)07224H20 2.0672 4.8 (3 7.2) 43.315 0.029 46.704 101 16.2 Magadite, syn - Na2S14.020110H20 1.8327 4.0 (10-9) 46.822 0.119 50.242 1.8144 101 16.2 Magadite, syn - Na2S14.020110H20 1.8327 4.0 (10-9) 46.822 0.119 50.242 1.8143 101 16.2 Magadite, syn - Na2S14.020110H20 1.1820 24.0 (3 2.3) 50.020 -0.0222 PDF893 1333 - Clinoptiolite-Ca = KNa2Ca2(SISAN7)072124H20 2.0163 4.0 (10-9) 46.822 0.119 50.242 1.8144 101 16.2 Magadite, syn - Na2S14.020110H20 1.1820 24.0 (3 2.3) 50.020 -0.0222 PDF893 1333 - Clinoptiolite-Ca = C27(0) = 0.0, <i>dd</i> (0) = 1.0> PDF893 1333 - Clinoptiolite, and carrol = 0.050 4.00(0) = 1.0> PDF893 1333 - Clinoptiolite, and carrol = 0.050 4.00(0) = 1.0> PDF893 1333 - Clinoptiolite, and carrol = 0.050 4.00(0) = 1.0> PDF893 - 1656 - KUB-3 - 27(0) = 0.1, <i>d</i> (0) = 1.0> PDF893 1333 - Clinoptiolite, and carrol = 0.05 4.00(0) = 1.0> PDF893 - 1656 - KUB-3 - 27(0) = 0.1, <i>d</i> (0) = 1.0> PDF893 - 1656 - KUB-3 - 27(0) = 0.1, <i>d</i> (0) = 1.0> PDF893 - 1656 - KUB-3 - 27(0) = 0.1, <i>d</i> (0) = 1.0> DF804 - 100				tHeight	Phase ID d(Å) 1%		
37.101 2.4212 87 139 (C17H13N)KSIO2-RUB-3 2.4203 25 (51-2) 37.116 0.016 335.06 2.02790 38 6.1 Morpedities, Sm. Na2S1(4)O281(4)PC0 43.291 2.033 36 6.3 Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O72124H20 2.0373 41 36 (10-3) 45.62 0.019 45.034 2.0114 17 2.7 Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O72124H20 2.0373 32 (64-3) 44.966 - 0.069 45.034 2.0114 101 (62 Megaditie, Sm Na2S1(4)O291(1)H20 1.0387 4.0 (12-8) 45.62 0.119 50.242 1343 101 (62 Megaditie, Sm Na2S1(4)O291(1)H20 1.0387 4.0 (12-8) 45.62 0.119 50.242 1343 100 (00 - 0.04) 40(0) = 1.05 PDF493-1385 - Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O72124H20 2.013 32 (64-3) 44.966 - 0.069 50.242 1343 100 (00 - 0.06) 40(0) = 1.05 PDF493-1385 - Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O72124H20 2.0143 2.0 (12-8) 45.62 0.119 PDF493-1385 - Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O72124H20 2.0143 2.0 (12-8) 45.62 0.019 50.242 1360 - Megaditie, Sm Na2S1(4)O291(1)H20 1.162 PDF493-1385 - Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O72124H20 2.0143 2.0 (12-8) 45.62 0.019 PDF493-1385 - Clinopetilotic-Ca - KNa2Ca2(SIS2AA)7)O5 - 0.05 40(0) = 1.05 PDF493-1385 - Clinopetilotic-Ca - Clinopetilot-Ca - Clinopetilot-Ca - Clinopetilot-Ca PDF493-1385 - Clinopetilot-Ca - Clinopetilot-Ca PDF493-1385 - Clinopetilot-Ca PDF493-1385 - Clinopetilot-Ca PDF493 - 100 (10 - 1.05) PDF493 - 132 - 27(0) = 0.1, dd(0) = 1.05 PDF493 - 132 - 27(0) = 0.1, dd(0) = 1.05 PDF493 - 27(0) = 0.0, dd(0) = 1.05					(C17H13N)xSiO2 - RUB-3 2.4408 1.3 (
3608 22790 38 6.1 Magadite, syn - Na2Si (4O28) (1012) 45.291 2.083 39 6.3 Clinoptiolite-Ga - YNa2CaS (52AA7) O7224H2O 2.0872 4.8 (37-2) 4.3 315 0.024 45.034 2.013 36 10.6 Magadite, syn - Na2Si (4O29) 19.102 45.034 1.91 16.2 Magadite, syn - Na2Si (4O29) 19.102 45.04 1.913 66 10.6 Magadite, syn - Na2Si (4O29) 19.102 45.04 1.913 66 10.6 Magadite, syn - Na2Si (4O29) 19.102 18.520 1.943 (1016) 4.00 18.520 1.943 (1016) 4.00 Cline Shift of 11.05 PDF#35-1353 - Clinoptiolite-Ca <7T(0) = 0.04, dd(0) = 1.05 PDF#35-1353 - Clinoptiolite-Ca <7T(0) = 0.04, dd(0) = 1.05 PDF#35-1353 - Clinoptiolite-Ca <7T(0) = 0.1, dd(0) = 1.05 PDF#35-1356 - Nagadite, syn - 2T(0) = 0.1, dd(0) = 1.05 PDF#35-1356 - Magadite, syn - 2T(0) = 0.0, dd(0				•	(C17H13N)xSiO2 - RUB-3 2.5 (
43.291 2.083 39 6.3 Clinoptilolite-Ca - KNa2Ca2(S/SJAT)/O72/24H2O 2.087 48 (37-2) 43.315 0.024 45.704 17 2.7 Clinoptilolite-Ca - KNa2Ca2(S/SJAT)/O72/24H2O 2.0143 3.2 (6.4-3) 44.966 -0.069 45.704 1615 Magaditie, syn - Na25(14029110H2O 1.8220 24.0 (10-9) 46.822 0.119 50.242 18144 101 16.5 Magaditie, syn - Nu2S(14029110H2O 1.8220 24.0 (3.23) 50.020 -0.222 Line Shifts of Individual Phases: 1.8223 1.814 101 16.5 Magaditie, syn - Nu2S(14029110H2O 1.8220 24.0 (3.23) 50.020 -0.222 Line Shifts of Individual Phases: 2.833 7.01 1.8220 24.0 (3.23) 50.020 -0.222 PDF#35-1565 RUB-3 <27(0) = 0.1, dd(0) = 1.0> PP#42-130 27(0) = 0.1, dd(0) = 1.0> PP#42-130 27(0) = 0.1, dd(0) = 1.0> PDF#55-1565 RUB-3<27(0) = 0.1, dd(0) = 1.0> PP#42-130 27(0) = 0.1, dd(0) = 1.0> PP#42-140 27(0) = 0.1, dd(0) = 1.0> DF#55-1565 RUB-3<27(0) = 0.1, dd(0) = 1					Magadiite, syn - Na2Si14029!10H2O 2.2697 4.0 (
45.034 2.0114 17 2.7 Clinoptilolite-Ca - KNa2Ca2(SI29A17)072[24H2O 2.0143 3.2 (6 4-3) 44,966 0.009 46.704 19433 66 10.6 Magadite, syn - Na2Si1402910H2O 19887 4.0 (10-9) 46.822 0.119 50.221 18144 016:2 Magadite, syn - Na2Si1402910H2O 18220 24.0 (3 2 3) 50.020 -0.222 Line Shifts of Individual Phases. PDF#92-1883 - Clinoptilolite-Ca <7T(0) = 0.06, did(0) = 1.0^5 PDF#92-1883 - Clinoptilolite-Ca <7T(0) = 0.06, did(0) = 1.0^5 PDF#92-1885 - RUB-3 <7T(0) = 0.1, did(0) = 1.0^5 PDF#92-1885 - RUB-3 <7T(0) = 0.0, did(0) = 1.0^5 PDF#92-1886 - RUB-3 <7T(0) = 0.0, did(0) = 0.0^5 PDF#92-1886 - RUB-3 <7T(0) = 0.0, did(0) = 1.0^5 PDF#92-1886 - RUB-3 <7T(0) = 0.0, did(0) = 1.0^5 PDF#92-1886 - RUB-3 <7T(0) = 0.0, did(0) = 0.0^5 PDF#92-1886 - RUB-3 <7T(0) = 0.0^5 PDF#92-1886	1.51				Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20 2.0872 4.8 (
46.704 1.9433 66 10.6 Magadite, syn - Na2Si1402910H20 1.9387 4.0 (103) 46.822 0.119 50.322 1.8144 101 16.2 Magadite, syn - Na2Si1402910H20 1.8220 24.0 (3.2.3) 50.020 0.0222 Line Shifts of Individe Phase 1001 6.06 4d(0) = 1.0> 0.4d(0) = 1.0> 1.0> PDF#32-1350 - Magadite, syn <27(0) = 0.1, dd(0) = 1.0> PDF#32-1350 - Magadite, syn <27(0) = 0.1, dd(0) = 1.0> PDF#32-1350 - Magadite, syn <27(0) = 0.1, dd(0) = 1.0> 0 1.0> PDF#50-1695 - RUB-3 27(0) = 0.1, dd(0) = 1.0> 0	_				Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O 2.0143 3.2 (1.4	
50.242 1.8144 101 16.2 Magadille, syn - Na2Si140229110H2O 1.8220 24.0 (3.2.3) 50.020 -0.222 Line Shifts of Individual Phases: Total (and (a) = 1.0> 1.0> <td></td> <td></td> <td></td> <td></td> <td>Magadiite, syn - Na2Si14O29!10H2O 1.9387 4.0 (</td> <td></td> <td></td>					Magadiite, syn - Na2Si14O29!10H2O 1.9387 4.0 (
The set of		242 1.8144			Magadiite, syn - Na2Si14O29i10H2O 1.8220 24.0 (1	
	Line P P	Shifts of Indi DF#39-1383 . DF#42-1350 . DF#50-1695 .	vidual Pł - Clinopt - Magadi - RUB-3	iases: ilolite-C ite, syn <2T(0)	: -Ca <2T(0) = 0.04, d/d(0) = 1.0> /n <2T(0) = 0.06, d/d(0) = 1.0> 0) = -0.1, d/d(0) = 1.0>		
20 40 50 60 60	ALC: NOT		-			THE WORK OF THE THE THE THE THE	and the second se
Z-Ineta(*)		10			30 2-Theta(*)	- 09	-

Table B.4. Interlayer spacings and peak intensities of Na zeolite equilibrated with OTC at pH 1.5.

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CAI			0	INNUNI	6(sec). Cu(40kV 40mA). I(max)=1164. 10/04/06 17:33					
	SCAN: 3.0/75.0/0.02/0		(sec), Cu	"AND+	the second second second the second s					
EAP	PEAK: 23-pts/Paraboli	0	Filter, Th	reshold	Filter, Threshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit					
DTO	E: Intensit	ty = Count	s, 2T(0)=	.(°)0.0	NOTE: Intensity = Counts, 2T(0)=0.0(°), Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1)	/K-alpha1	~			÷
*	2-Theta	d(Å)	HeightHeight%	ight%	Phase ID	d(Å)	%1	(h k l)	2-Theta	Delta
-	5.773	15.2969	50	5.4	Magadiite, syn - Na2Si14O29!10H2O	15.6815	77.0	(001)	5.631	-0.142
2	9.980	8.8555	401	43.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	8.8605	79.4	(020)	9.975	-0.006
0	11.302	7.8226	191	20.6	Magadiite, syn - Na2Si14O29i10H2O	7.7914	11.0	(002)	11.347	0.045
4	13.199	6.7022	131	14.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	6.7287	7.1	(20-1)	13.147	-0.052
2	16.985	5.2158	138	14.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	5.2094	7.9	(31-1)	17.006	0.021
9	17.478	5.0698	212	22.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	5.0908	9.5	(111)	17.405	-0.073
2	19.180	4.6237	162	17.4	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	4.6260	15.1	(13-1)	19.170	-0.009
00	20.542	4.3201	168	18.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	4.3290	4.0	(4 0-1)	20.499	-0.043
σ	22.520	3.9449	929	100.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72i24H2O	3.9377	100.0	(400)	22.562	0.042
10	22.879	3.8838	497	53.5	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.8881	38.1	(240)	22.853	-0.026
1	24.082	3.6924	67	7.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.6918	4.0	(041)	24.086	0.003
12	25.200	3.5310	142	15.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	3.5401	7.1	(31-2)	25.135	-0.066
13	26.180	3.4011	300	32.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.4111	14.3	(22-2)	26.102	-0.079
14	26.833	3.3197	230	24.8	Magadiite, syn - Na2Si14O29!10H2O	3.3157	66.0	(022)	26.867	0.033
12	27.780	3.2088	291	31.3	Magadiite, syn - Na2Si14O29i10H2O	3.2141	14.0	(12-1)	27.733	-0.047
16	28.195	3.1625	426	45.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.1590	12.7	(42-2)	28.226	0.032
17	28.776	3.0999	67	7.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.1094	11.9	(44-1)	28.686	-0.090
30	29.219	3.0539	68	7.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	3.0637	7.1	(13-2)	29.124	-0.096
10	30.161	2.9607	368	39.6	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.9614	37.3	(151)	30.153	-0.007
20	32.139	2.7827	251	27.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.7865	25.4	(530)	32.095	-0.045
21	32.943	2.7167	100	10.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.7219	12.7	(26-1)	32.878	-0.065
53	33.623	2.6633	50	5.4	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.6593	6.3	(202)	33.675	0.052
23	35.619	2.5184	64	6.9	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.5201	9.5	(620)	35.595	-0.025
24	37.158	2.4176	84	9.0	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.4157	4.0	(441)	37.188	0.030
25	43.301	2.0878	45	4.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	2.0844	4.8	(37-2)	43.375	0.073
26	45.061	2.0103	39	4.2	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	2.0118	3.2	(64-3)	45.026	-0.035
27	45.622	1.9868	40	4.3	Magadiite, syn - Na2Si14O29!10H2O	1.9793	1.0	(321)	45.806	0.184
28	46.404	1.9552	60	6.5	Magadiite, syn - Na2Si14O29i10H2O	1.9441	4.0	(10-8)	46.682	0.279
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Materials Data, Inc.

Table B.5. Interlayer spacings and peak intensities of Na zeolite equilibrated with OTC at pH 10. •

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	[pH10.raw] pH10	10								
AN	: 3.0/75.0	1/0.02/0.6(s	ec), Cu(40kV,4	SCAN: 3.0/75.0/0.02/0.6(sec), Cu(40kV,40mA), I(max)=1157, 10/04/06 19:32					
AK	: 23-pts/P	arabolic Fi	Iter, Thr	eshold=	PEAK: 23-pts/Parabolic Filter, Threshold=3.0, Cutoff=0.1%, BG=3/1.0, Peak-Top=Summit					
12	: Intensity	NOTE: Intensity = Counts, 2T(0)=0.0(2T(0)=() .(°)0.0	 Wavelength to Compute d-Spacing = 1.54056Å (Cu/K-alpha1) 	u/K-alpha1	(
Ľ	2-Theta	d(Å) H	HeiahtHeiaht	aht%	Phase ID	d(Å)	%1	(h k l)	2-Theta	Delta
-			63	6.2	Magadiite, syn - Na2Si14O29!10H2O	15.5710	77.0	(001)	5.671	-0.086
		8 9081	442	43.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	8.8783	79.4	(020)	9.955	0.033
	11 261	7.8508	227	22.5	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72I24H2O	7.8737	10.3	(200)	11.228	-0.033
	13 143	6 7307	160	15.8	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	6.7389	7.1	(20-1)	13.127	-0.016
	16 982	5.2168	189	18.7	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)O72!24H2O	5.2155	7.9	(31-1)	16.986	0.004
	17 421	5.0864	264	26.1	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	5.0966	9.5	(111)	17.385	-0.035
	19 122	4.6375	175	17.3	Clinoptilolite-Ca - KNa2Ca2(Si29AI7)072!24H20	4.6308	15.1	(13-1)	19.150	0.028
	10 850	4 4670	47	4.6		4.4860	11.0	(10-3)	19.774	-0.085
	20.521	4 3244	151	14.9		0 4.3332	4.0	(40-1)	20.479	-0.042
	22 520	3.9449		100.0		3.9411	100.0	(400)	22.542	0.022
	22 820	3 8937		54.3		3.8915	38.1	(240)	22.833	0.013
-	23.764	3.7411	84	8.3		3.7256	4.8	(24-1)	23.864	0.100
4	24 103	3.6892	57	5.6		3.6949	4.0	(041)	24.066	-0.037
	25.212	3.5294	127	12.6		3.5429	7.1	(31-2)	25.115	-0.097
1	26.121	3.4086	291	28.8		3.4137	14.3	(22-2)	26.082	-0.039
	27.081	3.2899	97	9.6		3.3063	4.8	(002)	26.944	-0.137
	27,660	3.2224	13	1.3		3.2095	14.0	(12-1)	27.773	0.113
	28.201	3.1618	256	25.3		3.1612	12.7	(42-2)	28.206	0.005
-	28.662	3.1119	98	9.7		3.1115	11.9	(44-1)	28.666	0.004
1	29.124	3.0636	86	8.5		3.0657	7.1	(13-2)	29.104	-0.021
-	30.140	2.9626	421	41.6		0 2.9633	37.3	(151)	30.133	-0.007
-	30.925	2 8892	178	17.6		2.9017	1.0	(212)	30.789	-0.136
1 80	32.062	2.7893	252	24.9		D 2.7882	25.4	(530)	32.075	0.013
PC	32 821	2 7265	98	9.7		D 2.7235	12.7	(26-1)	32.858	0.036
-	33 563	2 6679	47	4.6		D 2.6608	6.3	(202)	33.655	0.091
-	35,559		65	6.4		0 2.5215	9.5	(620)	35.575	0.016
27	36.043		52	5.1		0 2.4797	4.8	(351)	36.195	0.153
80	36.738		70	6.9		0 2.4528	3 2.4	(64-1)	36.606	-0.132
2						11		10001	121 120	0 000

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Materials Data, Inc.

